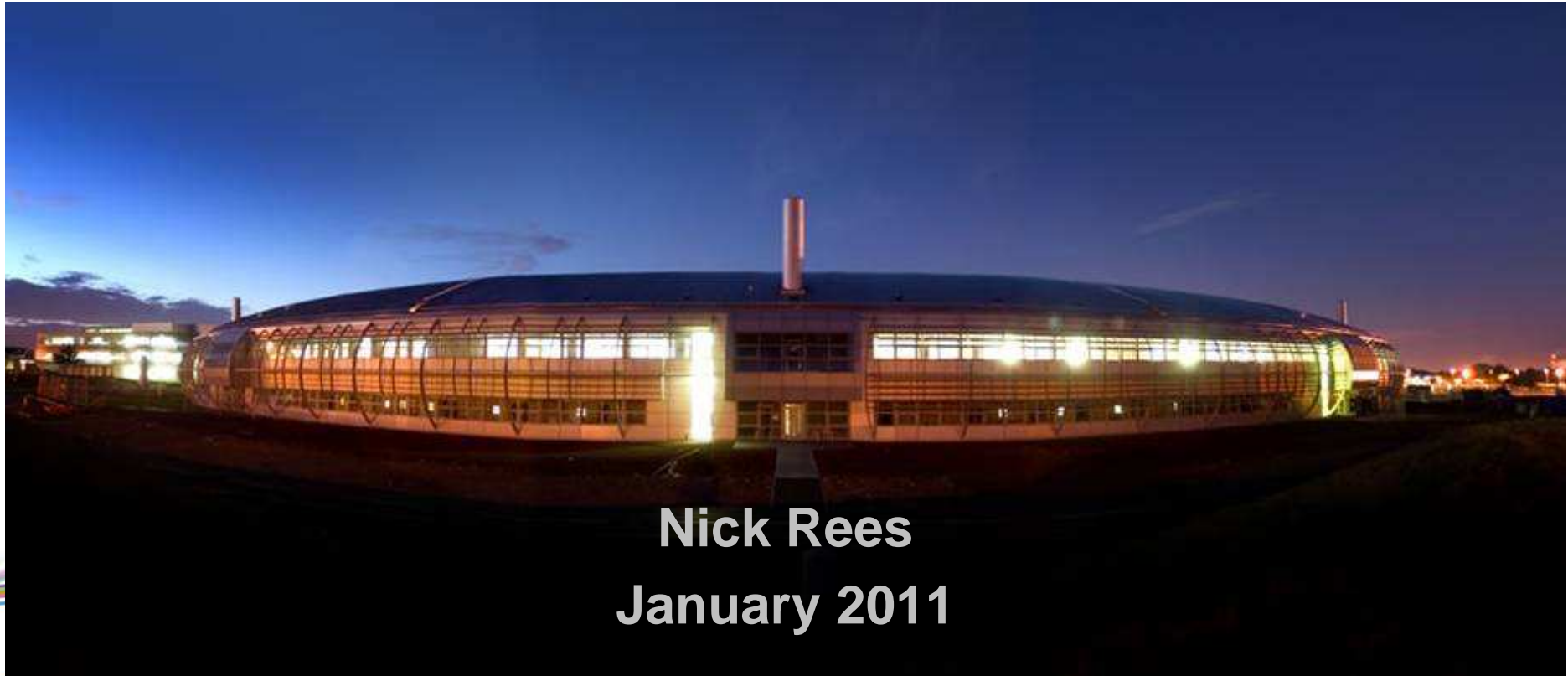


Diamond Hardware Synchronisation



Nick Rees
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Diamond Control System



Content of Talk

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- **Synchronisation through EPICS PV's**
- **Synchronisation with the encoder compare output of motor controllers.**
- **4 Channel timer**
- **Synchronisation through the timing system**
- **Discrete wiring**

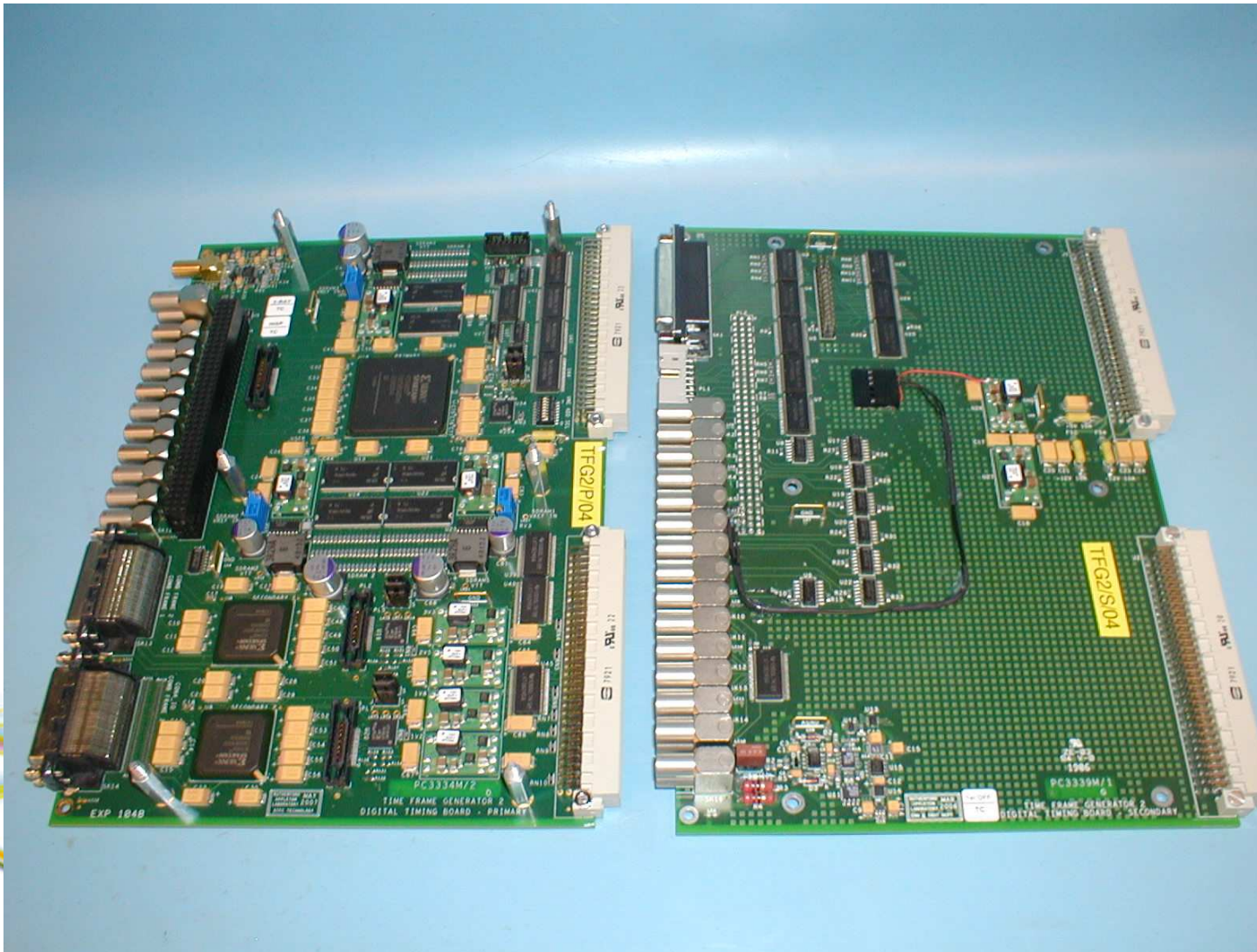
Time Frame Generator 2

- 6U double slot VME card
- Requires Linux VME SBC for communication
 - Uses GDA for drivers and configuration software.
- Time resolution to 10ns.
- Times range from 10ns to 24hrs
- Repetitive frame patterns (1 to 2^{32})
 - either free running or synchronous to the synchrotron beam bunch structure or other external clock.
- Wide variety of I/O standards (TTL, LvTTL (terminated or unterminated), LVDS, CMOS)
 - including variable threshold +/-5V 50Ω terminated, and +/-24V high impedance inputs.
- Analogue triggers could be added, but aren't at the moment.

Time Frame Generator 2



Time Frame Generator 2



EPICS PV Synchronisation

- **Primary use is ID synchronisation**
 - ID's move slowly and 10's of msec is ample.
 - Typical system moves at ~1 micron/sec with an accuracy of ~1 micron.
- **Drive the monochromater at the desired speed and either:**
 - Trigger the ID with a one-off constant velocity move at the same time.
 - Drive the ID with an EPICS monitor placed on the monochrometer energy.
- **Technique independently developed and used at both DLS and SLS.**

Encoder compare outputs

- Of course, synchronisation between axes on a motor controller is done by the controller....
- Delta Tau has an EQU output triggered by encoder decode gate array when the encoder matches a pre-set value – or value + $n \cdot \text{offset}$.
- Used for MX shutter synchronisation and detector triggers.
- Pros:
 - Uses existing hardware
 - Low latencies
- Cons:
 - Not direction sensitive
 - No hysteresis, so multiple triggers possible.
 - Not hardware gated (needs to be added separately).
- Newport XPS has similar capability.
 - Also has time based output
- Considering using the Soleil SPIETBOX for more demanding requirements.

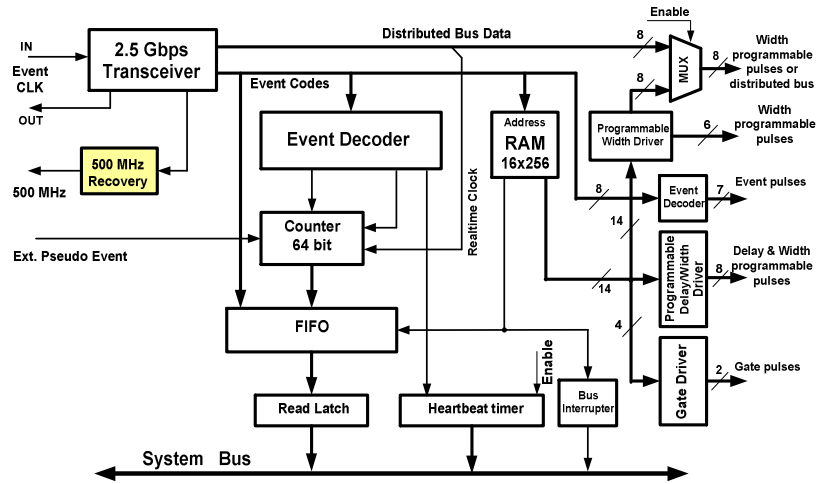
4 Channel timer

- **6U VME board from Micro Research Finland**
 - Four independent timer channels with programmable delay and pulse width.
- **Channels may be triggered from front panel or a transition board (TTL or LVPECL).**
- **Common trigger inputs allow triggering several channels from a single trigger source.**
- **Enable signal for each channel**
- **The timer channels operate synchronously to an externally applied RF clock (typically 500 MHz).**
 - The delay and pulse width for each channel may be adjusted from 0 to $2^{32}-1$ clock cycles.
 - Delay of each channel may be fine tuned with approximately 10 ps resolution.
- **Two gate outputs (Gate1-2 and Gate3-4) also available (derived from the delayed outputs.)**

Event Receiver

- **Part of machine timing system from Micro-Research Finland**
- **Triggers Fire-wire cameras on the machine.**
- **All beamlines have access to all machine clock**
 - Not widely used at the moment.
 - Pulse-probe experiment actually triggered off machine analogue RF.
- **A subset of all events is allocated to each beamline**
 - However, the beamline would have to trigger the event on the machine's master event generator.

Event Receiver

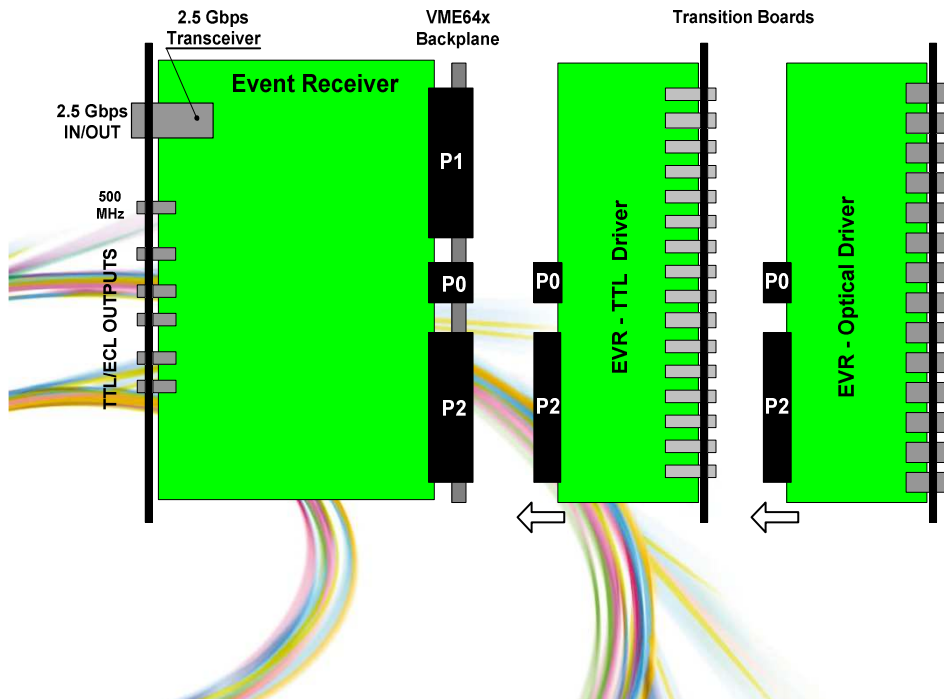


BASIC FUNCTIONS:

- detecting external bus data
- decoding event codes with following operations:
 - external pulse generation (programmable delay and width controlled)
 - software requests
- updating a time stamping counter by special events or internal clocks
- monitoring the validity of incoming data stream
- recovering 500 MHz clock from beat stream

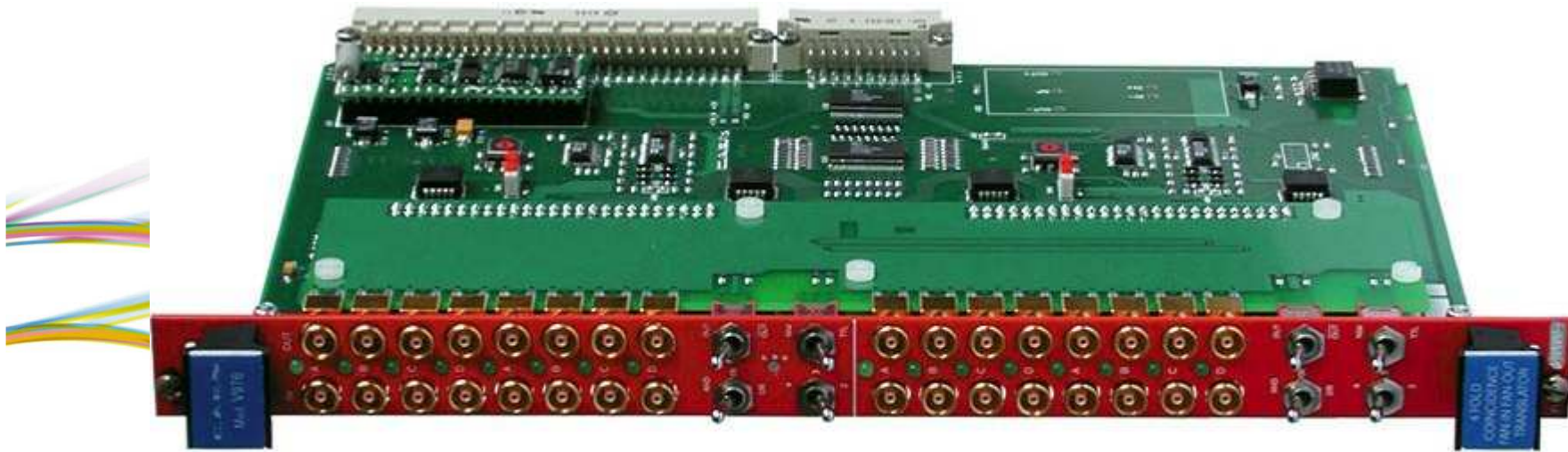
SPECIFICATION:

- Input/output ports:
 - Event CLK: Optical, 2.5Gbps
 - 500 MHz CLK: ECL
 - event pulses: TTL, ECL or optical
- Form factor: VME, 6U or PMC card
- System bus: VME64x / PMC
- Software support : EPICS



Discrete wiring

- Some direct connection and through patch panels.
- At least one beamline uses the CAEN V976 for fanout
 - 4 channel
 - Can do NIM/TTL translation, negation and 2 signal AND's and OR's.



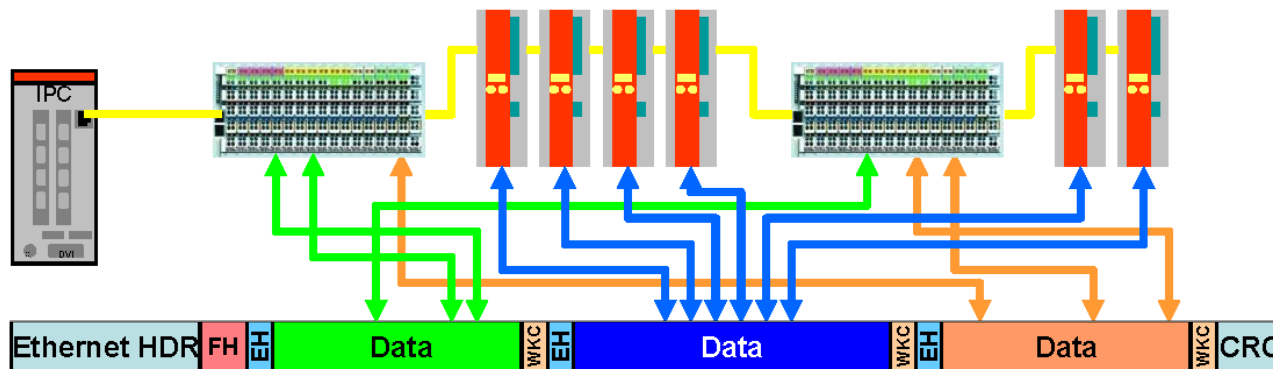
Ethercat

- Relatively open PLC fieldbus from Beckhoff
- Open source Linux drivers exist
- No special hardware required for controller
- High performance (if controller O/S supports it)
 - 256 digital I/O in 11 μs
 - 1000 digital I/O distributed to 100 nodes in 30 μs
 - 200 analog I/O (16 bit) in 50 μs , 20 kHz Sampling Rate
 - 100 Servo-Axis (each 8 Byte IN+OUT) in 100 μs
 - 12000 digital I/O in 350 μs
- System wide synchronisation to $\ll 1 \mu\text{s}$

EtherCAT Technology

Functional Principle: Ethernet “on the Fly”

- Minimal protocol overhead via implicit addressing



- Optimized telegram structure for decentralized I/O
- Communication completely in hardware: maximum performance
- No switches required if only EtherCAT devices in the network
- Outstanding diagnostic features
- Ethernet-compatibility maintained



The End

