

3D and 4D sub-grain mapping of lattice strains and orientations in polycrystals using Diffraction Contrast Tomography (DCT)

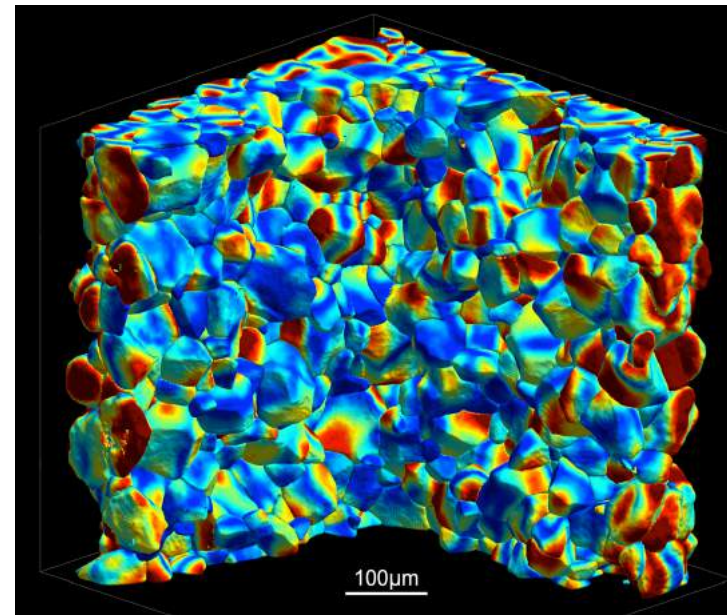
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Current Opinion in Solid State & Materials Science
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ESRF DFXM online workshop
06 May 2021

Motivation:
simplicity, efficiency, speed, statistics

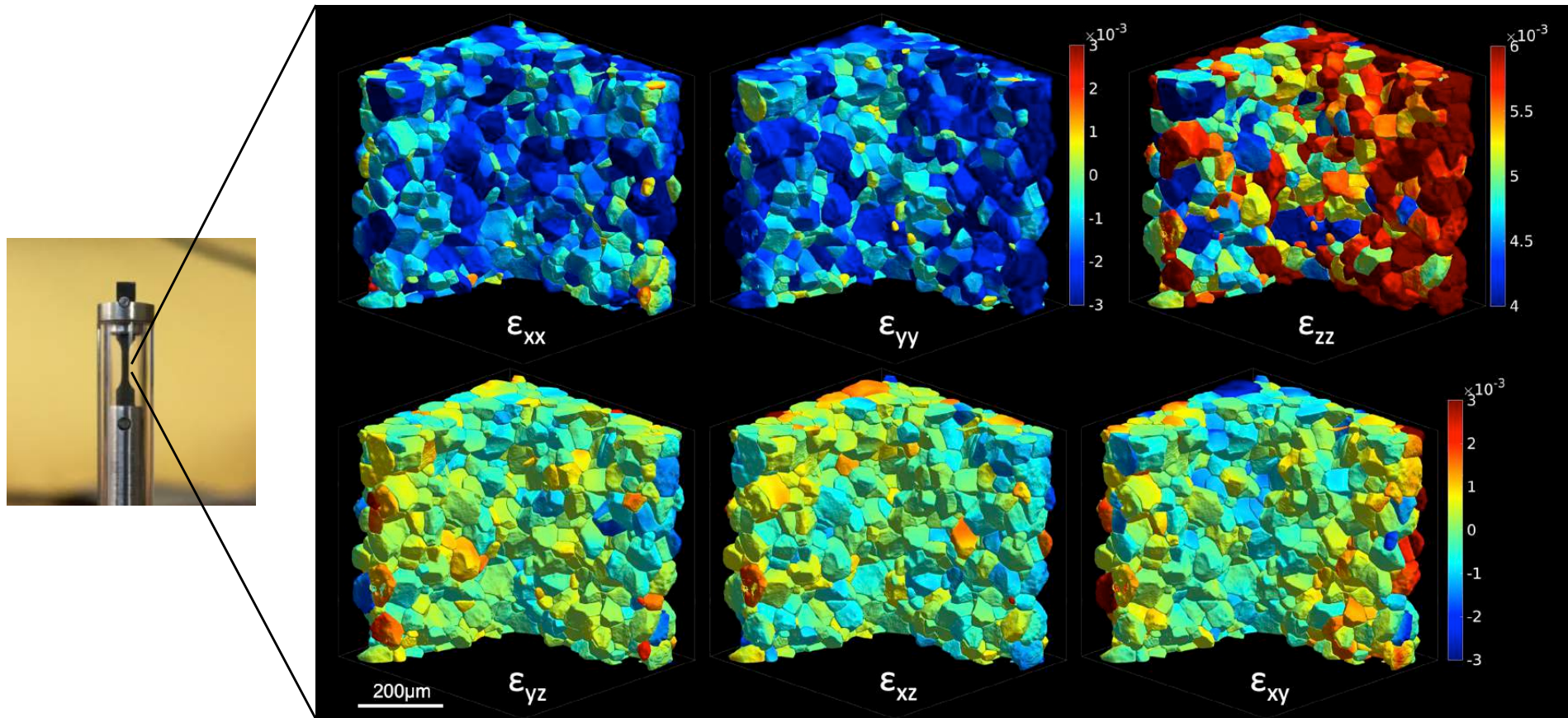
Sub-grain 3D strain maps in polycrystals by DCT

Inferring locally in a complete 3D section:

- crystallographic phase
- orientation: *3 parameters*
- strain: *6 parameters*
 - complete strain/stress tensor
 - local unit cell

Performance goals:

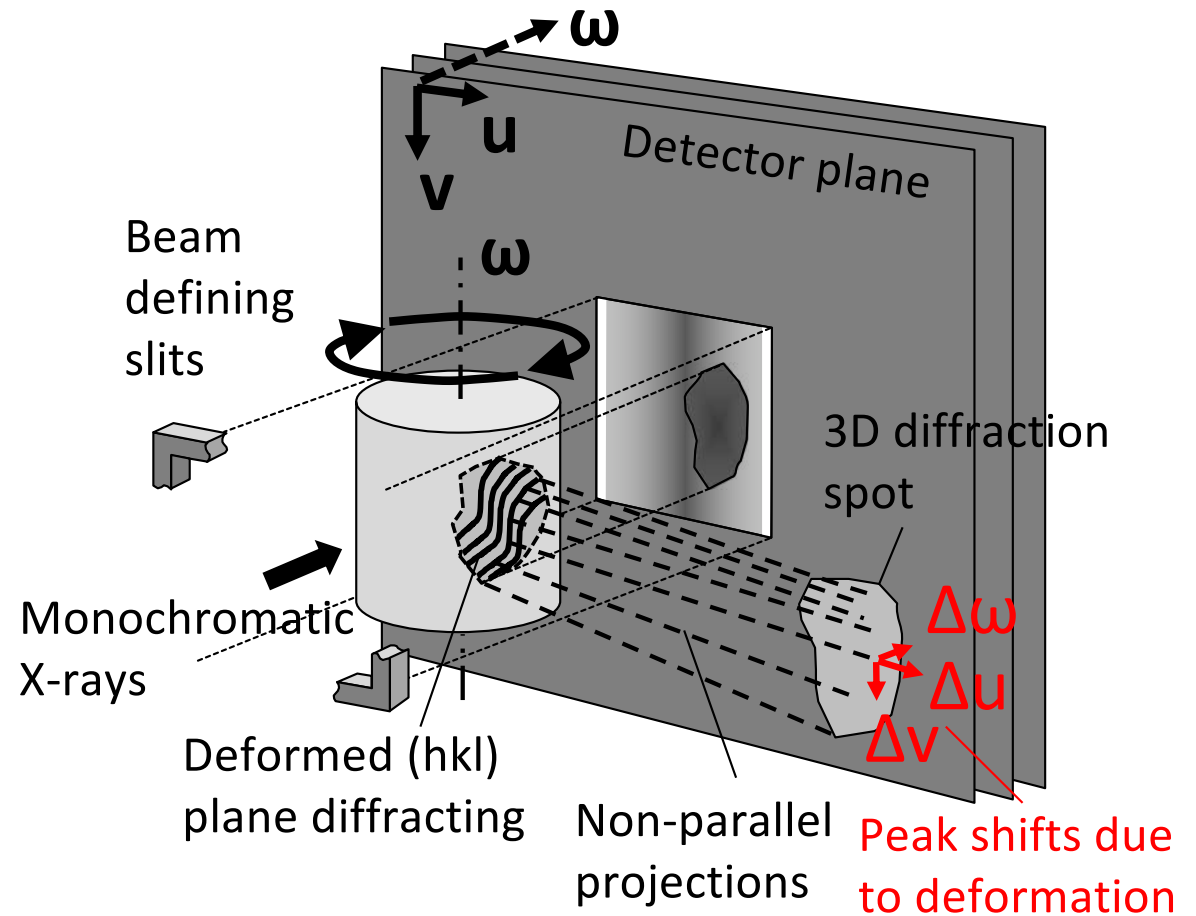
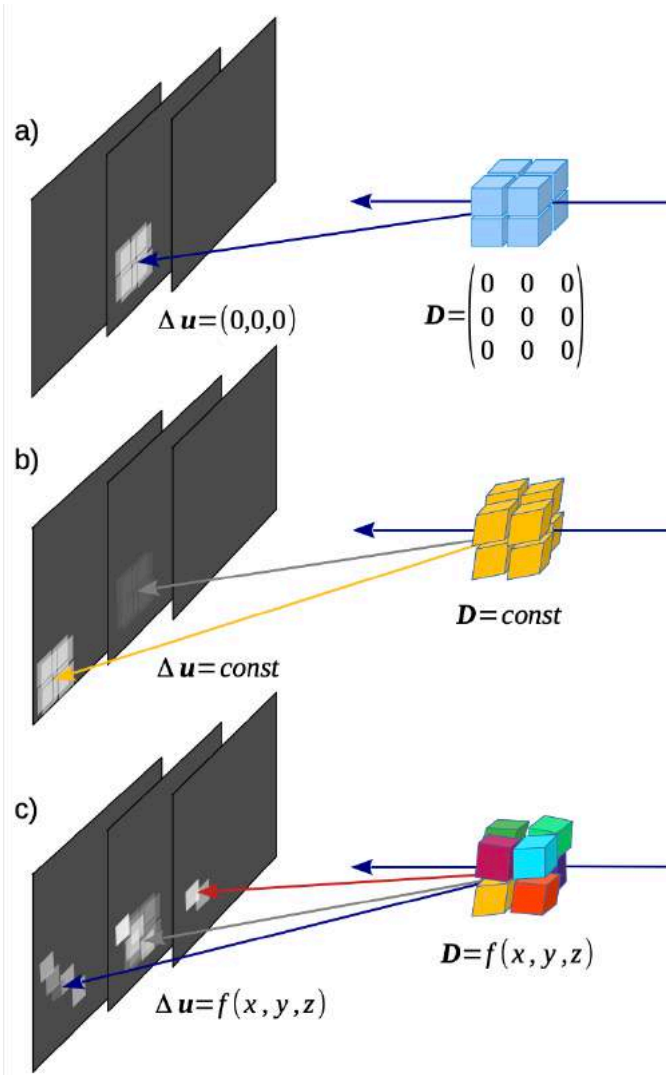
- spatial resolution: 1...5 μm
- orientation & strain resolution: 1...5 $\times 10^{-4}$
- scanning times: minutes to hours



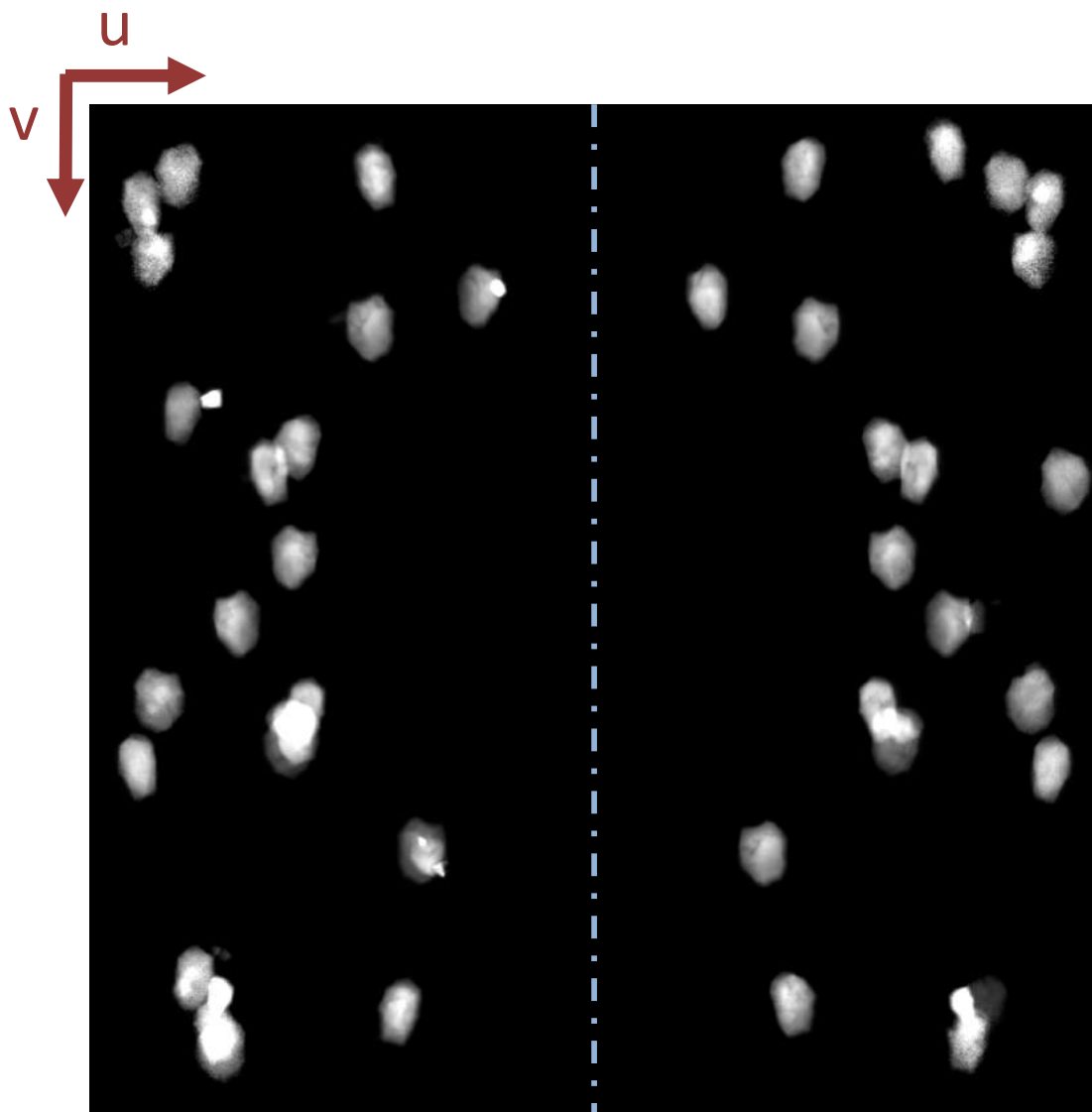
Strain tensor components in the Sample reference (Gum Metal at 365 MPa)

Diffraction Contrast Tomography (DCT) setup

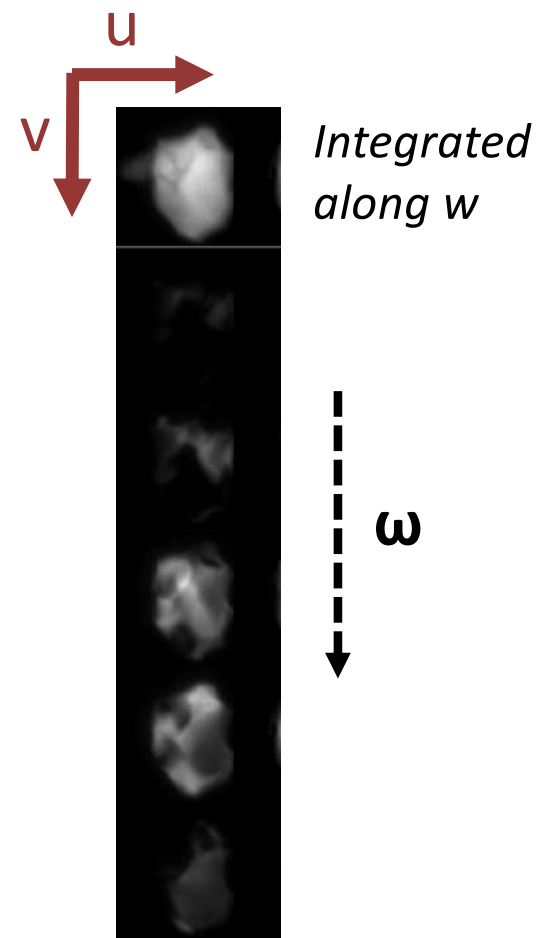
- full beam approach
- pixel size: 0.7 .. 5 μm
- monochromatic X-rays: 15 .. 60 keV
- single axis scan: continuous ω rotation
- small ω steps: 0.005 ... 0.1 $^\circ$



Combination of (hkl)-s reflections



Composite frame of all indexed and summed (hkl) diffraction spots of Grain #1

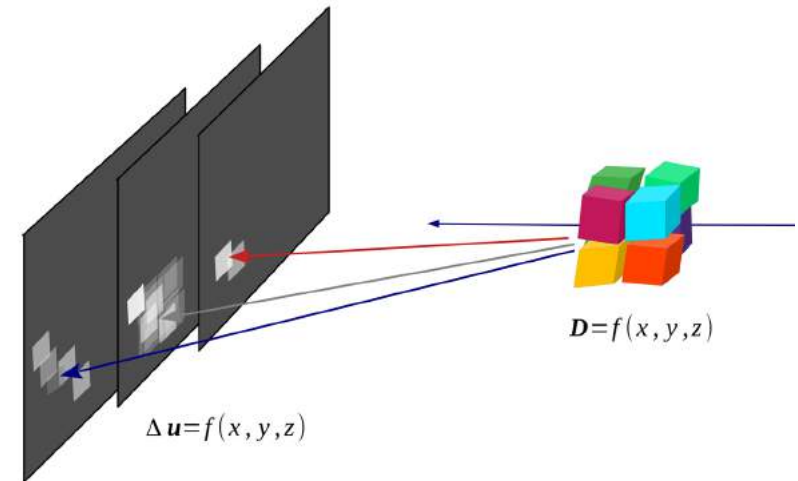


3D (u,v,w) diffraction spot

Diffraction model & Iterative Tensor Field Reconstruction

Model:

- kinematical model: intensities add up
- grain-by-grain
- seeking:
 - 3D shape
 - 9D deformation field:
 - 3 misorientation
 - 6 strain
- ray tracing from voxelated volume
- solving a single load step

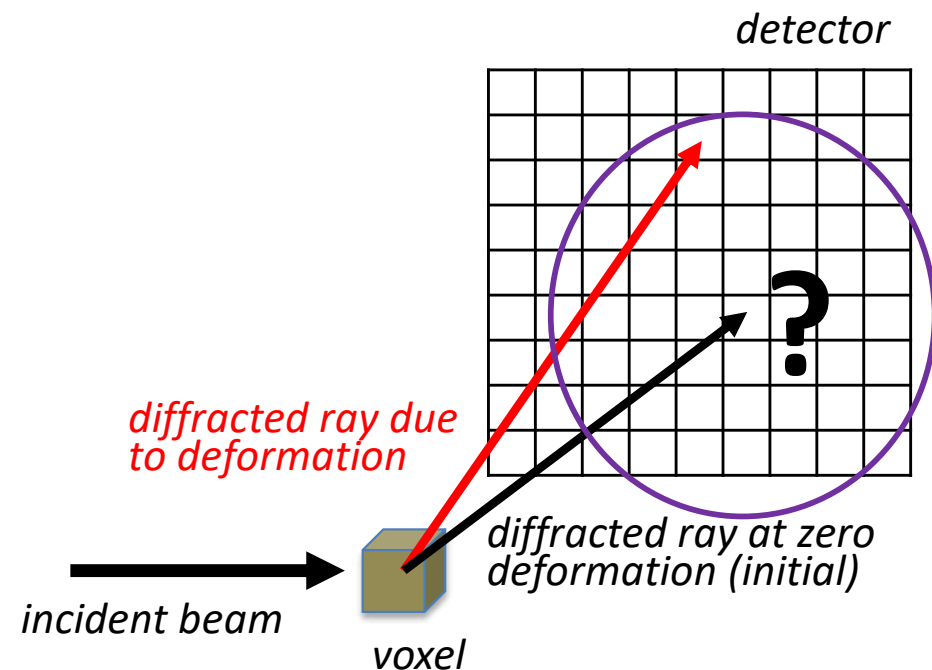


Reconstruction challenge:

- projection of a voxel moves across several pixels
- projection geometry unknown
→ large non-linear problem
- underdetermined (ill-posed)

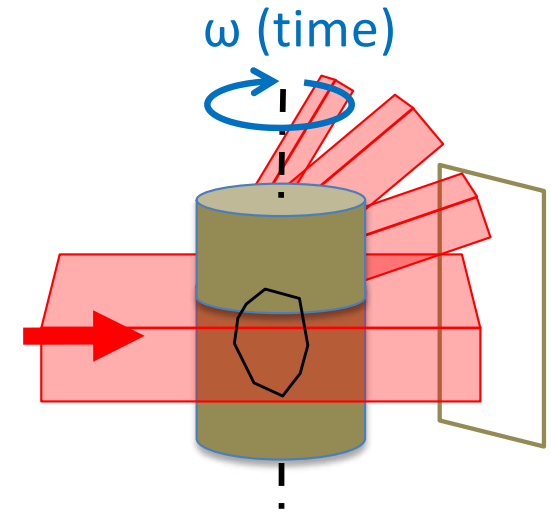
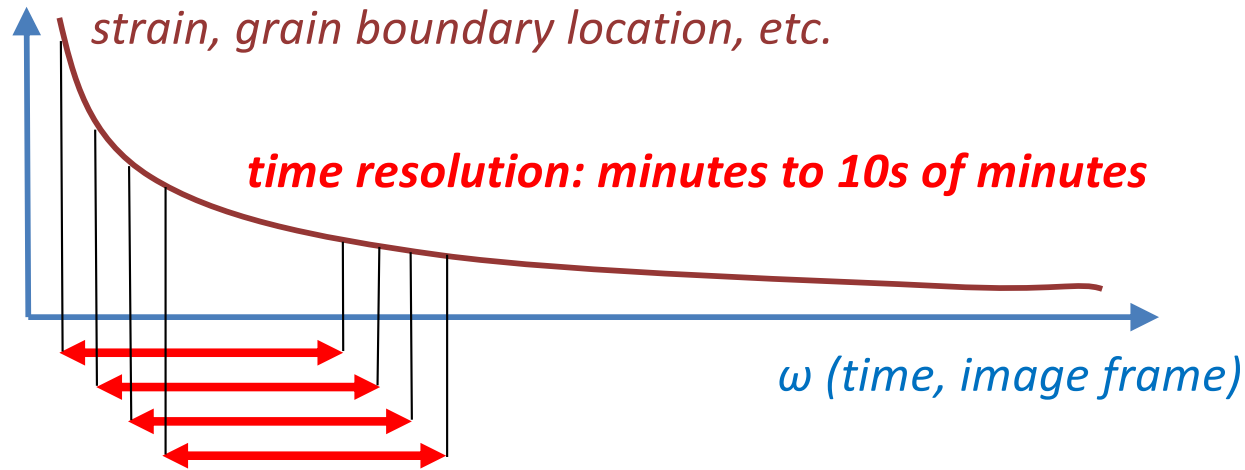
Solver:

- iterative non-linear
- locally linearised large scale optimisation
- smooth deformations

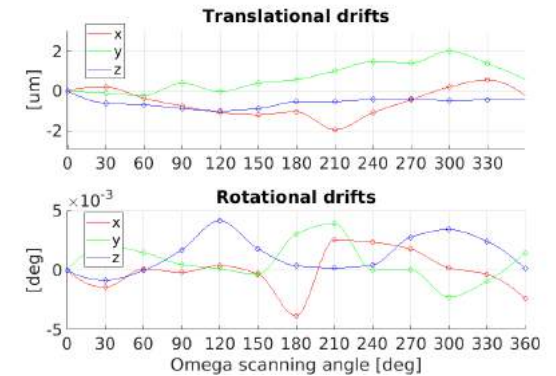
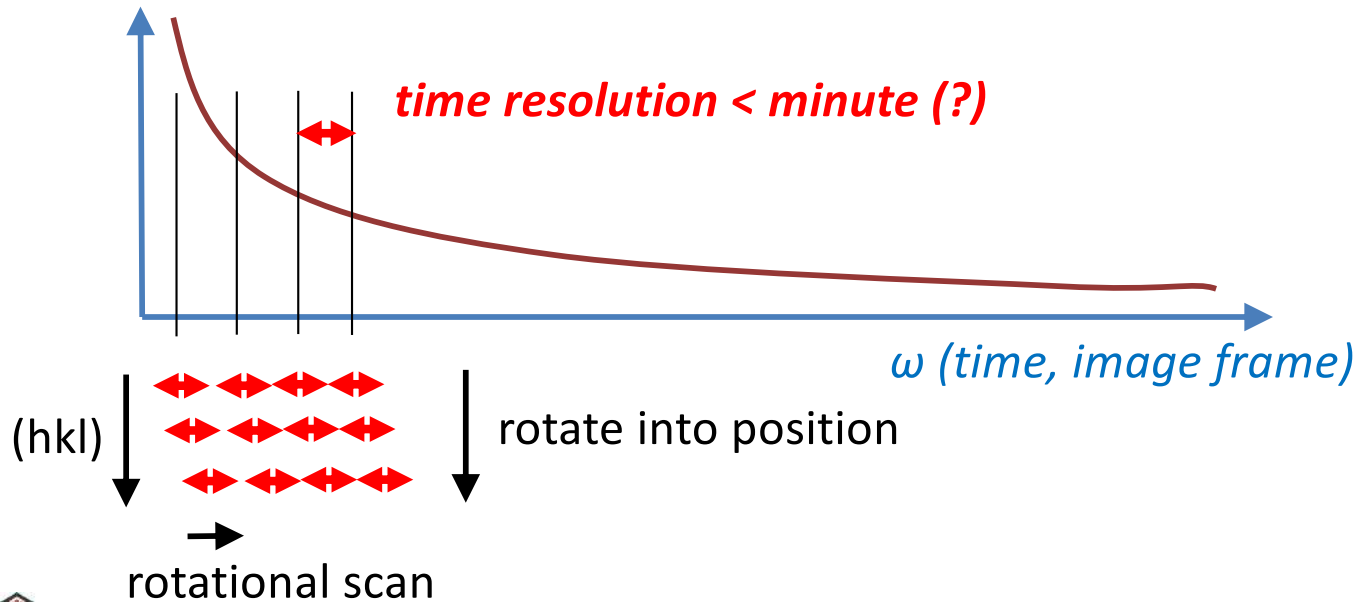


4D scan – Time resolution via sliding window

Full volume scans



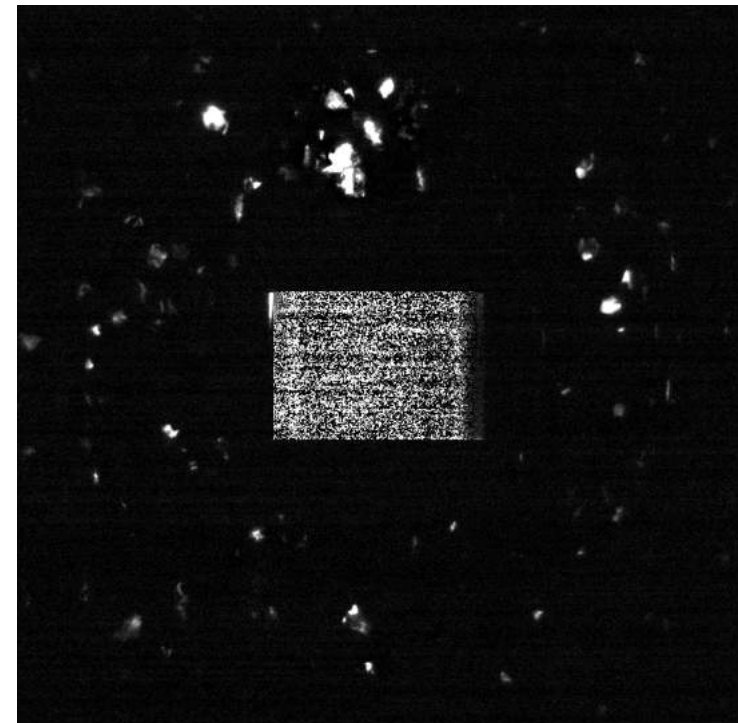
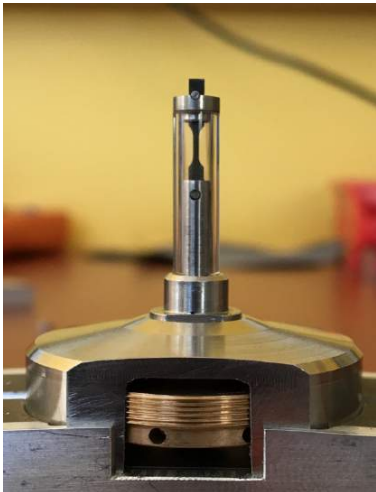
Single grain scan



Synchrotron experiment on Gum metal

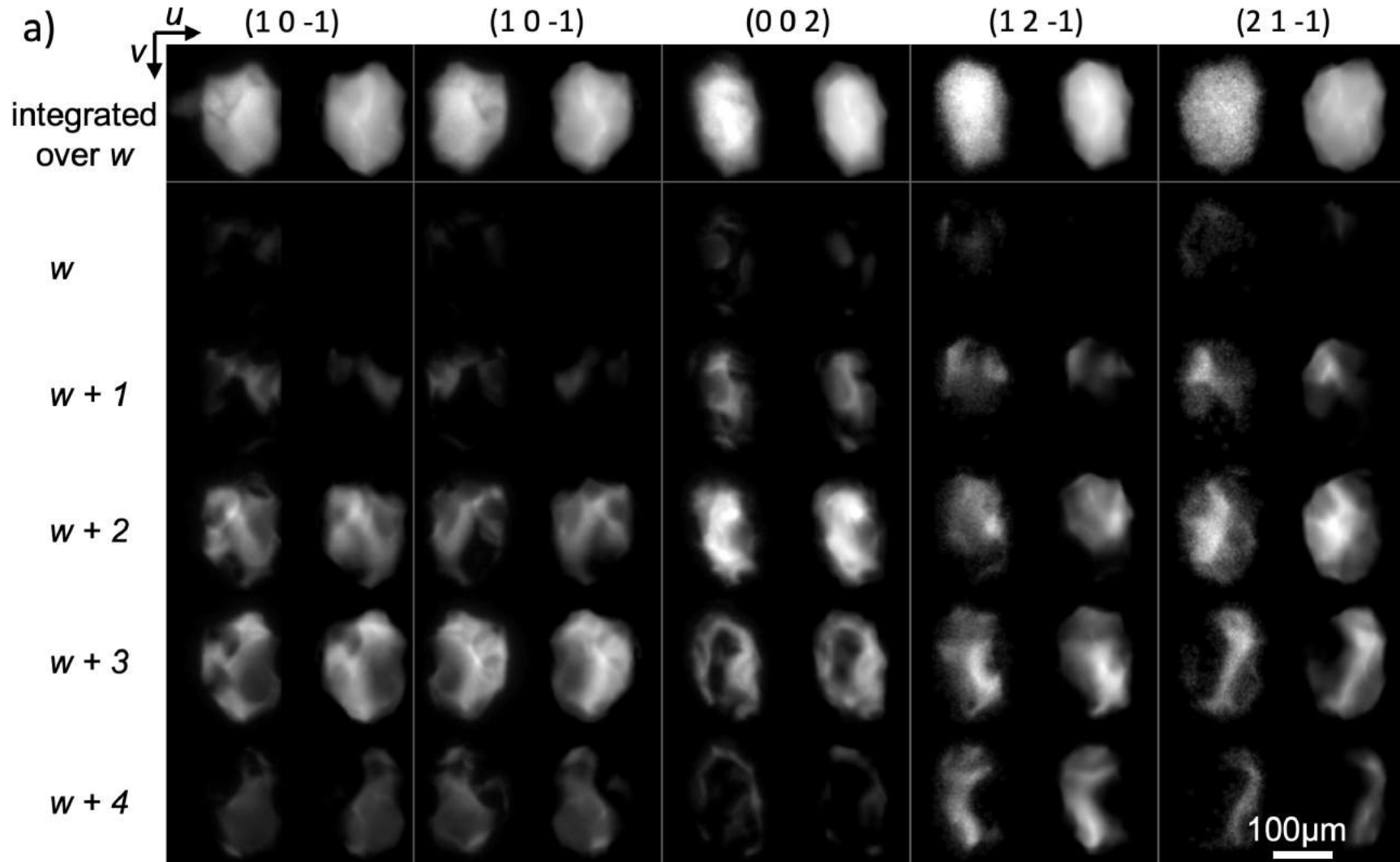
Experiment: Gum Metal under tensile strain

- material: Gum Metal (Ti - 36Nb - 2Ta - 3Zr - 0.30 wt%)
sustains elastic strains up to 1.5 .. 2 %
- sample: ~0.6 mm thick dog bone; ~1500 grains in gauge volume
- beamline: ID11 ESRF
- beam: 40 keV, monochromatic bandwidth $dE/E = 10^{-3}$
- ω rotation: continuous, gap-free, 0.05 ° steps, 7200 images
- exposure time: 1.5 sec / frame *Now with brand new ESRF EBS source: 20x faster !*
- pixel size: 1.4 μm
- distance: 7 mm
- load levels:
 - 1) 33 Mpa
 - 2) **365 Mpa - Presented**



Simulated vs observed diffraction spots

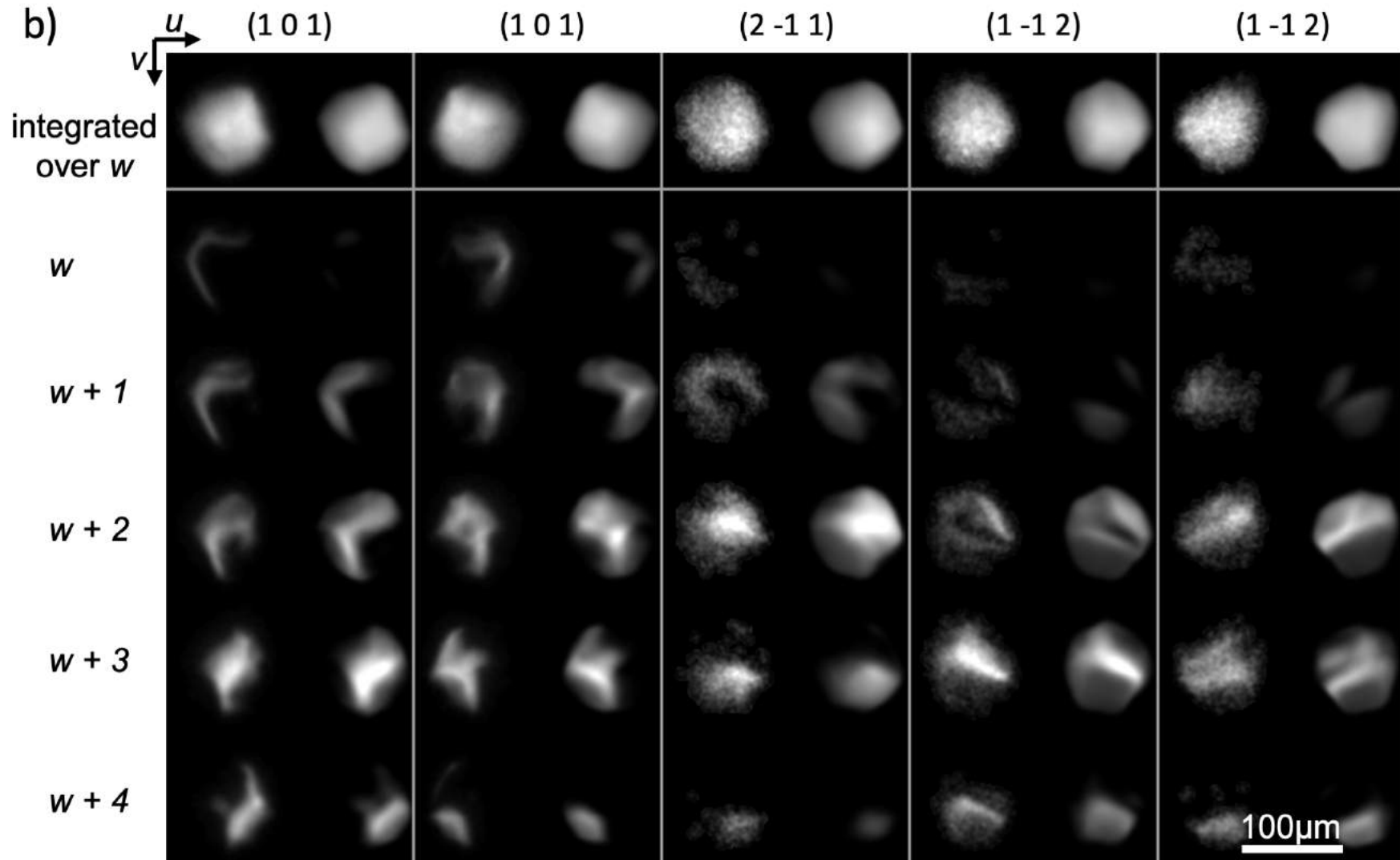
Gum metal at high load (365 MPa): 1500 grains in grain map



Left: Measured Right: Simulated

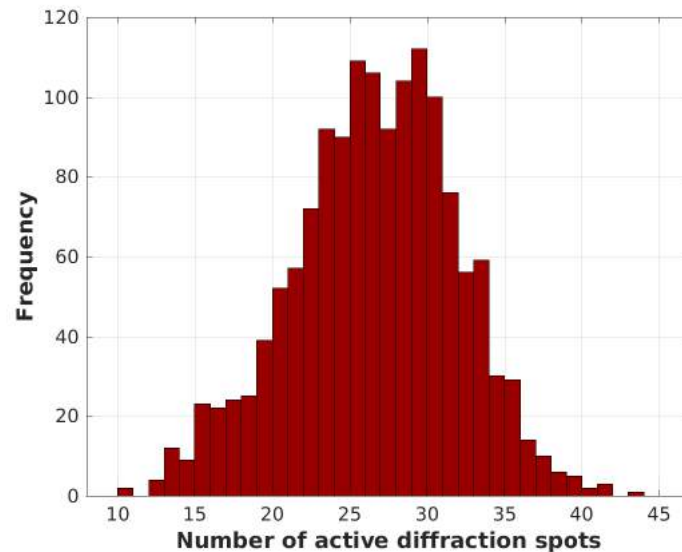
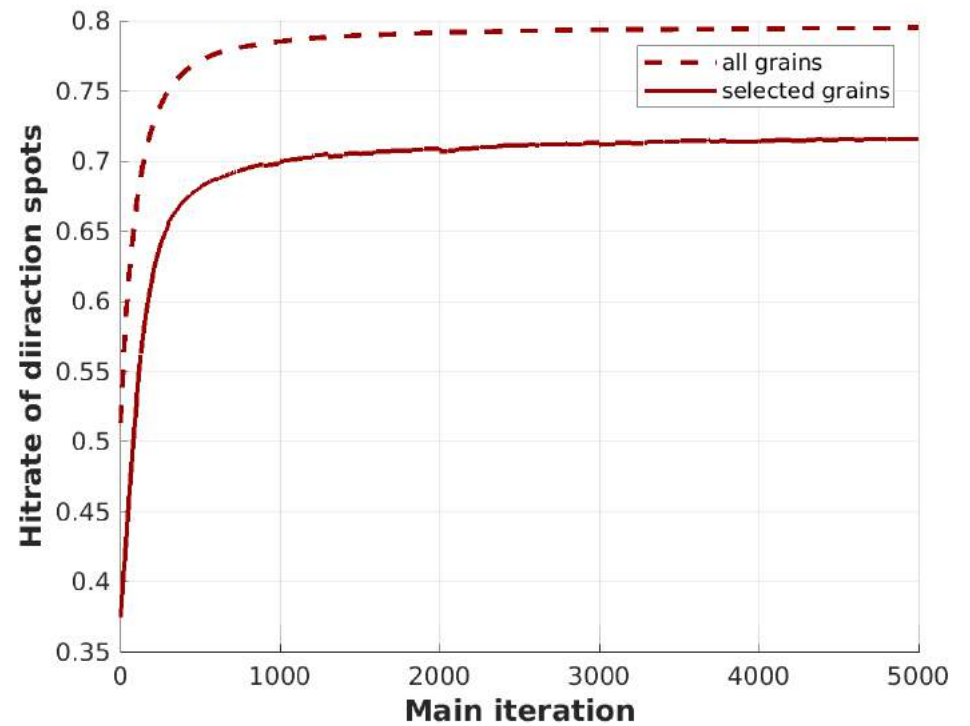
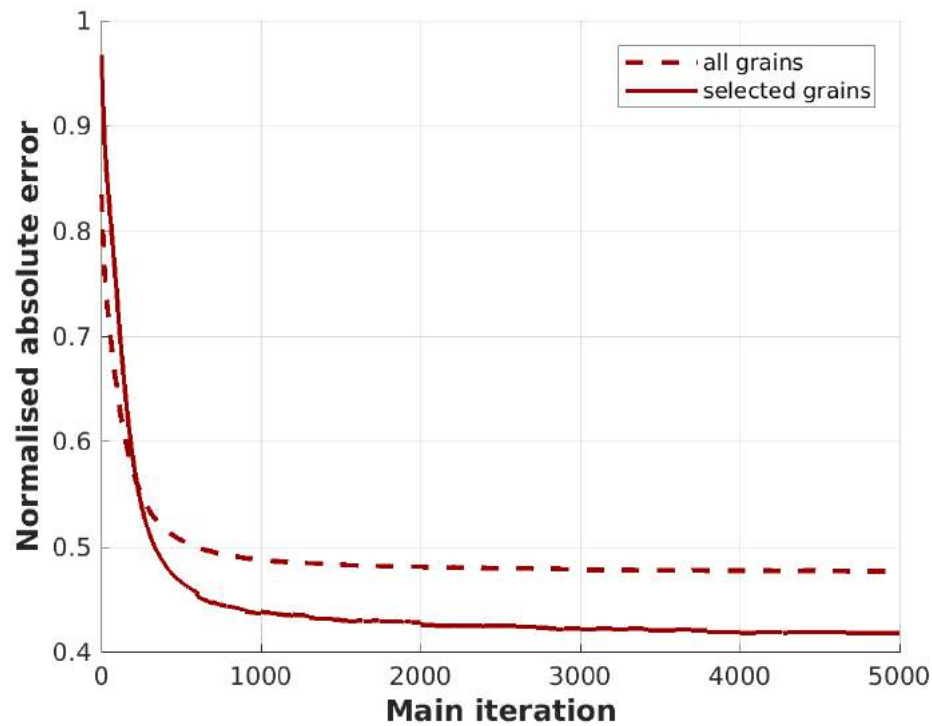
Simulated vs observed diffraction spots

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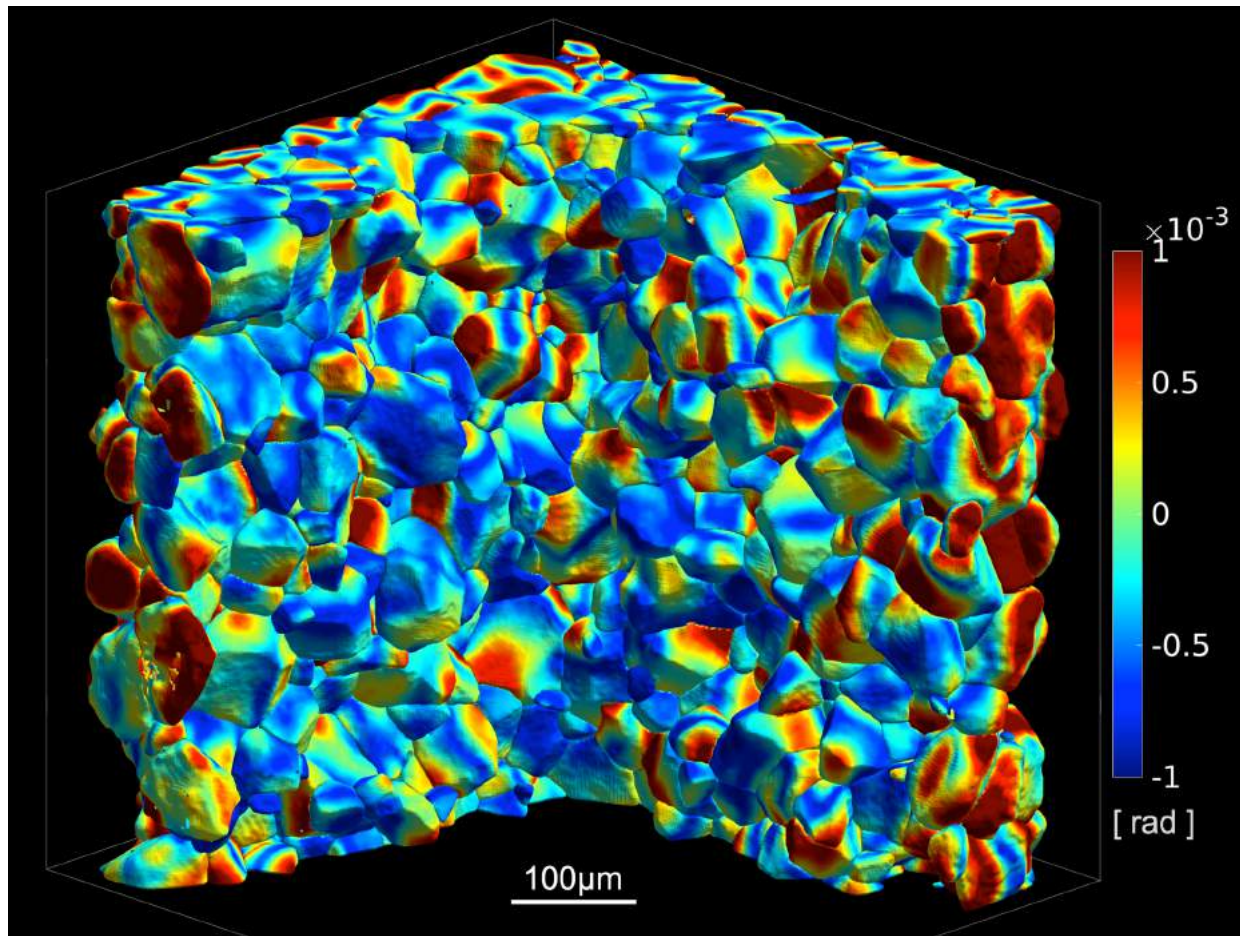
Deformation solver – Convergence (high load)



Sub-grain misorientation

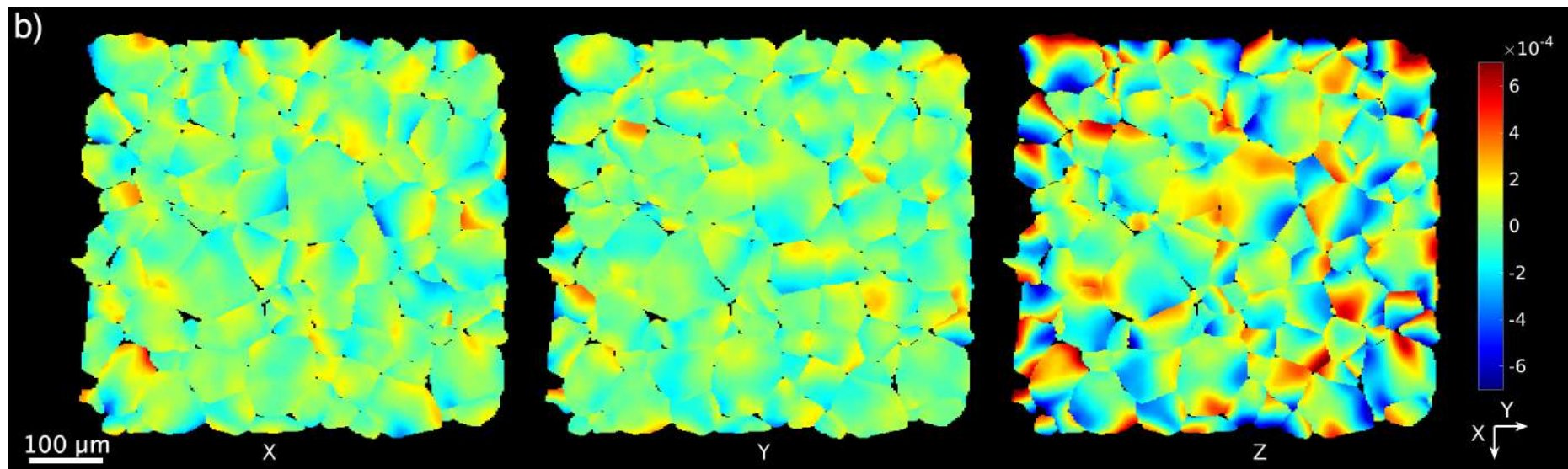
- Orientation: 3-component Rodrigues vector or 3 Euler angles
- Misorientation angle: scalar

Misorientation from grain mean



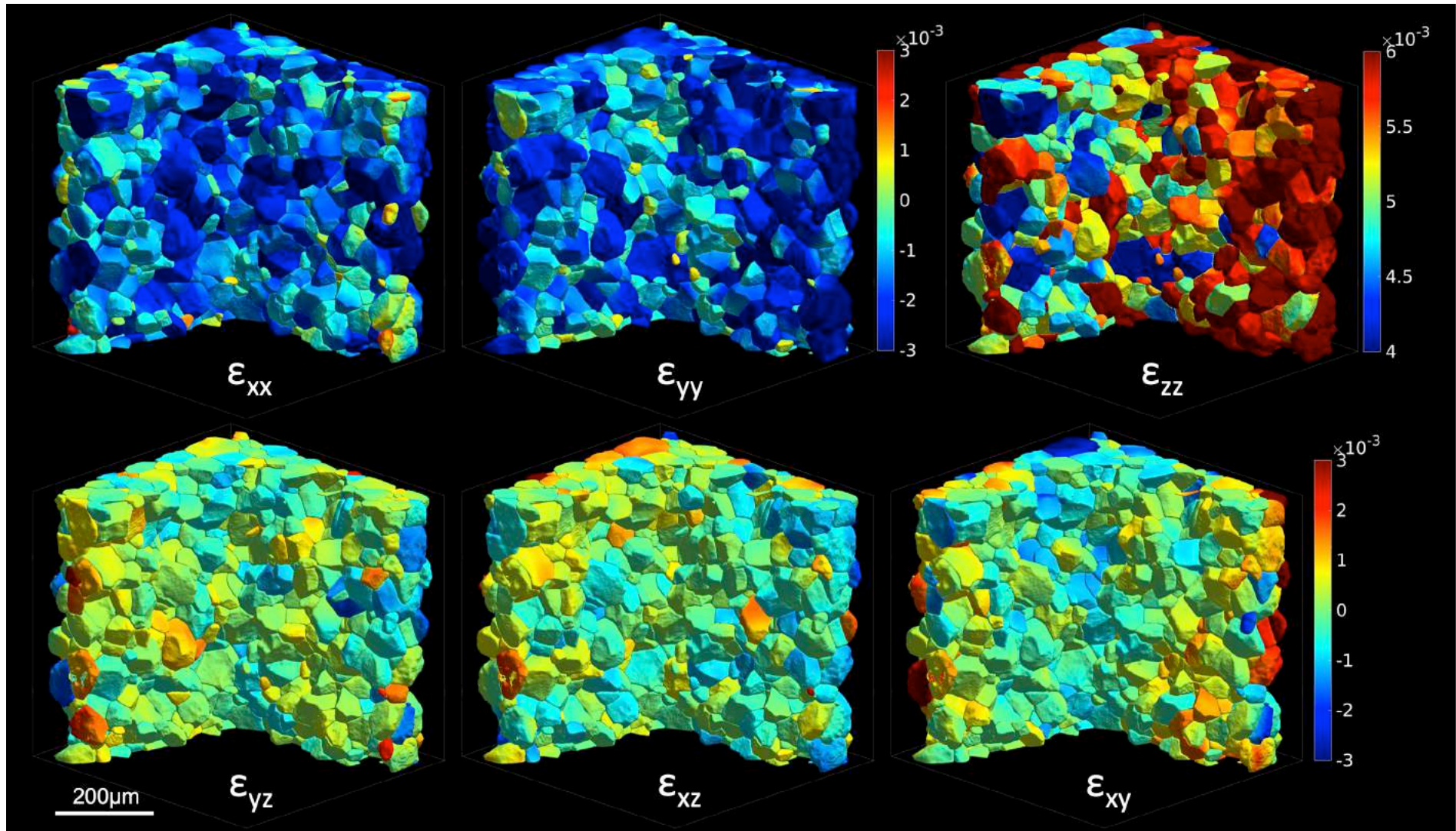
Sub-grain misorientation

Rodrigues vector components deviation from the grain mean



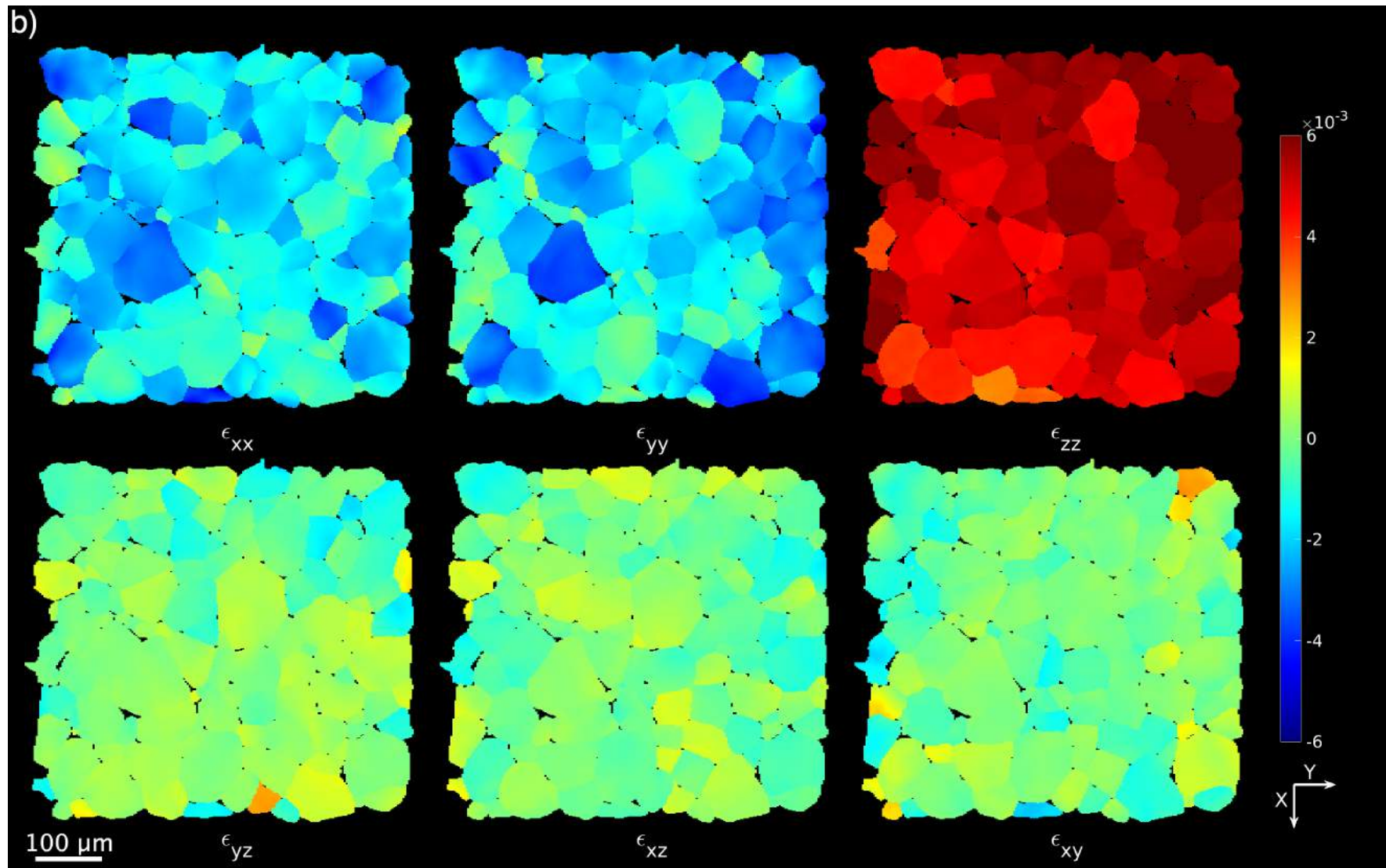
Sub-grain strain maps

Strain tensor components in the Sample reference



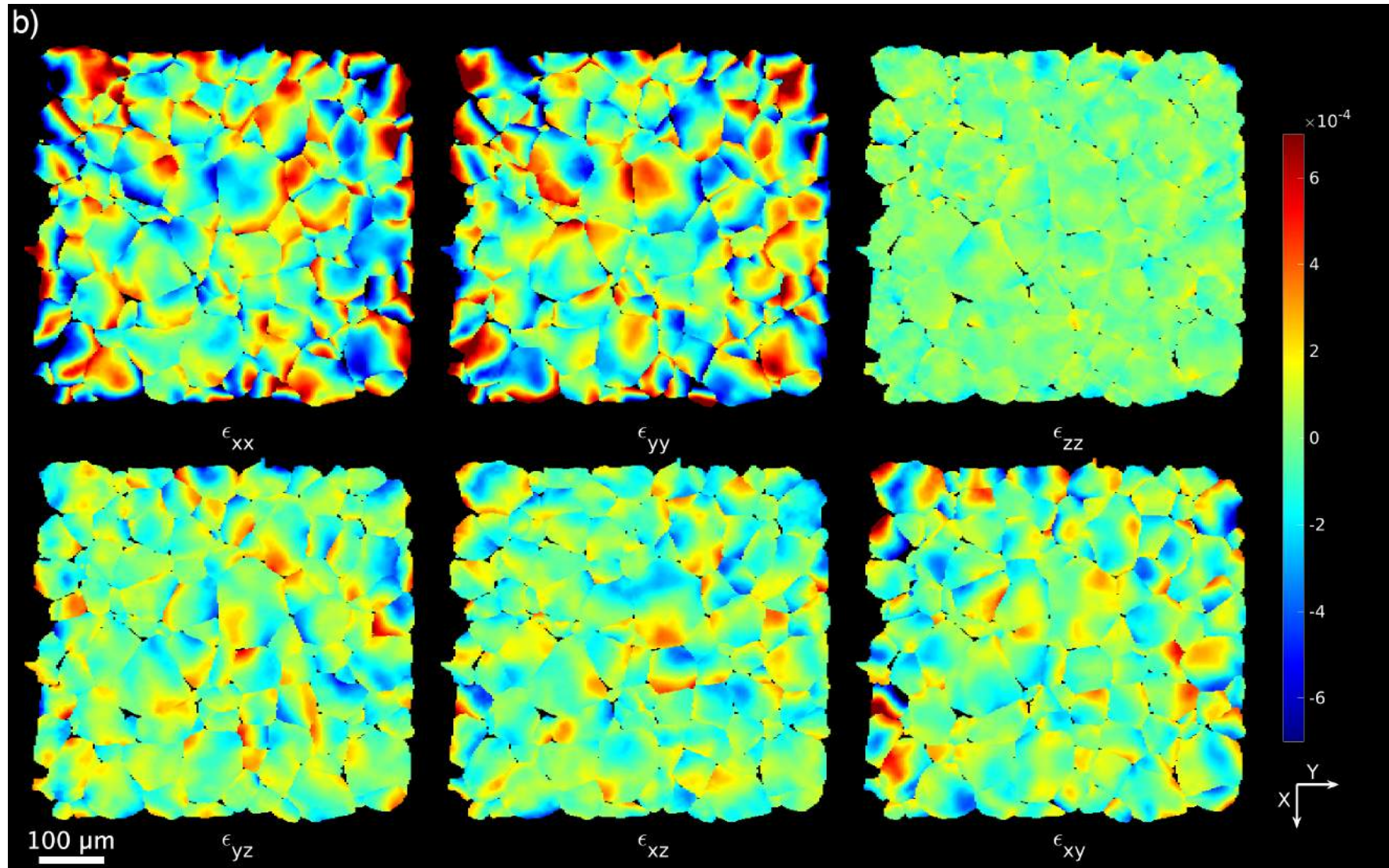
Sub-grain strain maps

Strain tensor components in the Sample reference



Sub-grain strain maps

Strain versus grain average

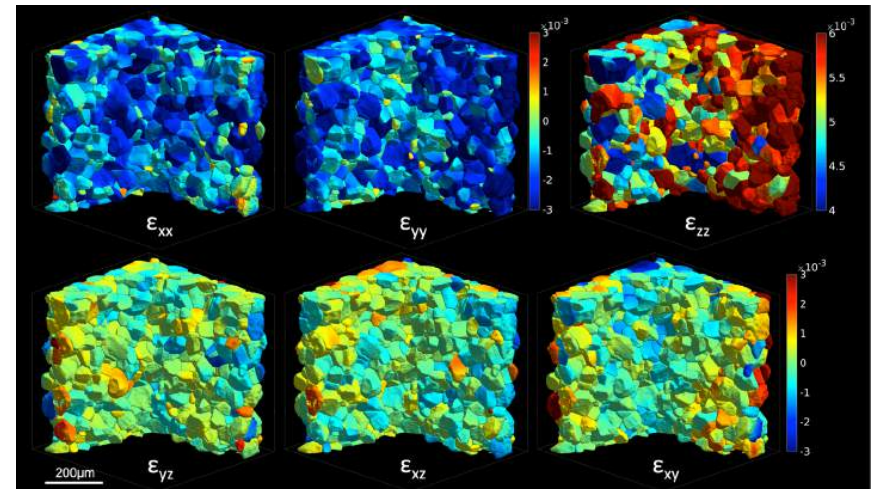


Fitting of single crystal elastic constants from DCT or 3DXRD data

Fitting of elastic constants from strain maps

Conclusions

- DCT: simple setup but challenging reconstruction
- efficient mapping of polycrystals at sub-grain level:
 - (mis)orientation & strain in the bulk in 3D
 - potential for 4D time resolved scans
 - non-destructive, in-situ
 - spatial resolution: 1...5 μm
 - orientation & strain resolution: possibly $1...5 \times 10^{-4}$
 - scanning times: minutes to hours
- **direct comparison to digital twins in modelling**
- can provide the single crystal elastic moduli
- can handle slow sample or energy drifts
- best adapted to:
 - coarse grains ($> 10 \mu\text{m}$)
 - limited deformation (few %)



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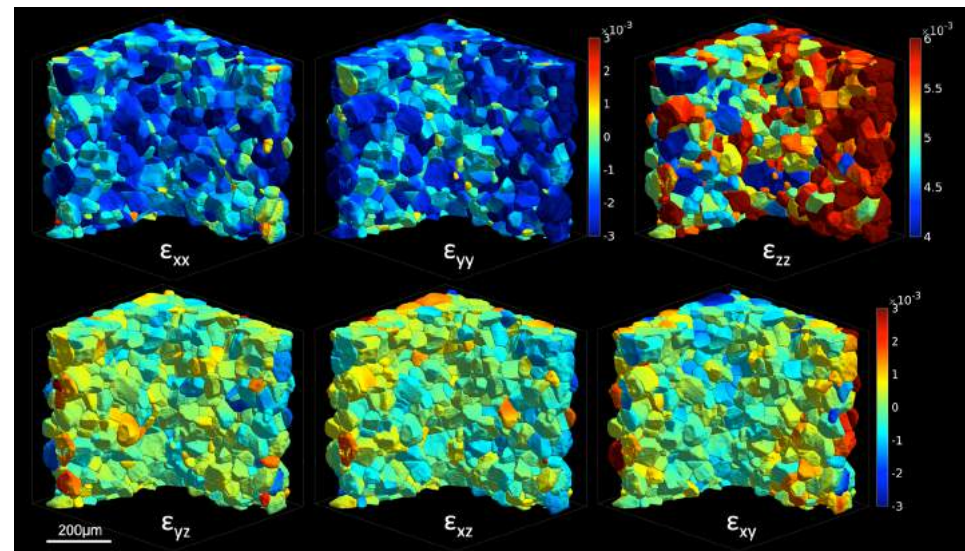
Andrew King (Soleil)

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José Baruchel (ESRF)

Shigeru Kuramoto (Ibaraki Uni.)



3D reconstruction of intragranular strain and orientation
in polycrystals by near-field X-ray diffraction

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