

Synchrotron Imaging Techniques

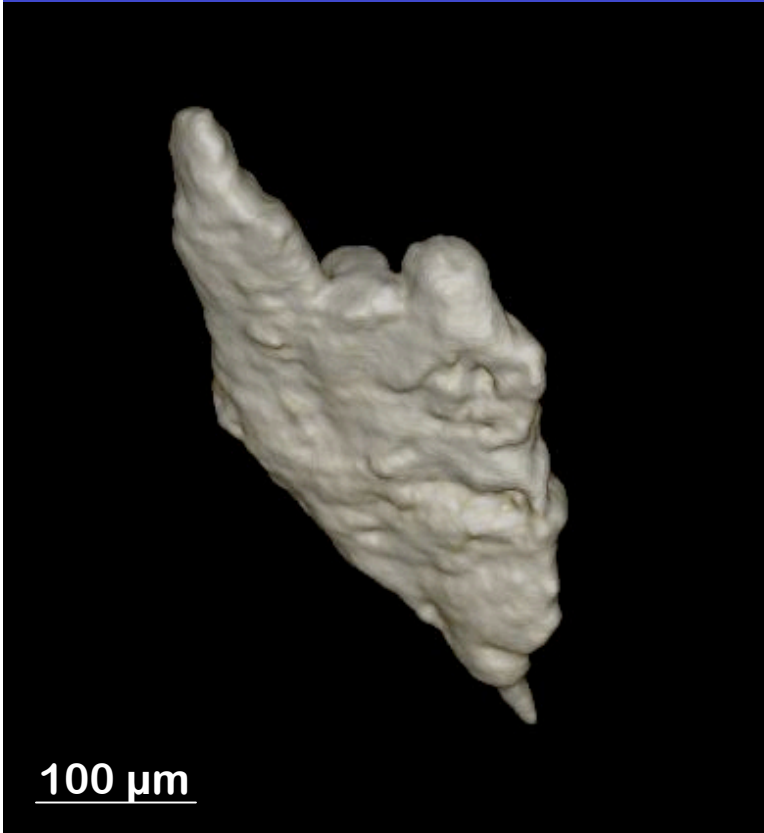
Applications in materials science

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1 ESRF, Grenoble, France

2 Mateis, INSA de Lyon, France





Topotomographic reconstruction
of Al grain during recrystallization

Outline:

- Tomography endstations
- Sample environment
- Combination of techniques
- Fast tomography
- Diffraction contrast tomography

Available setups / specifications

ID19 : - high resolution 0.28 ...30 μm pixelsize
- coherence (145 m)
- diffraction contrast tomography

ID15 : - high energy
- fast tomography (few seconds)
- simultaneous diffraction (strain measurement)

ID17 : - extra large field of view

BM5 : - medium resolution (5-10 μm)

ID22 : - fluorescence tomography
- diffraction tomography

ID22NI - projection microscopy
- sub-micron resolution

Experimental setup

Example: ID19 (ESRF)

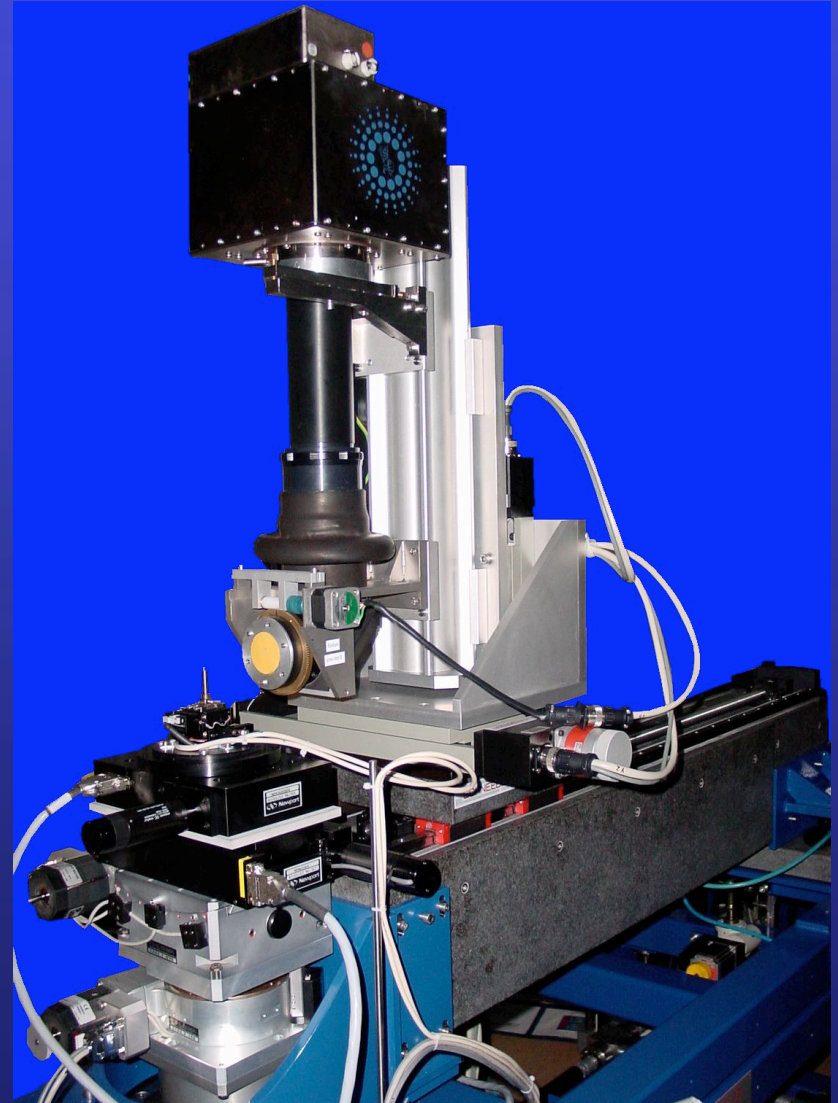
Long distance (145 m): **coherence**

Multilayer monochromator: $\Delta\lambda/\lambda=10^{-2}$

High resolution detector system: **1 μm** ,
14 bit, 20482 CCD, 60 ms readout

Dedicated μ -tomography set-up

**Sample environment: fatigue machine,
cold cell, furnace, ...**



Absorption vs. Phase

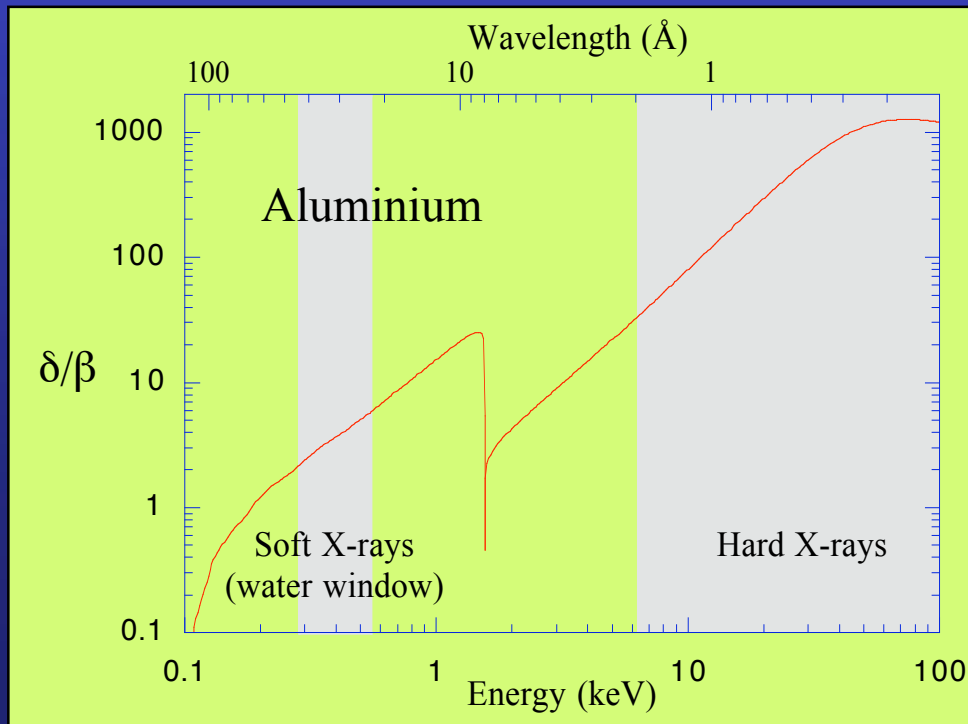
Weak interaction with matter

Refractive index n

$$n \approx 0.999999$$

$$n = 1 - \delta + i\beta$$

$$\delta \gg \beta$$
$$10^{-6} \quad 10^{-9}$$



$\delta \propto$ electron density \Leftrightarrow phase

$\beta = (\lambda / 4\pi) \cdot \mu \Leftrightarrow$ amplitude

Smallest detectable hole at 25 keV
in an up to 4 mm thick sample:

Absorption: 20 μm

Phase: 0.05 μm

Holotomography of semisolid Al/Si alloy

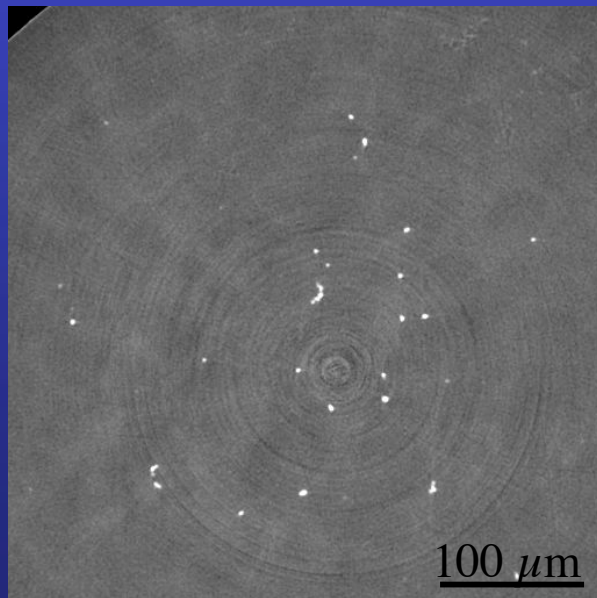
4 distances: absorption + 0.2 m, 0.5 m and 0.9 m

800 angular positions

multilayer monochromator: total time \approx 40 minutes

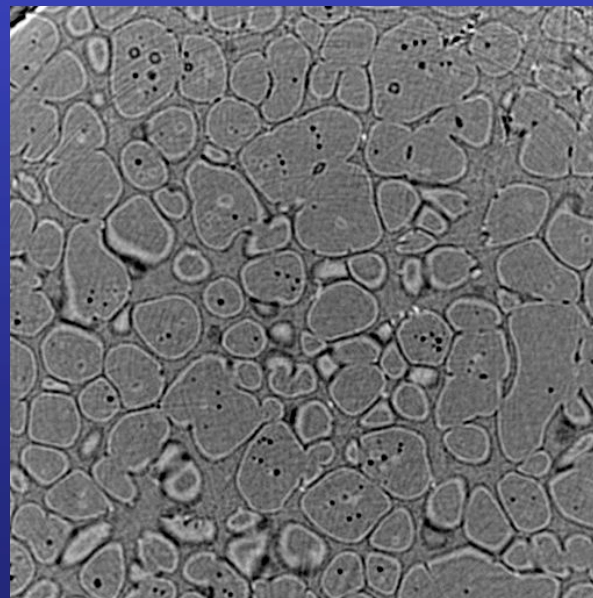
E = 18 keV

Absorption



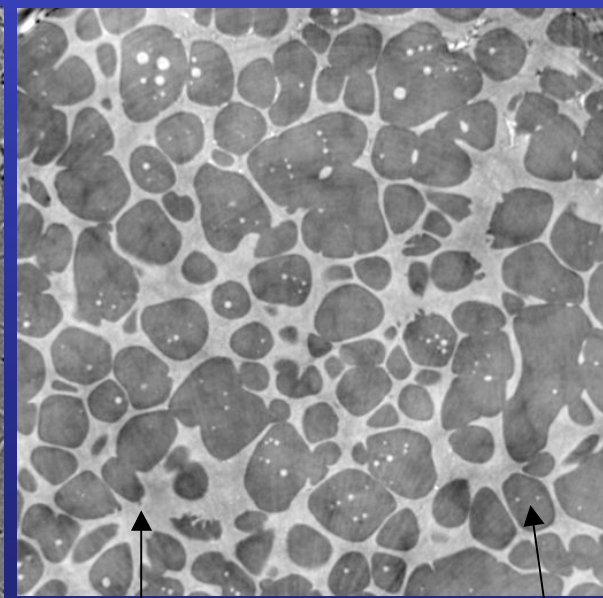
β -map

Phase sensitive



edge enhancement

Holotomography

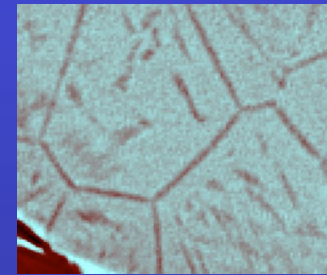
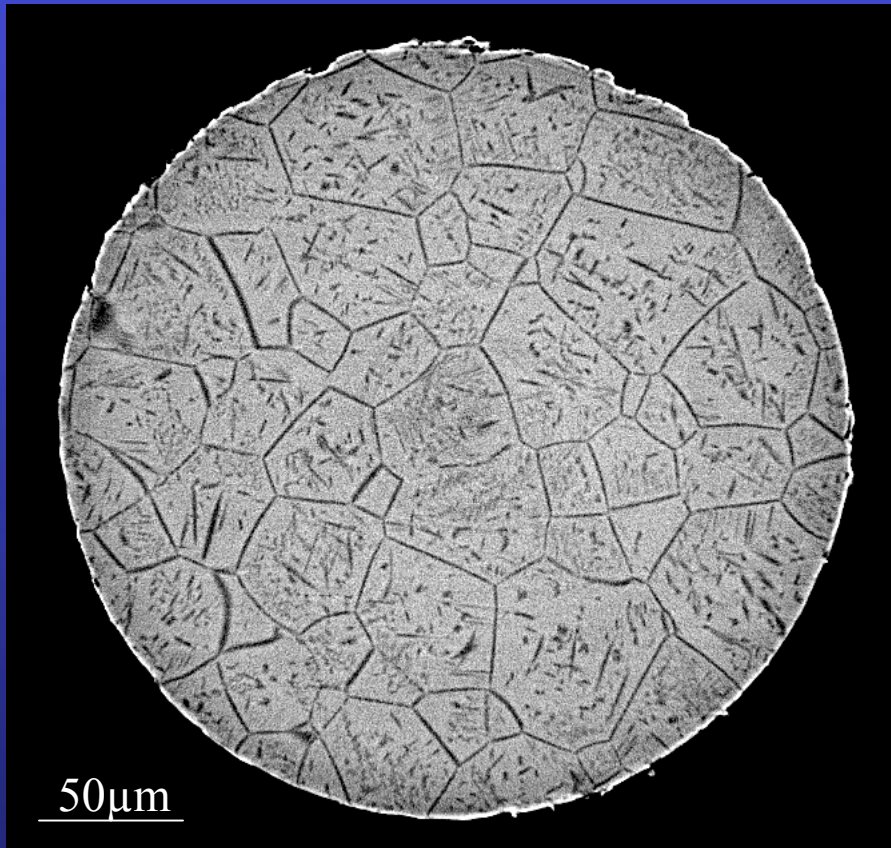


Al/Si

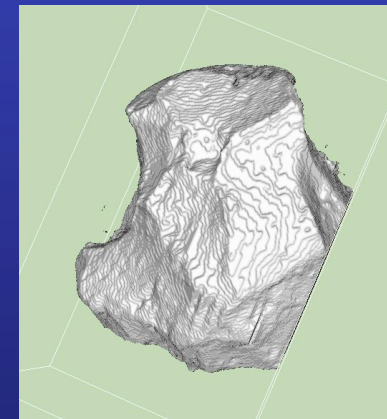
δ -map

Al

3D microstructure of Ti β 21S alloy

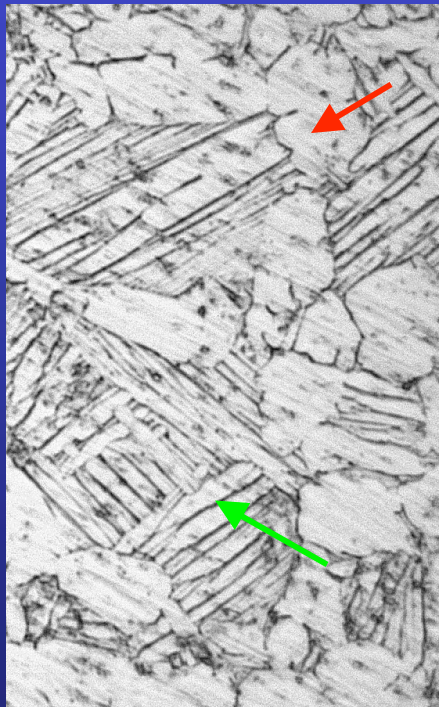


30 μm

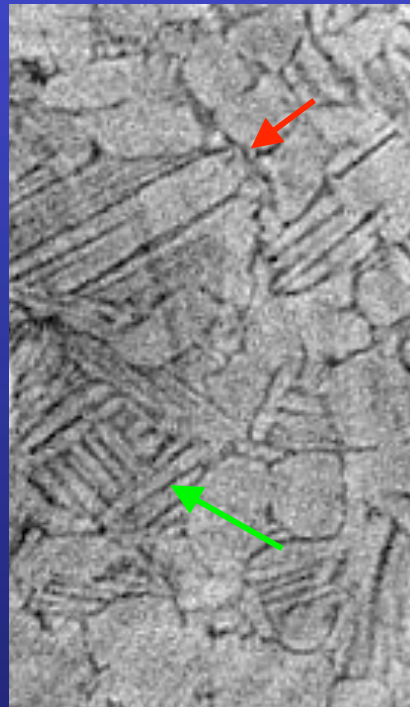


Comparison: visible vs. X-ray

Ti-6Al-4V



Optical microscopy
2D



μ -tomography
3D !

Today:

Measurement of displacement
fields in 2D

(e.g. Roux, Hilde, et al.)

Tomorrow:

Measurement of displacement
fields in 3D

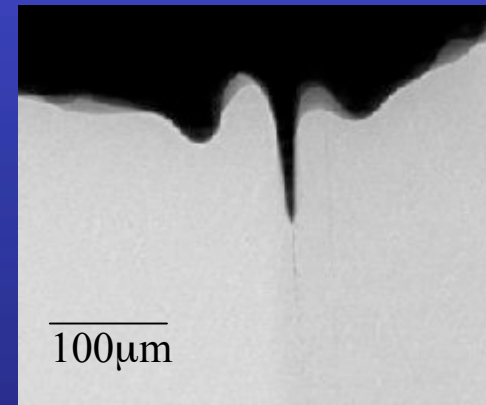
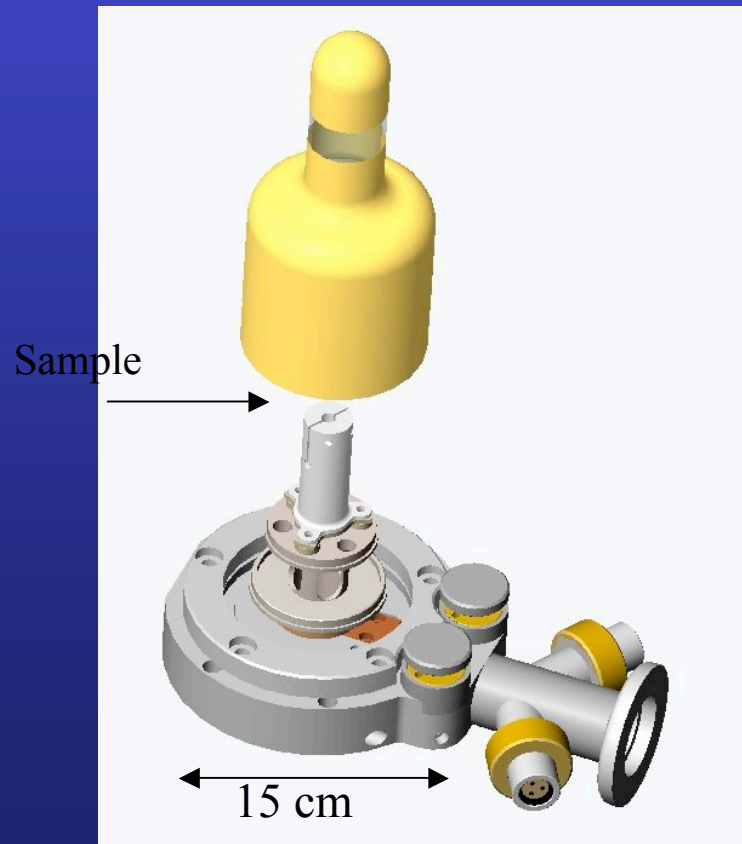
Sample environment

- Furnace(s) (ESRF)
- Cold cell (ESRF)
- Stress rig (INSA -Lyon)
- in-situ Fatigue machine (INSA-Lyon)
- hydraulic INSTRON stress rig (ESRF, ex-situ)
- ... your initiative !



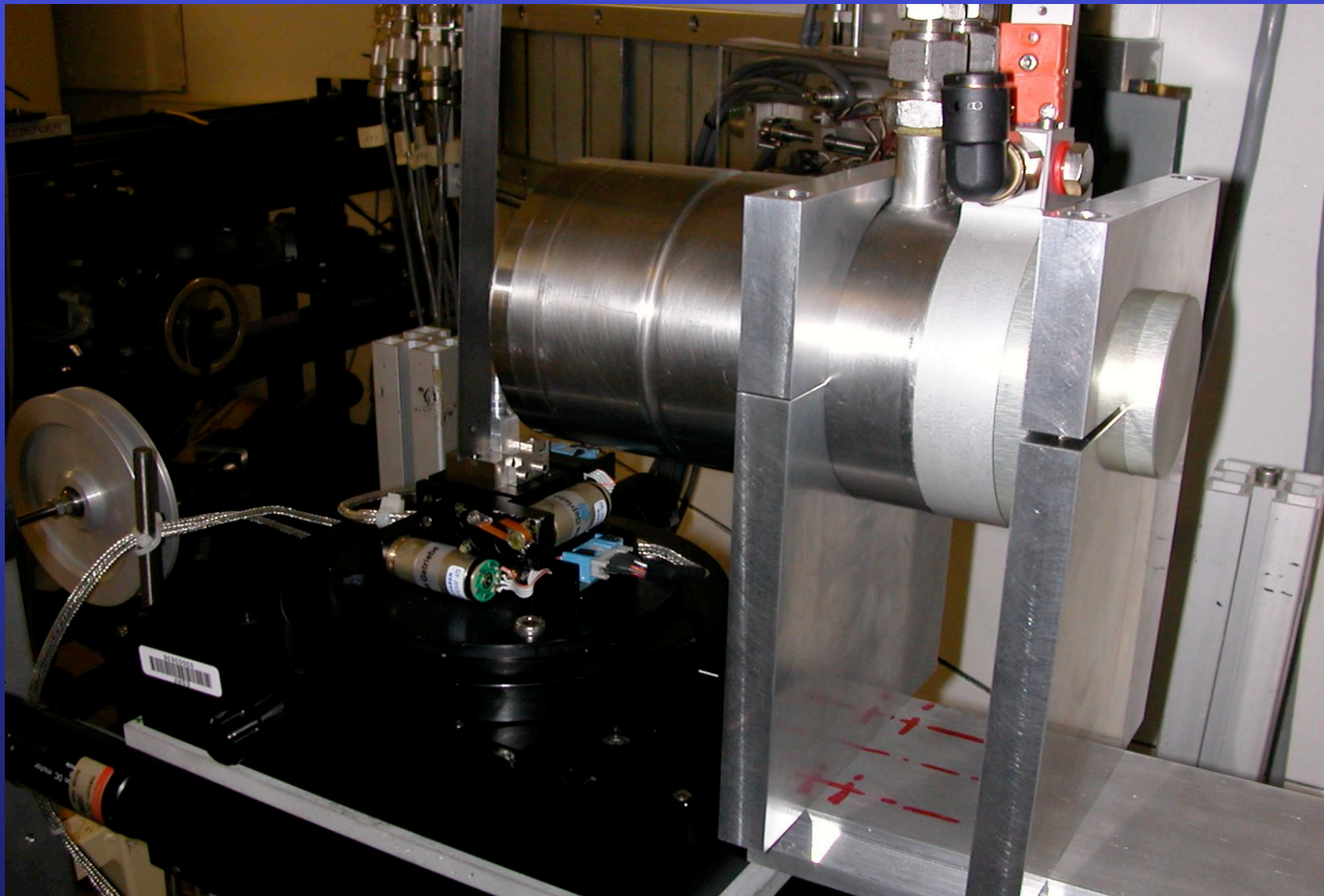
Furnace with 360° visibility (quartz cell)
Up to 1000 °C under vacuum

+ vacuum or controlled atmosphere
camera can be set at 20 mm from the sample



X-ray microradiograph
(ID19, 18 keV)
of Al bicrystal after 1h
in contact with Sn melt at 620°C

Gas-blower furnace (ESRF)



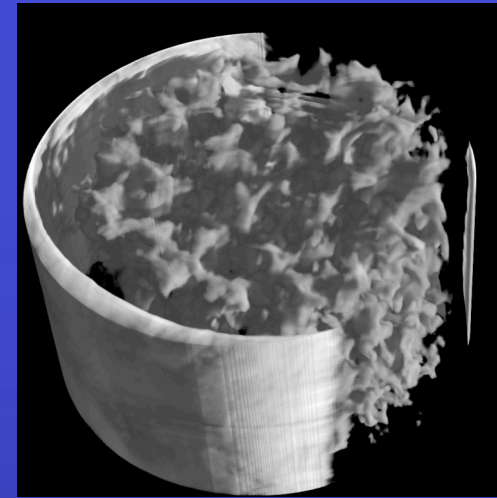
Sample environment



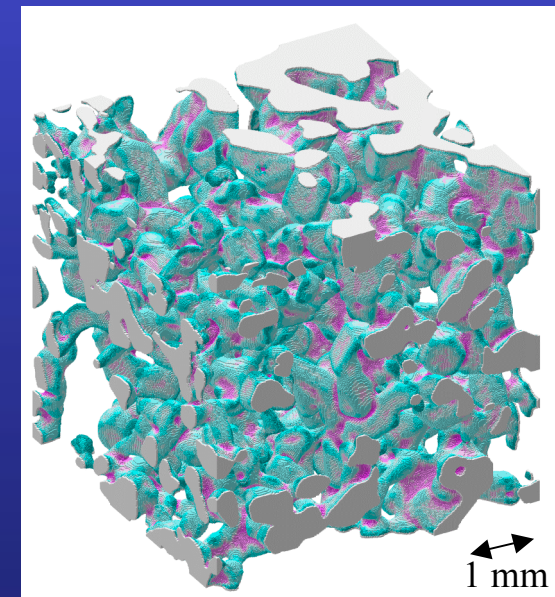
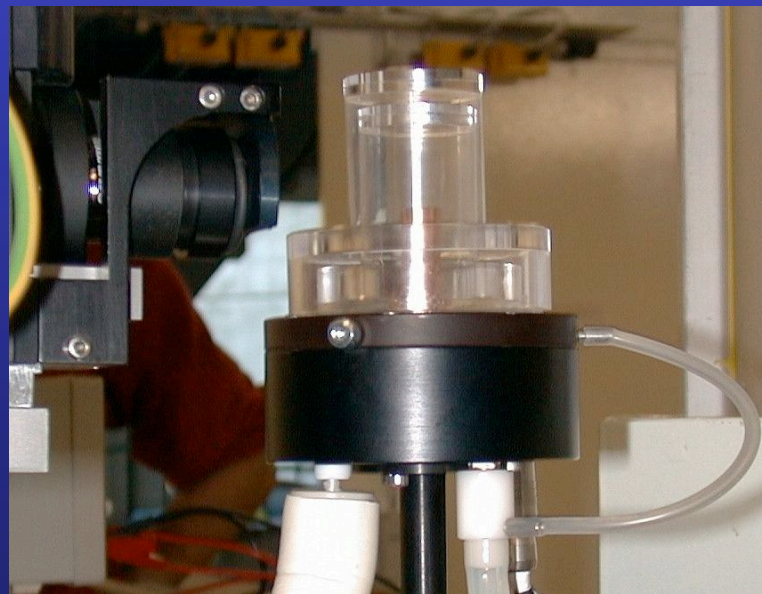
Cold!

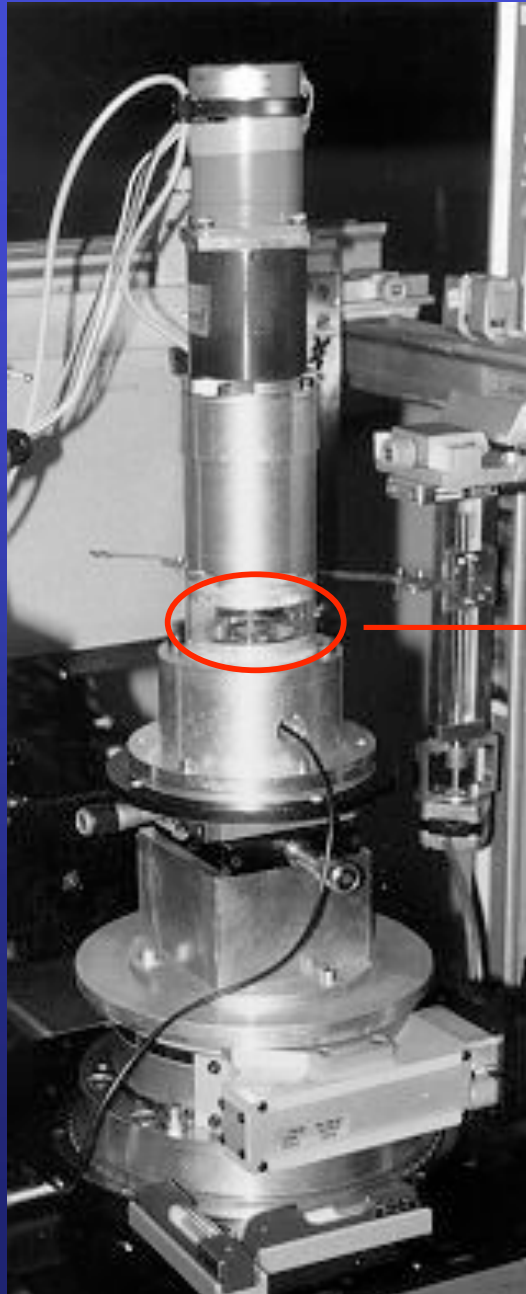
- ✓ Refrigerated cell
120 K-320 K

CEN, METEO FRANCE
Laboratoire de Glaciologie et
Géophysique de l'Environnement

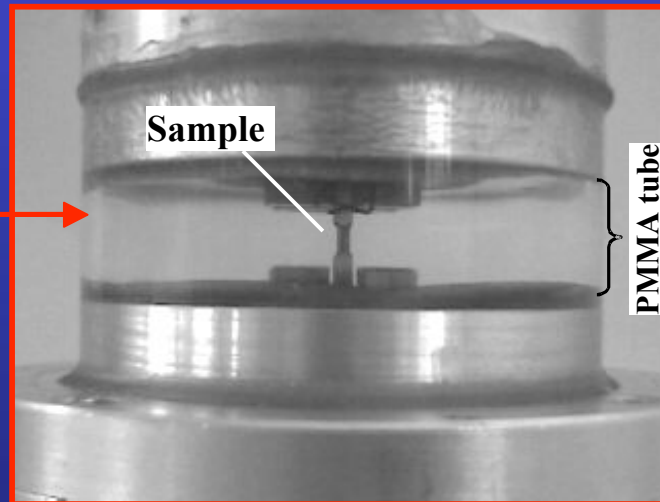


100 μm

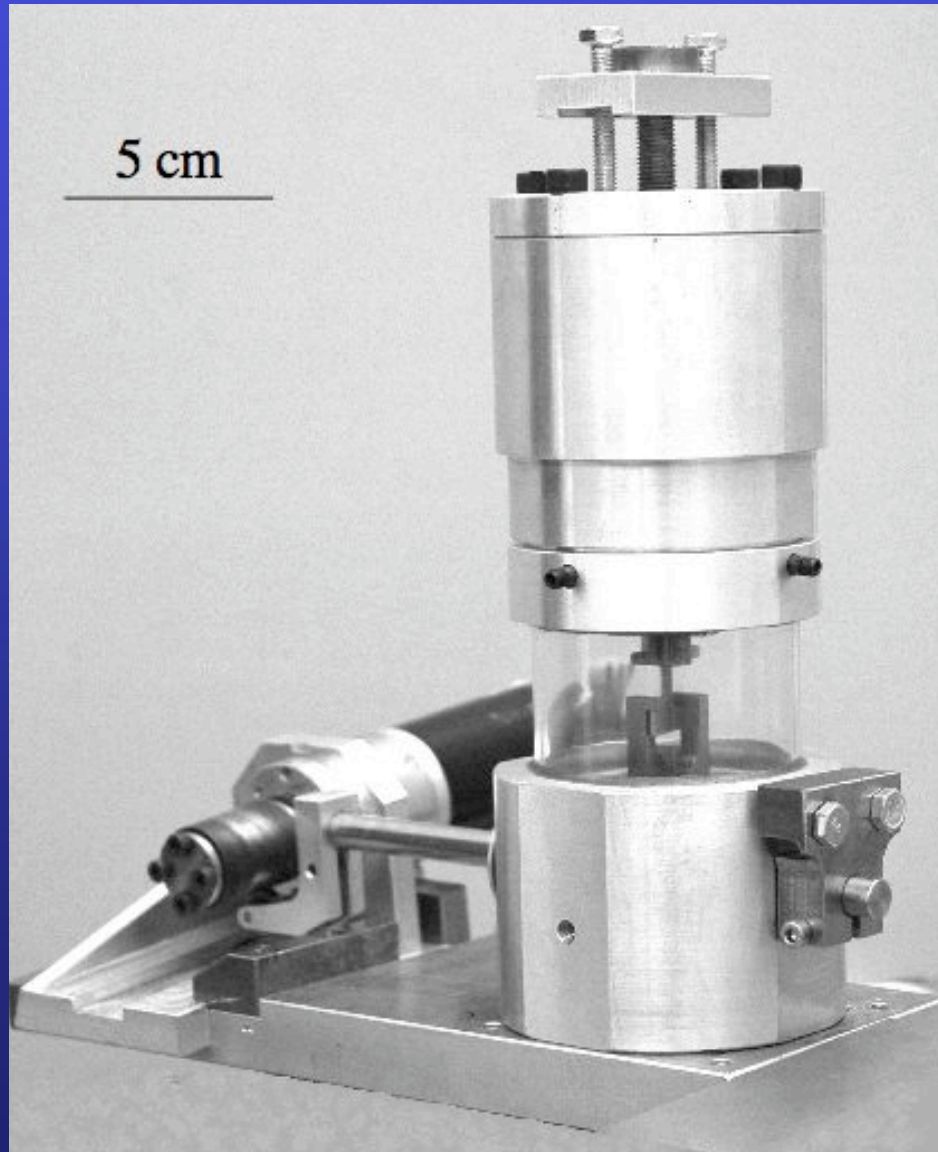




- ✓ Tension/compression stage (displacement controlled)
 - +/- 2500N
 - translation speed: from 0.1 $\mu\text{m/s}$ to few mm/s
 - max displacement between 5 mm and 1 cm

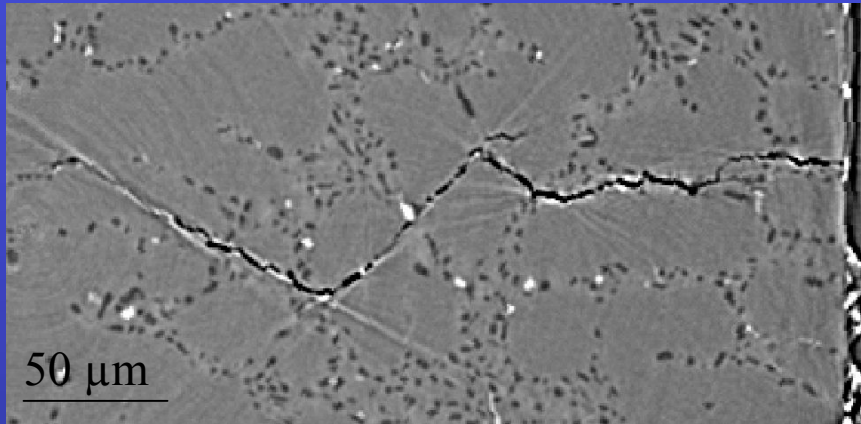


Fatigue machine (INSA-Lyon)

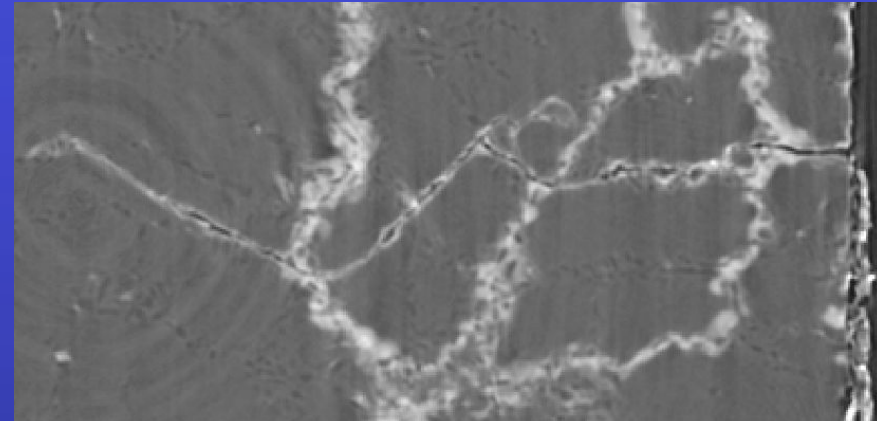


- Mounts directly on sample stage
- Polymer tube
- Maximum load 1000 N
- Tension / Tension
- up to 50 Hz

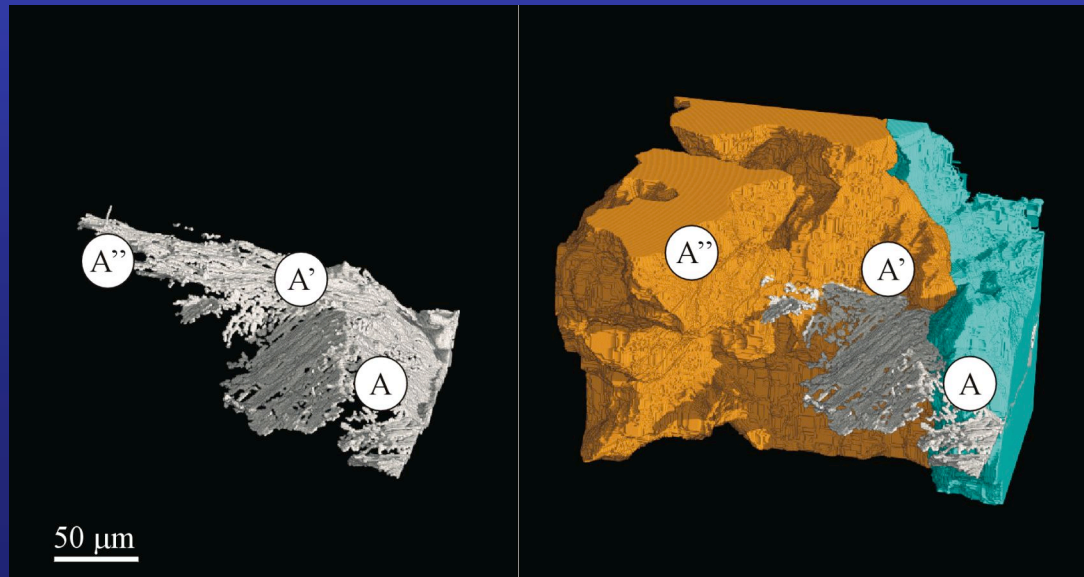
Example: characterization of fatigue crack



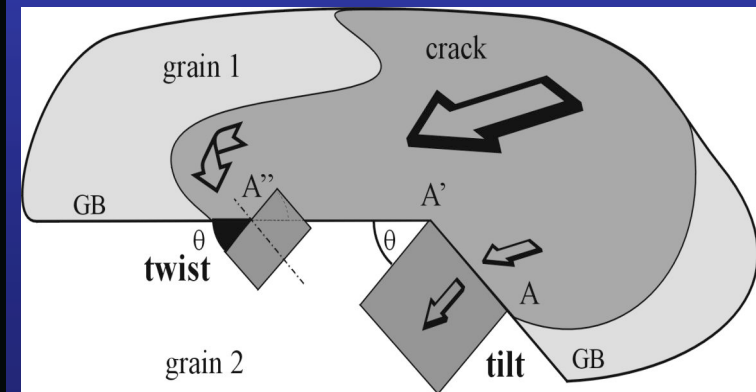
short fatigue crack (phase contrast)



crack and grain boundaries (Ga decoration)



3D rendering after morphological segmentation

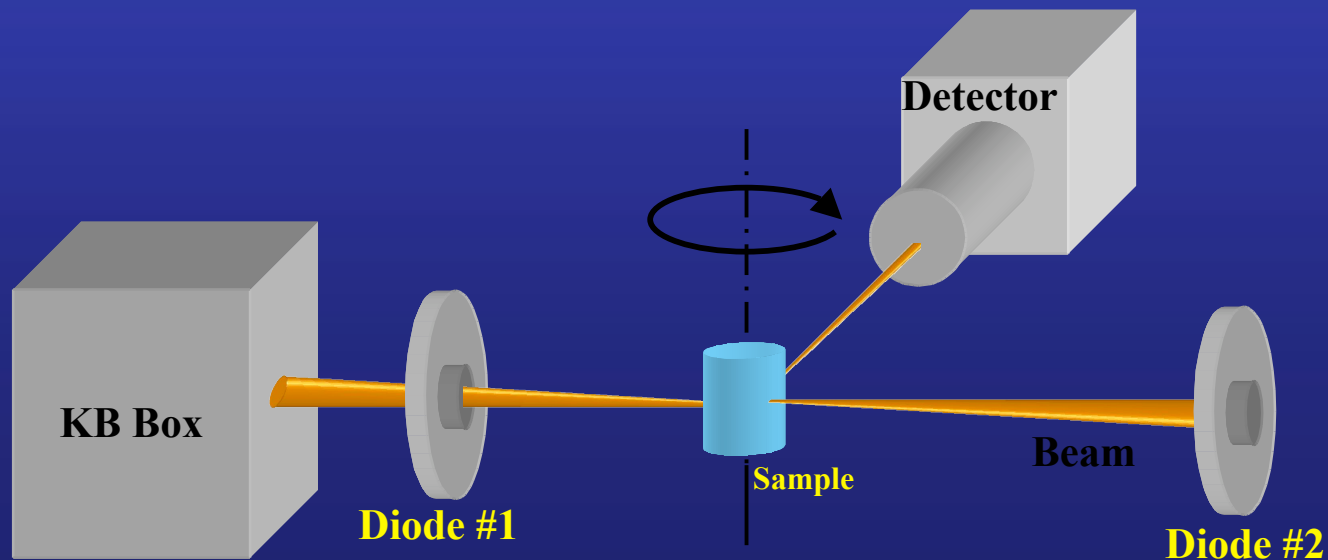


“Special” tomographic imaging techniques

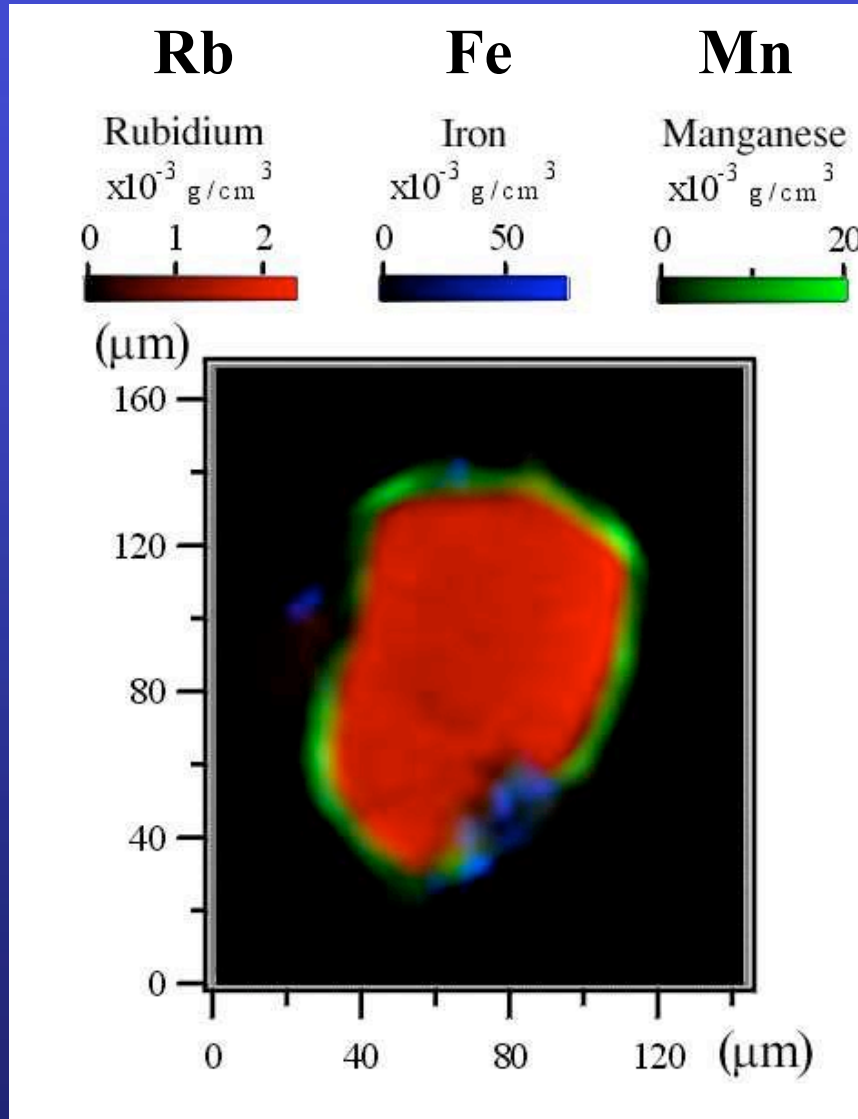
- **Fluorescence tomography (ID22)**
 - map 3D element distribution
- **Laminography (ID19)**
 - tomography on flat samples
- **Projection Microscopy (ID22 NI)**
 - down to 200 nm, holotomography
- **Topo-Tomography (ID19)**
 - map 3D defect distribution inside one grain
- **Diffraction contrast tomography (ID19)**
 - map 3D grain structure of undeformed polycrystals

X-ray Fluorescence Tomography

- + 3D distribution / concentration map of chemical elements
- slow (scanning technique)
- Restrictions on size / type of materials



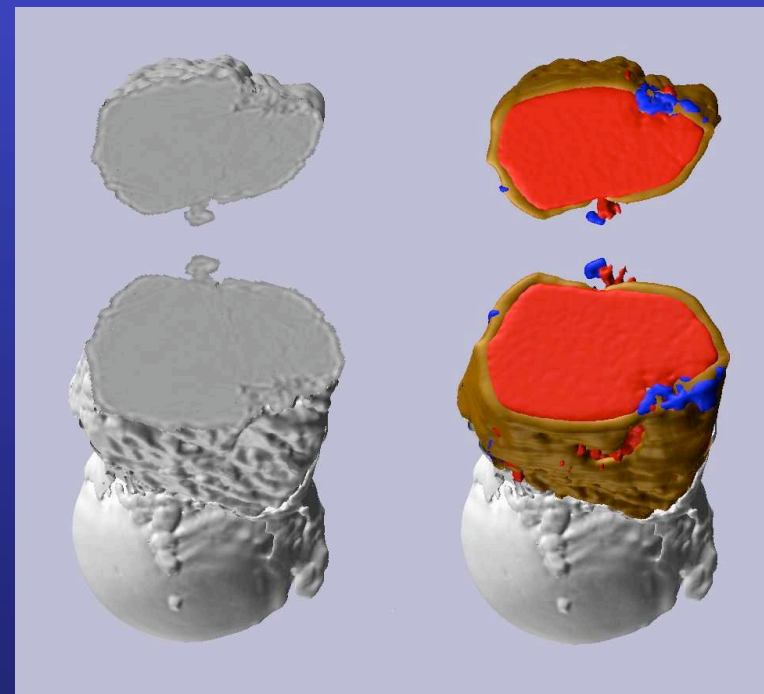
Environmental science example



— Rb
— Fe
— Mn

Absorption

Fluorescence X

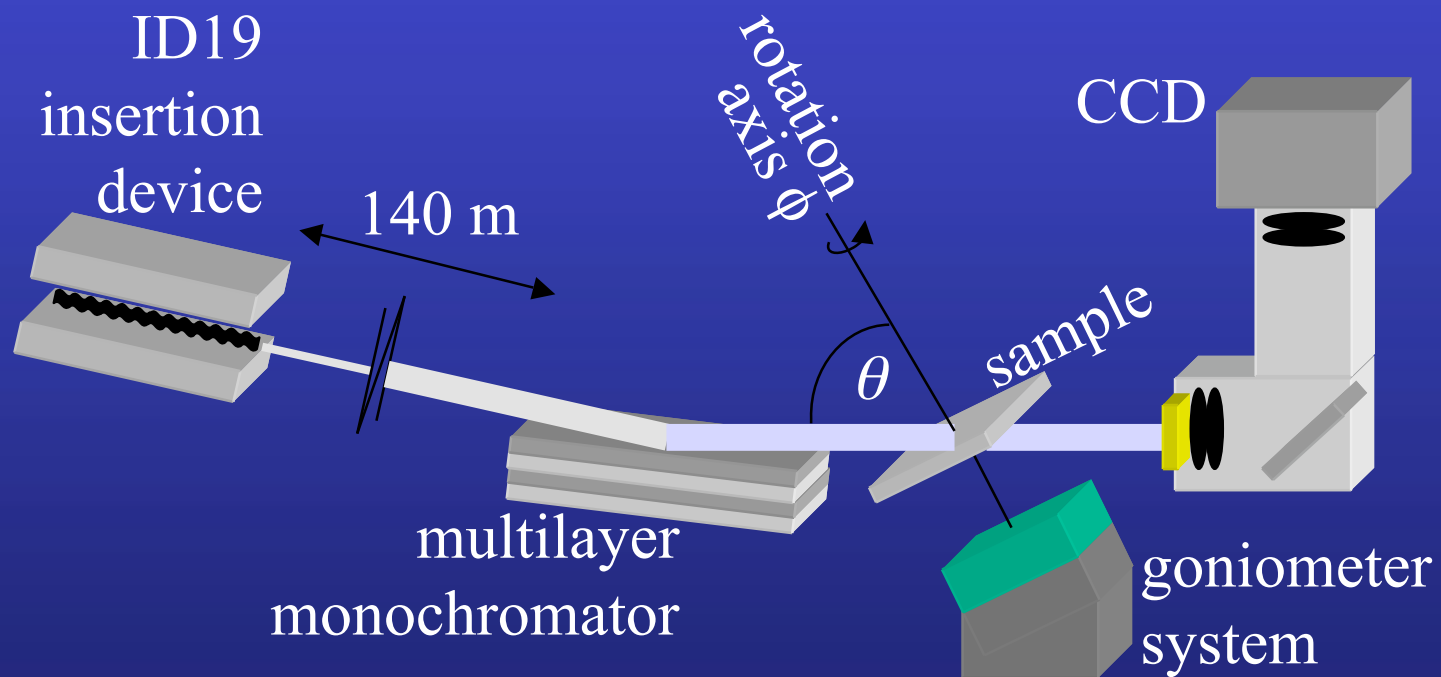


Single waste Fly ash particle

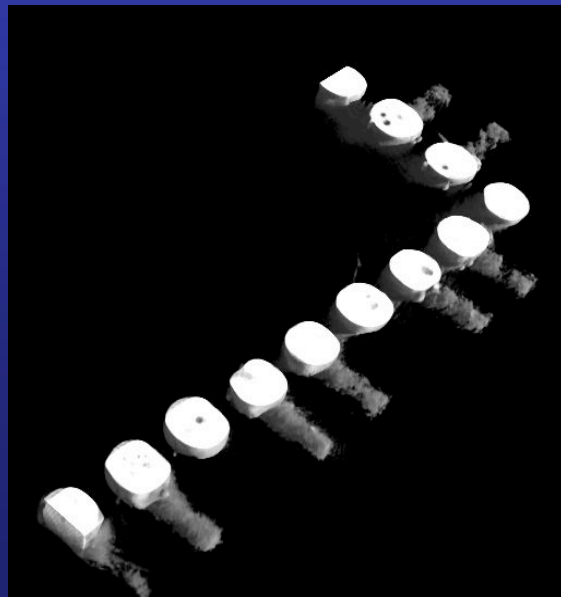
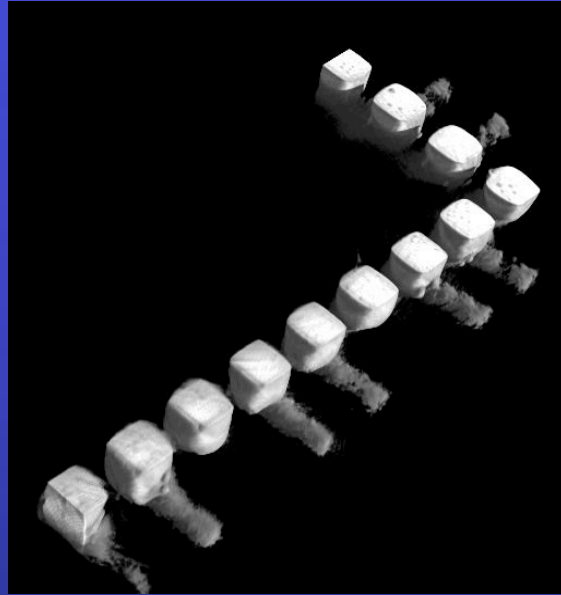
Golosio et al., App. Phys. Lett. 2004

X-ray Laminography

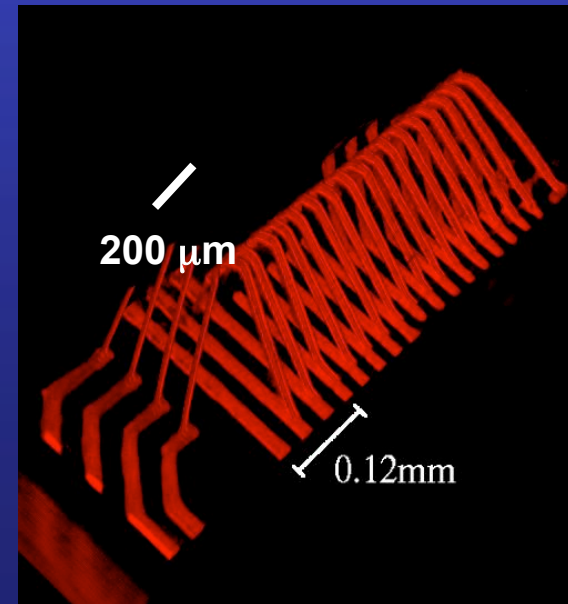
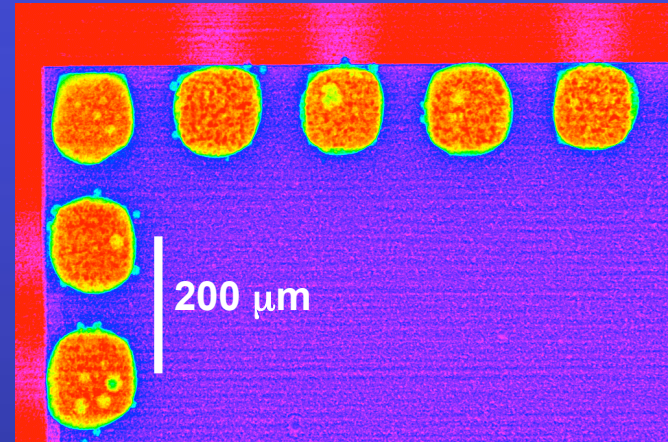
Imaging flat samples: -> microelectronics



Imaging of Flip-chip interconnects



Flip-chip interconnections:
180 μm Pitch



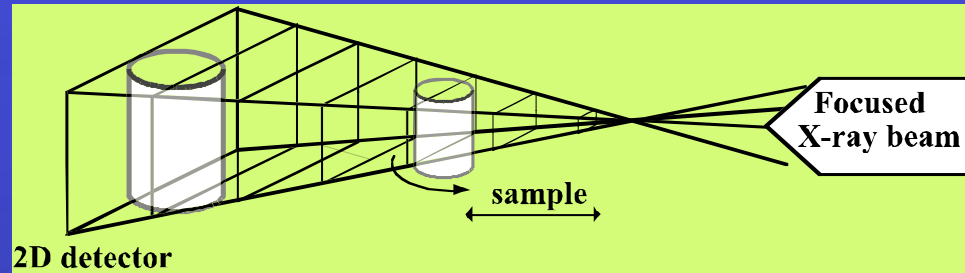
X-ray microscopy techniques

Projection Microscopy:

Structure

Dose efficient, fast

Phase contrast



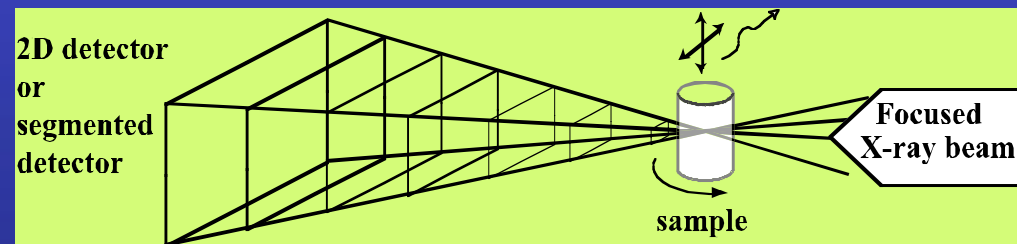
Scanning Microscopy

Fluorescence, Spectroscopy

Slow

Rich, trace elements

Phase contrast

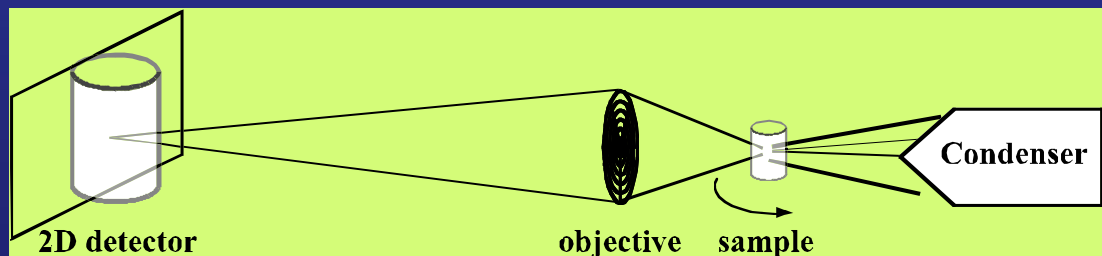


Full-field microscopy

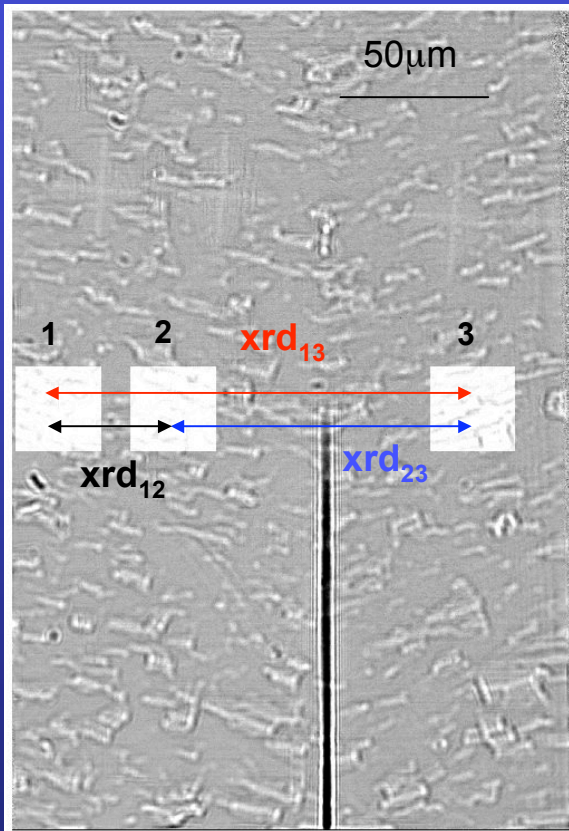
Structure

Dose inefficient, fast

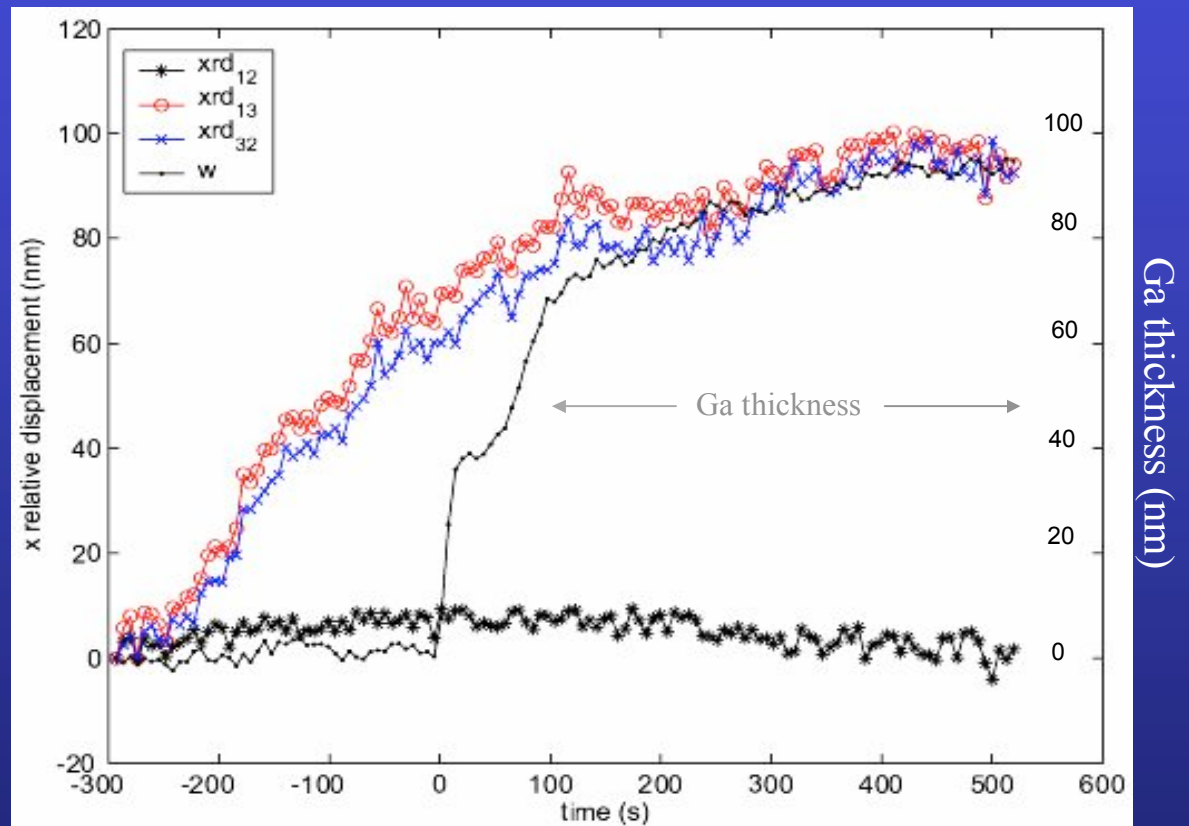
Absorption + phase



Measurement of grain displacements at the 10 nm level



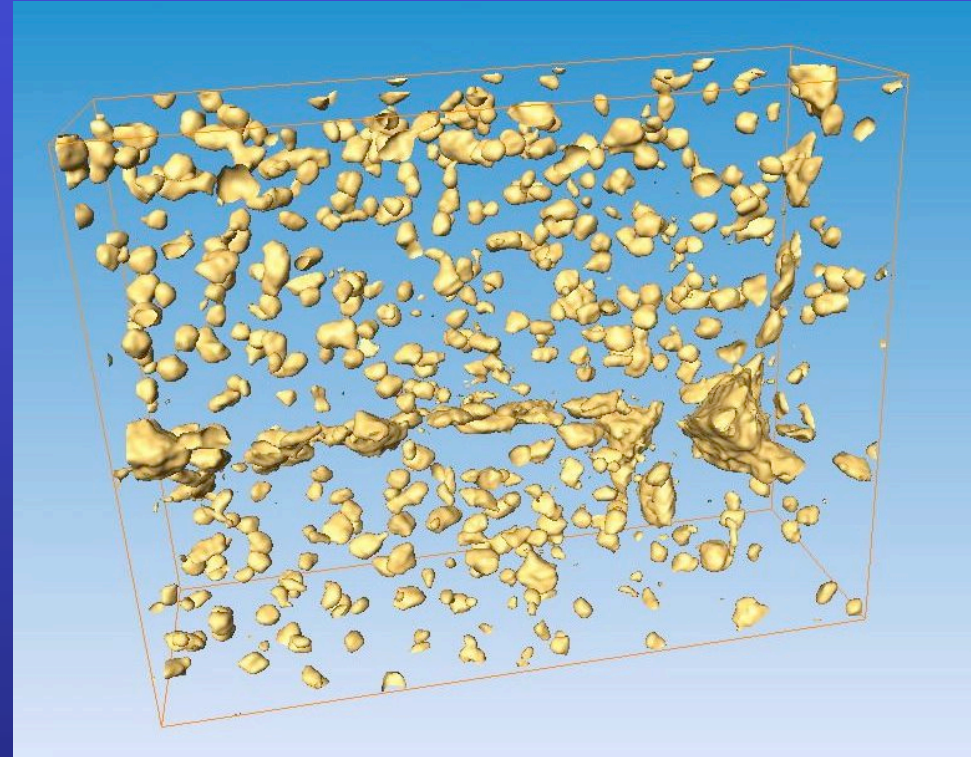
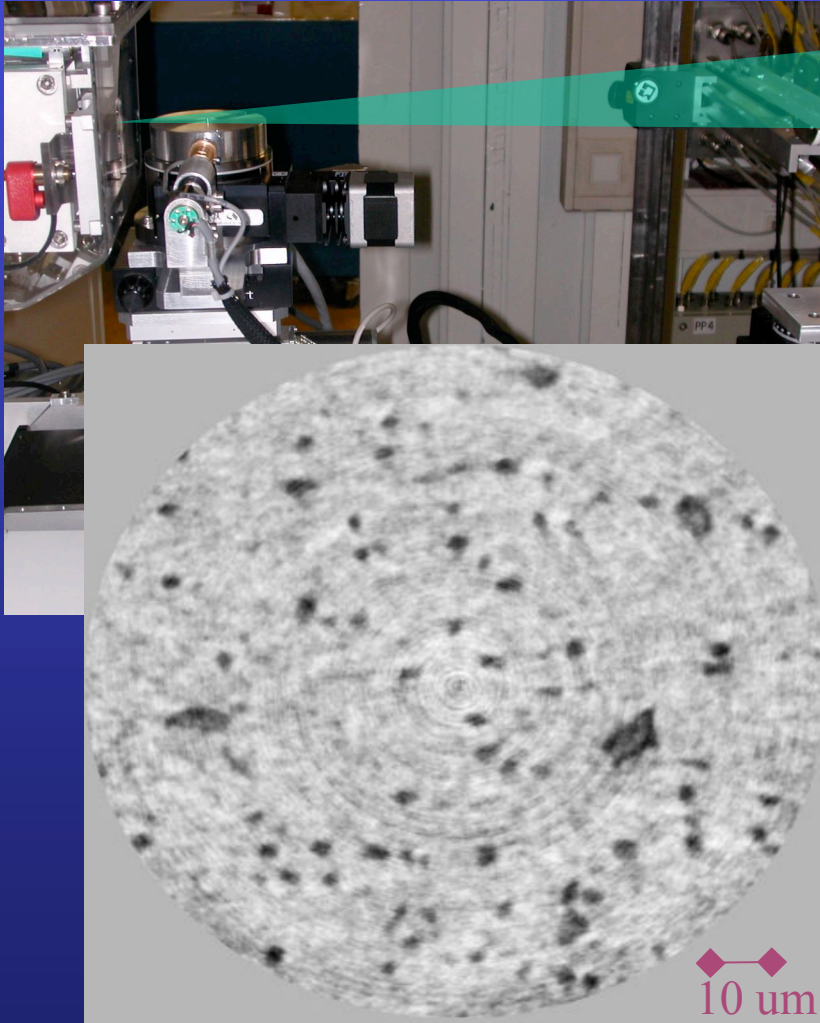
X-ray beam direction \otimes



$t = 0$ s: arrival of liquid Ga at the level of the ROIs

Magnified Tomography

CuAl_2 particles in Al matrix



Inside $\phi = 1$ mm sample

$E = 20.5$ keV

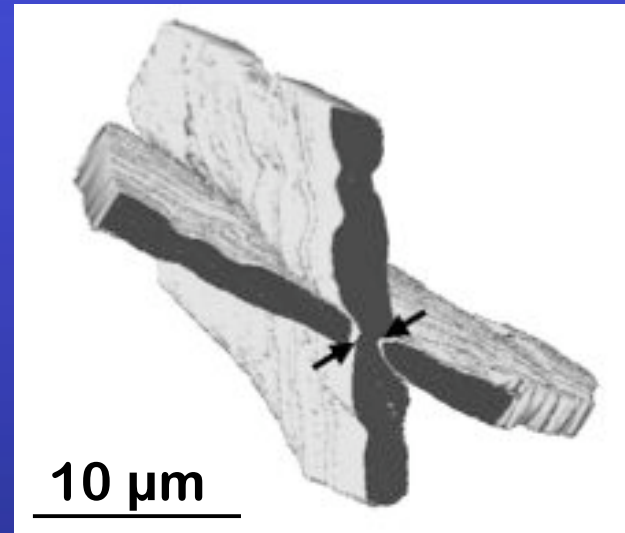
X-ray magnification = 55

R. Mokso, et al. submitted

Mapping Polycrystals in 3D

Conventional techniques:

- Serial sectioning + EBSD
- Focused Ion Beam (FIB)

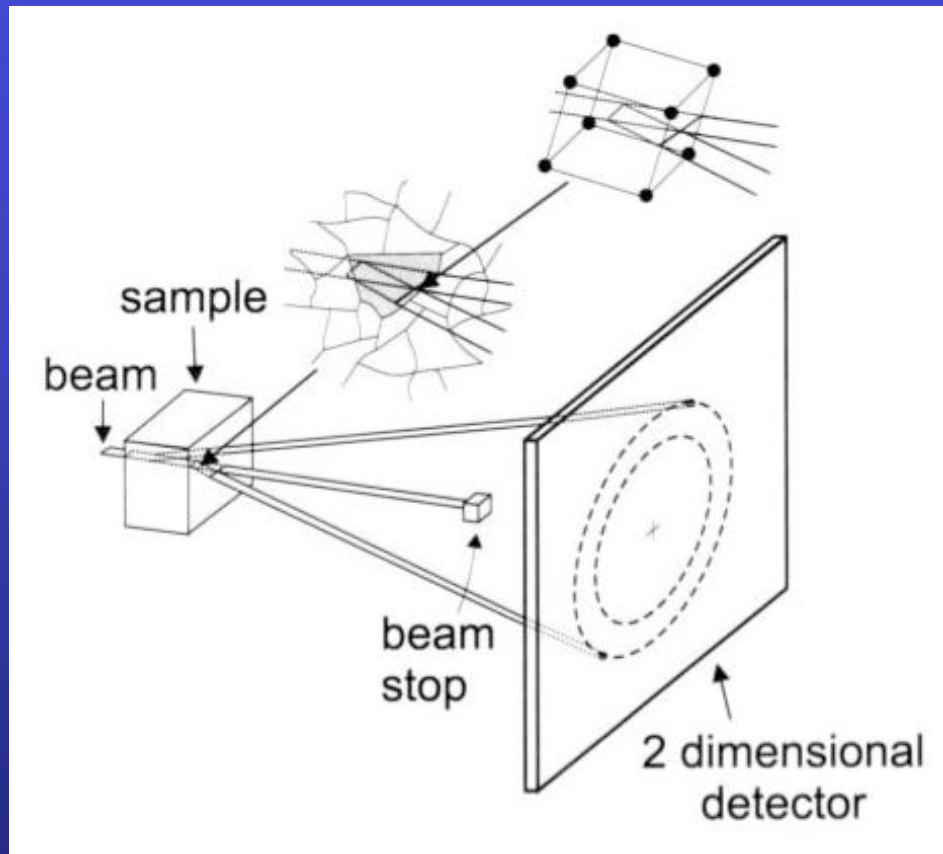


Advantages: + works on deformed material
+ fully automated imaging mode
+ high in-plane resolution

Problems: - characterization time...
- **destructive**

3D X-ray Diffraction Microscopy

Poulsen, Lauridsen, Schmidt et al. (Risoe)

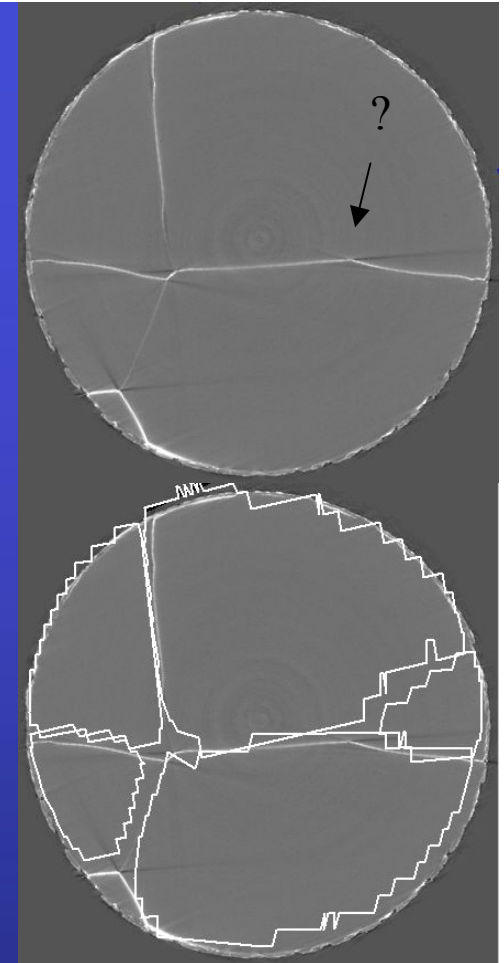
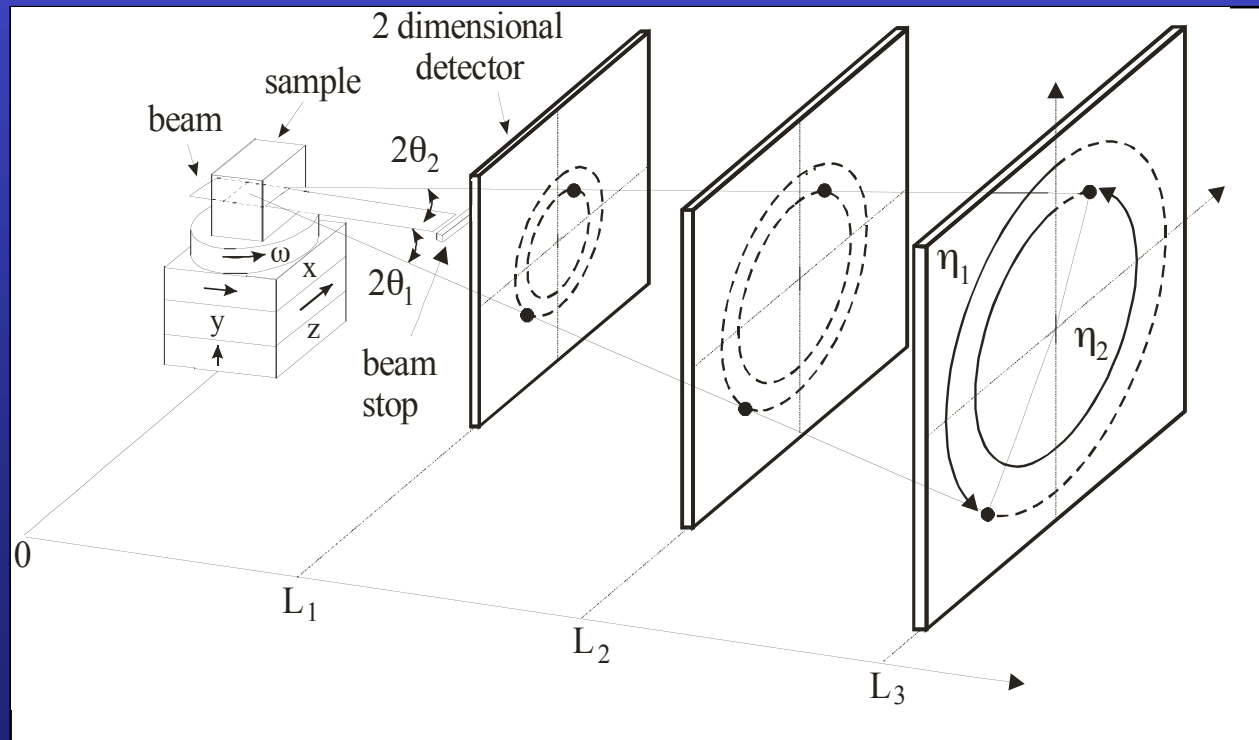


- Two basic reconstruction strategies:**
- 1) solve the inverse problem (ART)
 - 2) solve the forward problem

Combination of 3D imaging and 3D diffraction

“X-ray tracking”

- ➔ Non- destructive diffraction technique
- ➔ Crystallographic orientation & 3D grain contour



Principle of the X-ray tracking technique (H.F. Poulsen et al., Risoe)

'Diffraction' contrast tomography

Goal

Characterize shape and orientatation of **all grains** **simultaneously with** the absorption microstructure

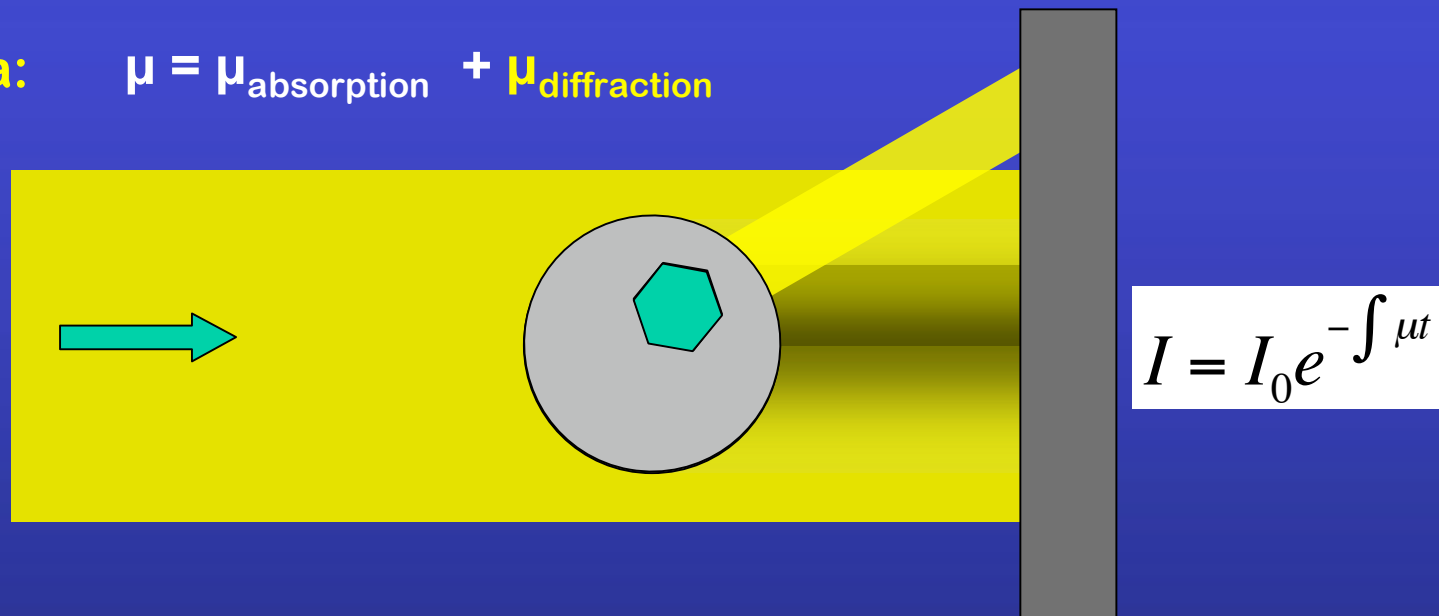
Principle:

- (1) Run 'optimised' tomography scan in conventional alignment
- (2) Extract grain 'projections'
- (3) Sort diffraction spots with respect to grains of origin
- (4) Grain by grain tomographic reconstruction (2D-ART)

New tomographic approaches

Ludwig, Poulsen, Schmidt, Lauridsen et al.

Basic idea: $\mu = \mu_{\text{absorption}} + \mu_{\text{diffraction}}$



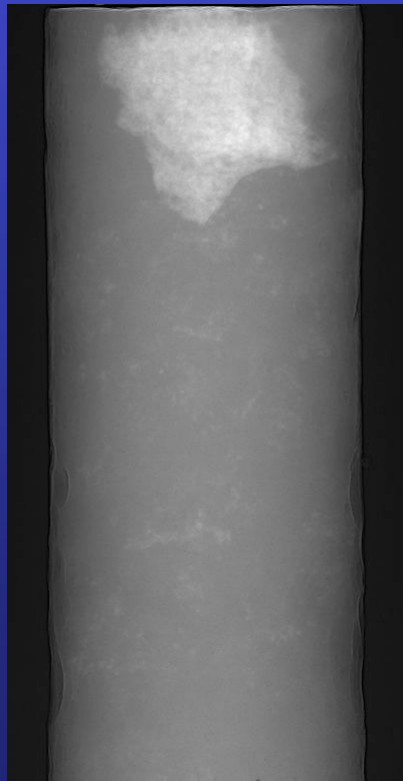
Two data acquisition strategies:

1) Topotomography

2) Diffraction contrast tomography

Diffraction contrast tomography

Extraction of grain projections



Measured projection

-



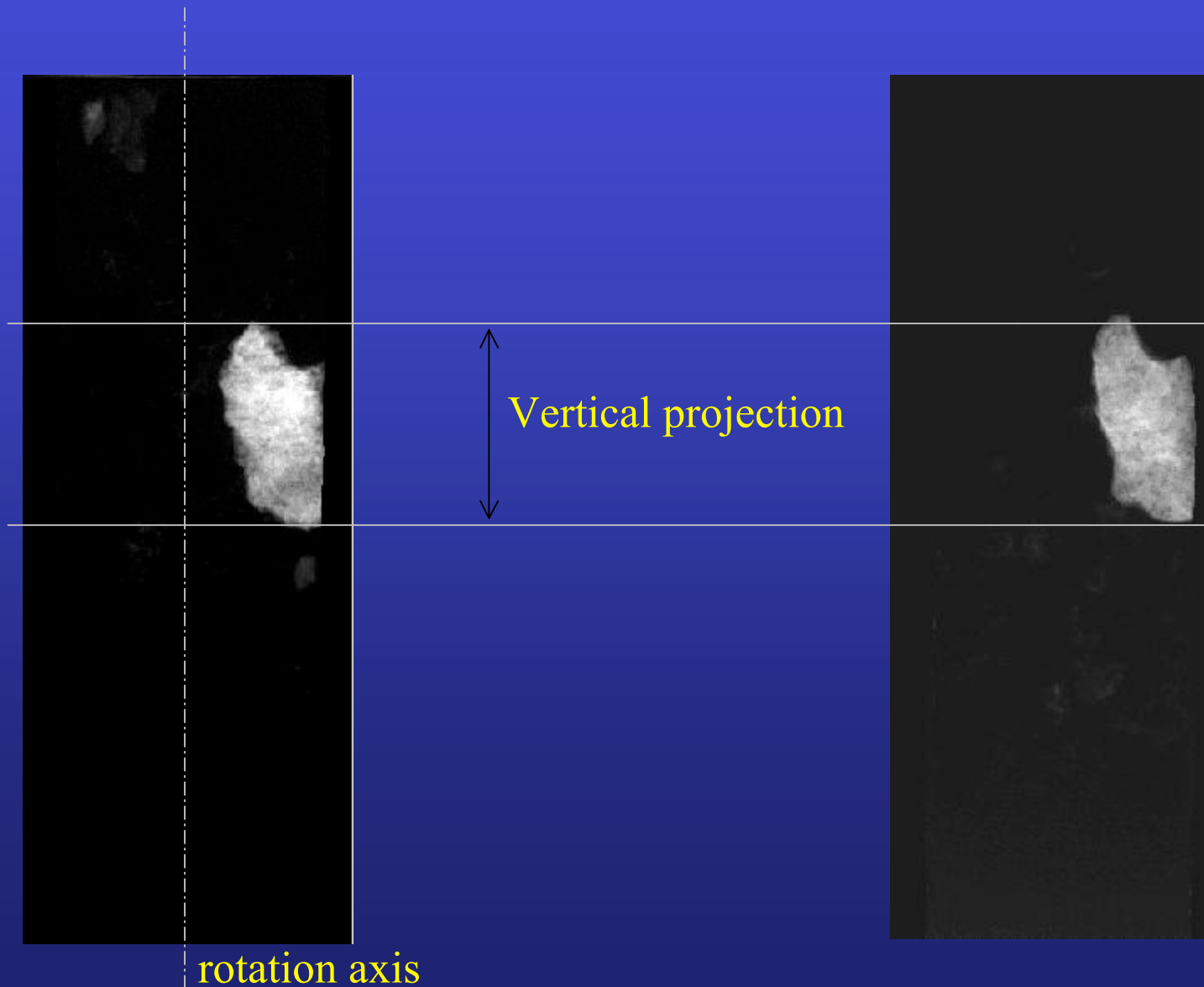
Calculated absorption

=

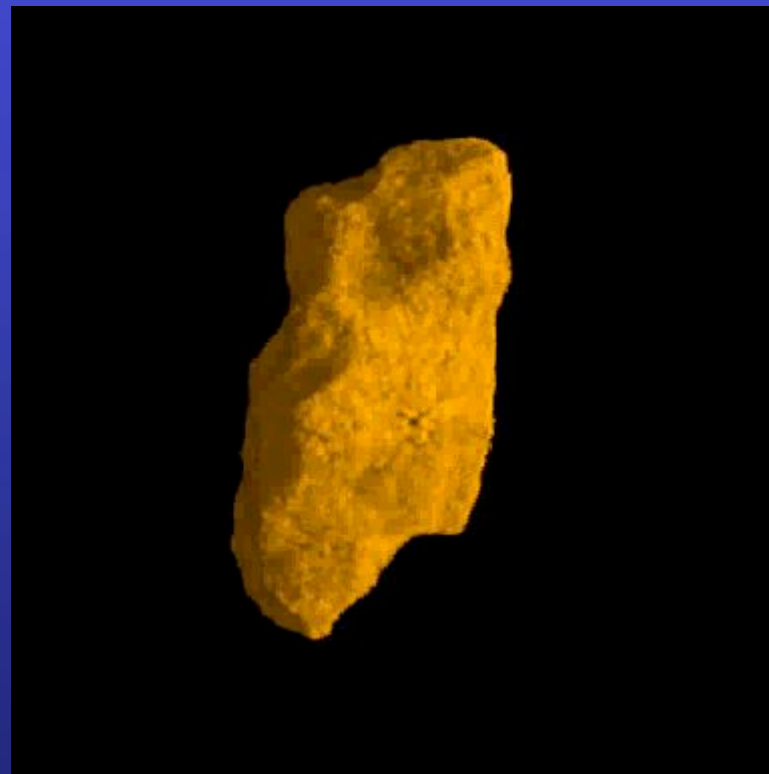
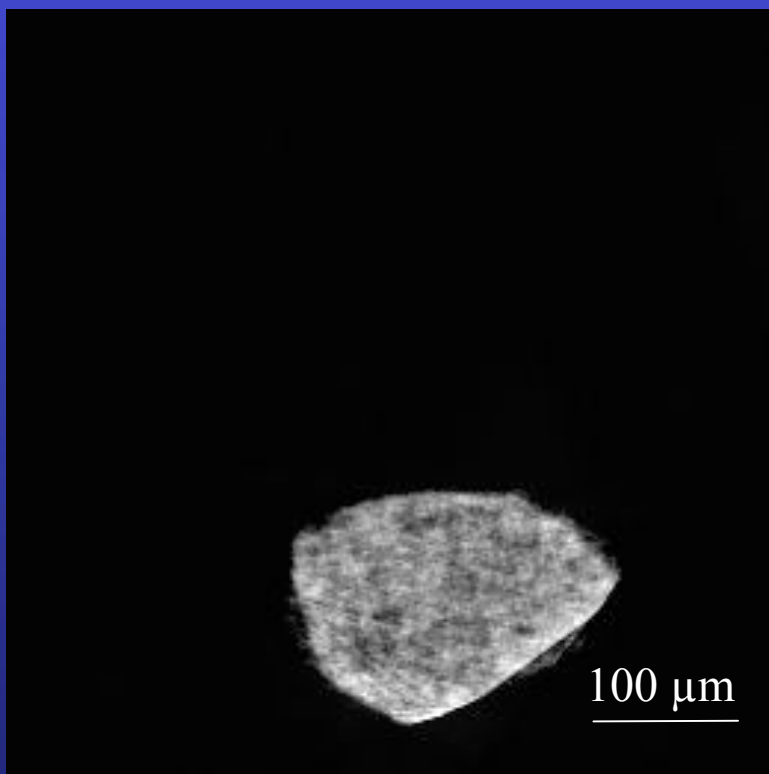


Grain projection

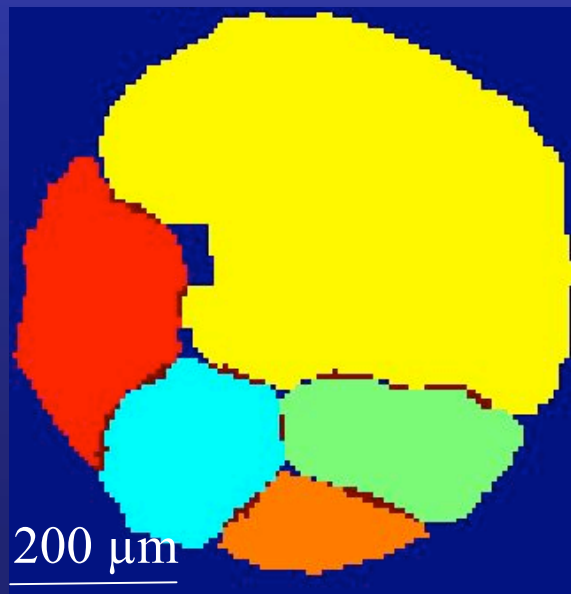
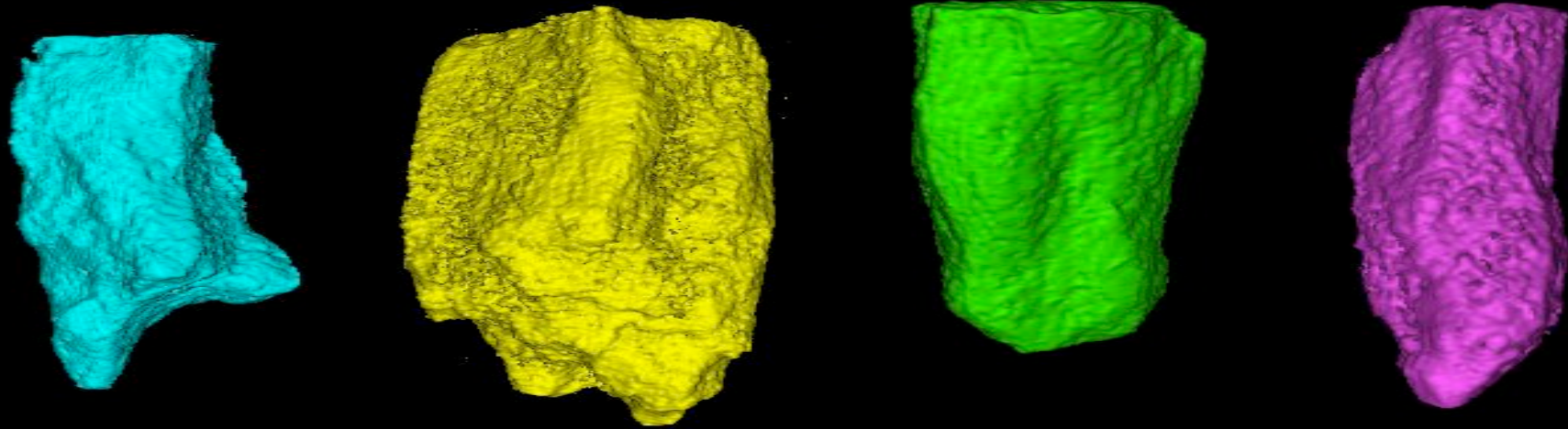
Sort diffraction spots with respect to grain of origin



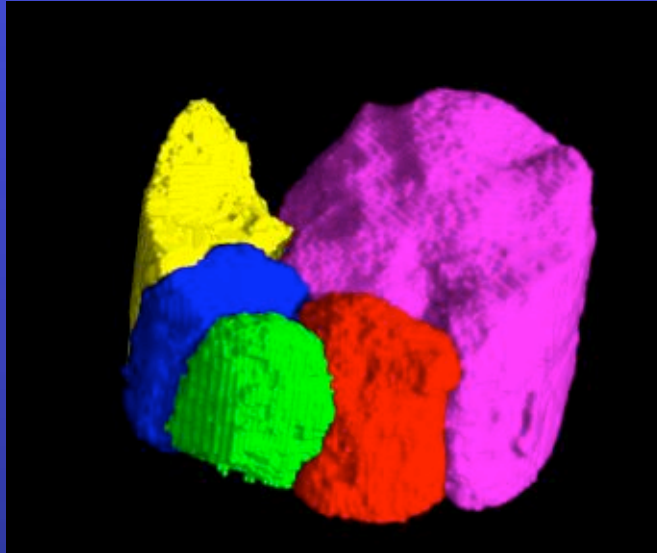
2D ART reconstruction



Grain by grain reconstruction



Known limitations...

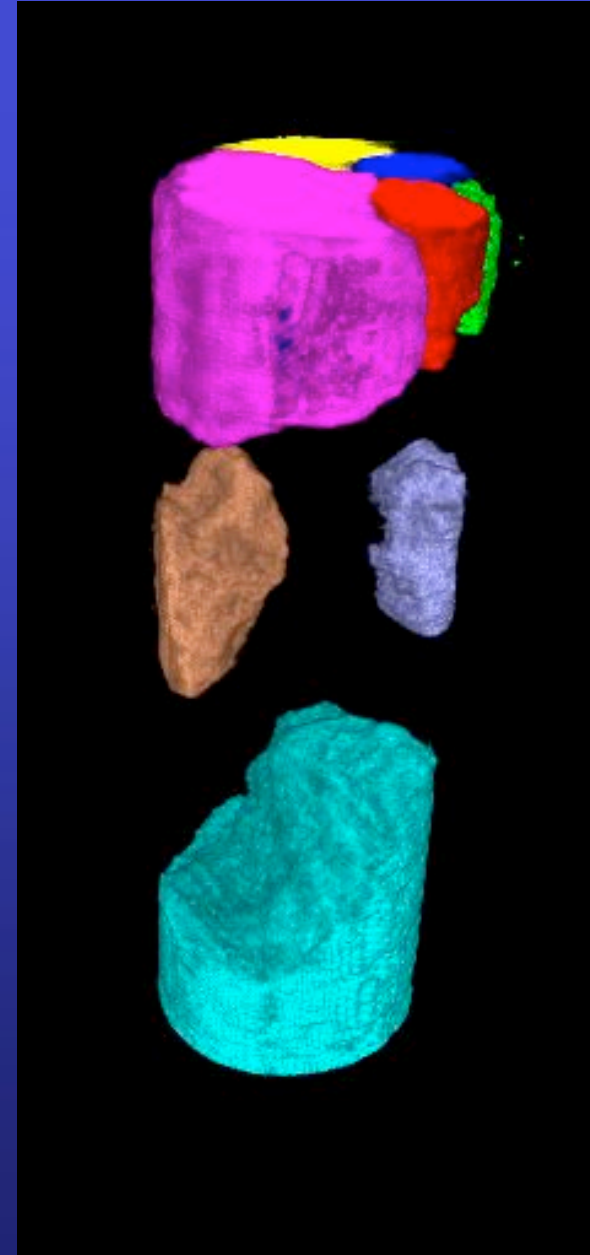


«missing grains» :

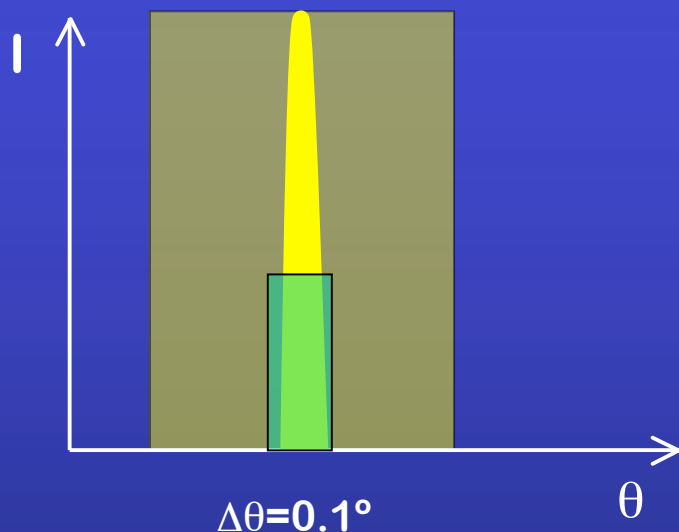
Can't handle orientation gradients

spot overlap :

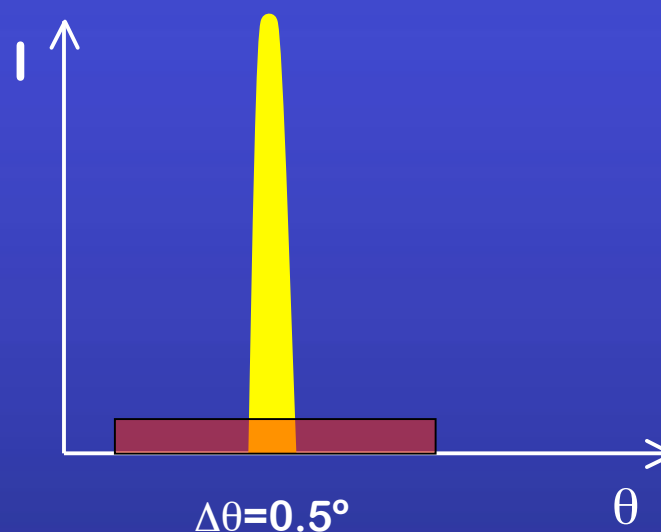
< 50-100 grains per cross-section



Mosaicity & Visibility



undeformed grain



deformed grain

Crystal monochromator and low mosaicity required !

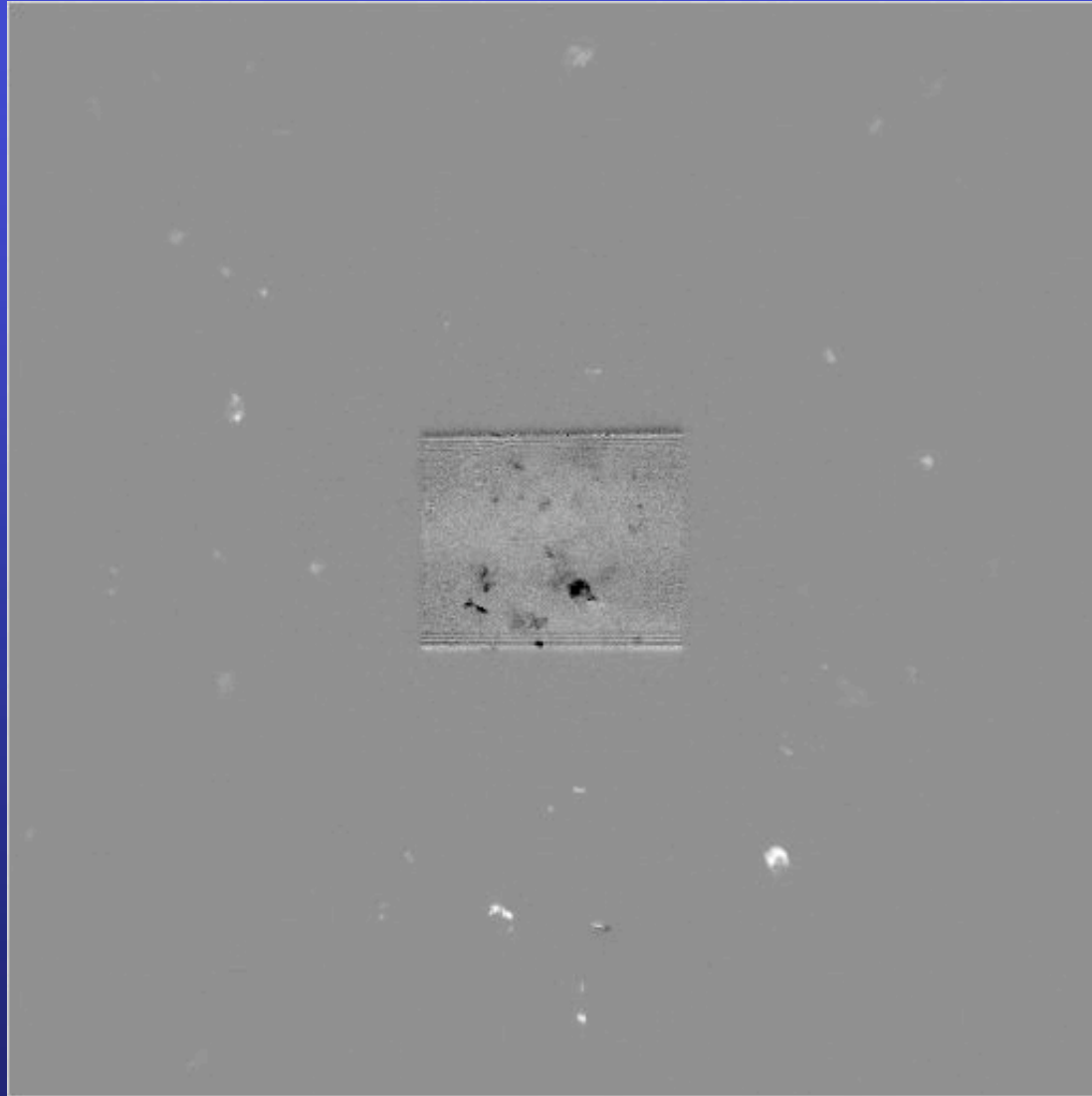
Filtering of diffraction spots



Filter: Vertical projection & sine movement



Combined acquisition

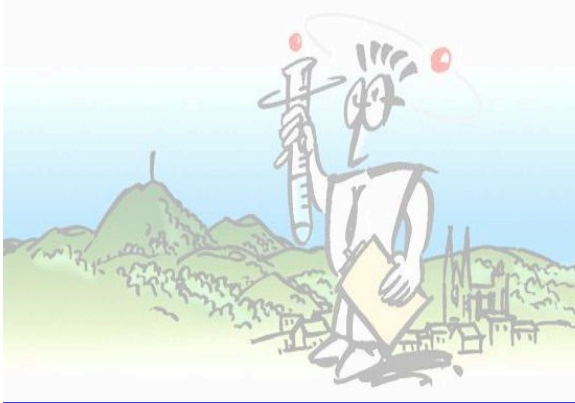


Conclusions

- Synchrotron Imaging: **3D microscope with 1 μ m resolution**
- **Dynamic 3D Imaging** possible (few seconds ... minutes)
- Contrast mechanisms: absorption, phase, fluorescence, diffraction, etc...
- X-ray **Topography** allows to image defects and distortions

...under development

- Nanotomography : down to 50 nm resolution
- Characterization of 3D grain structure in polycrystals



Acknowledgements

ESRF, Grenoble

E. Pereiro-Lopez,
P. Bleuet, P. Cloetens,
P. Bernard, J. Baruchel, J. Haertwig, ...

Risø, Denmark

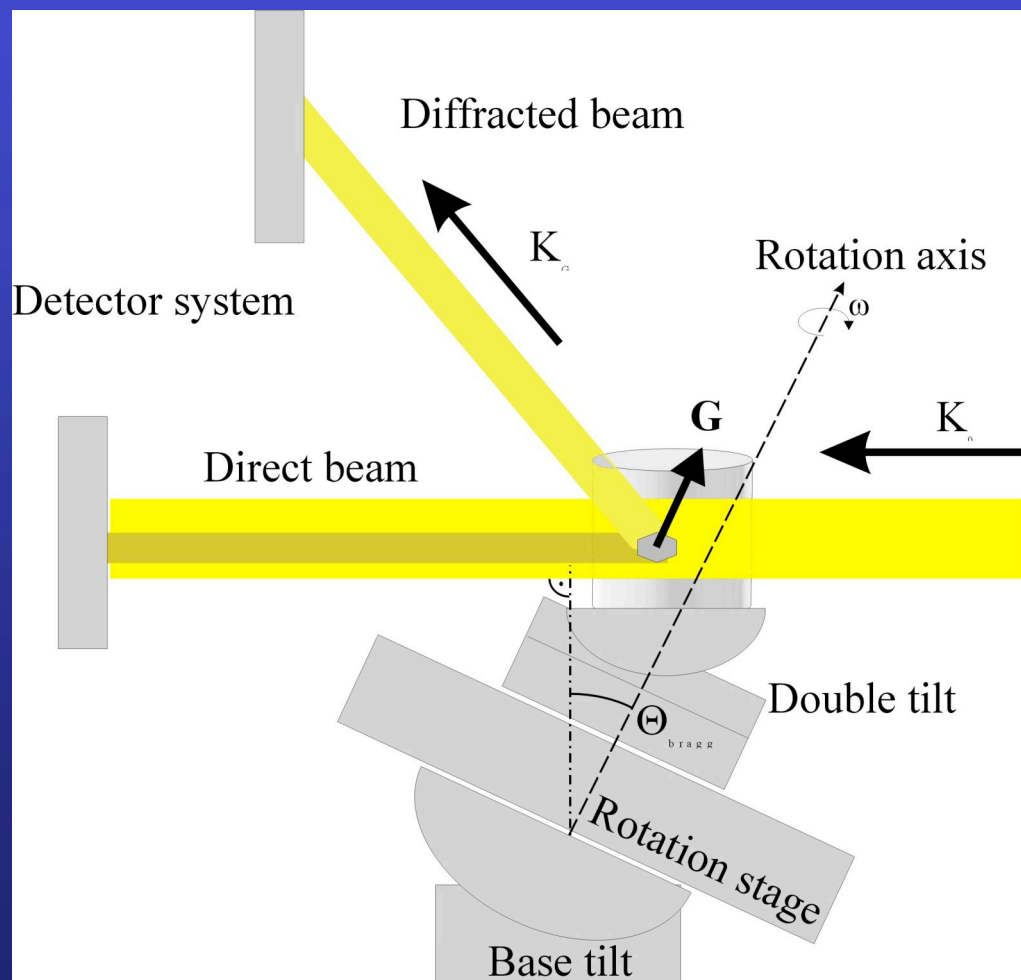
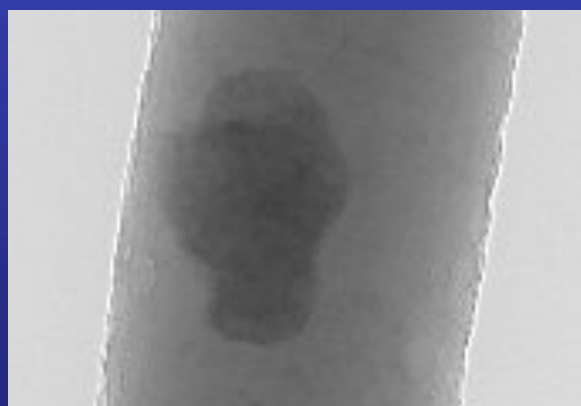
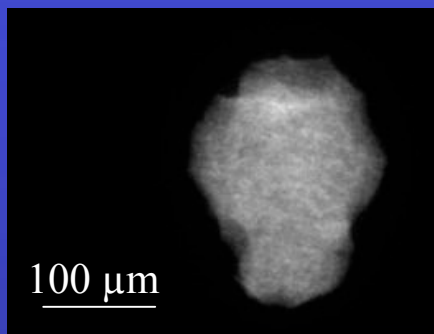
H.F. Poulsen, E.M. Lauridsen,
S. Schmidt, D.J. Jensen

LGGE, Grenoble

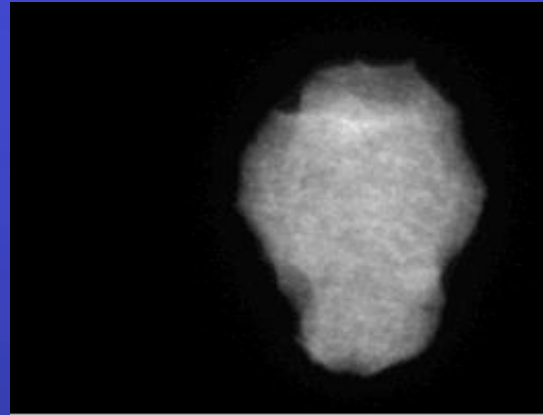
A. Philip, J. Meysonnier,

...

Topo-Tomography applied to Polycrystals

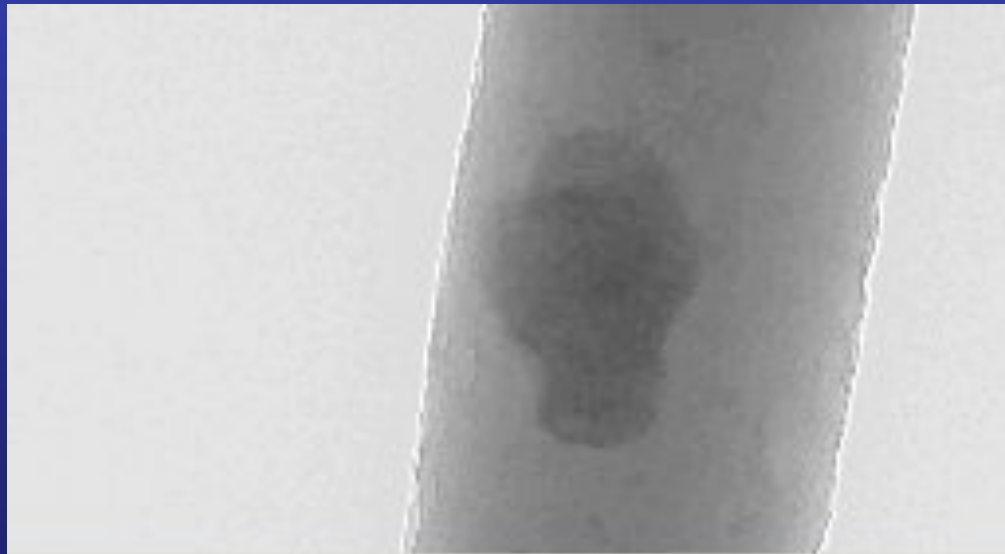


Topo-Tomography: data acquisition



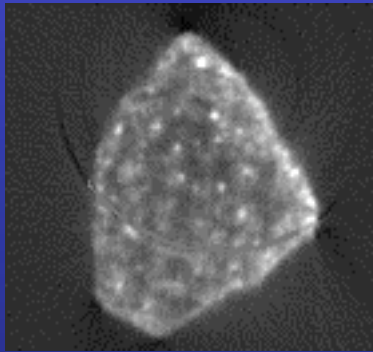
diffracted beam

100 μm

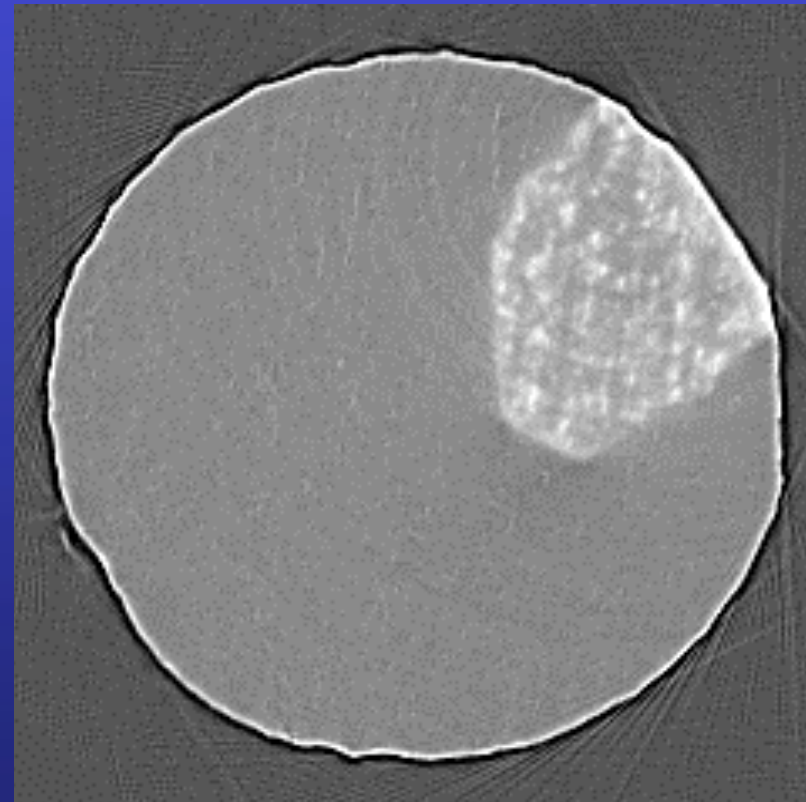


direct beam

Topotomography

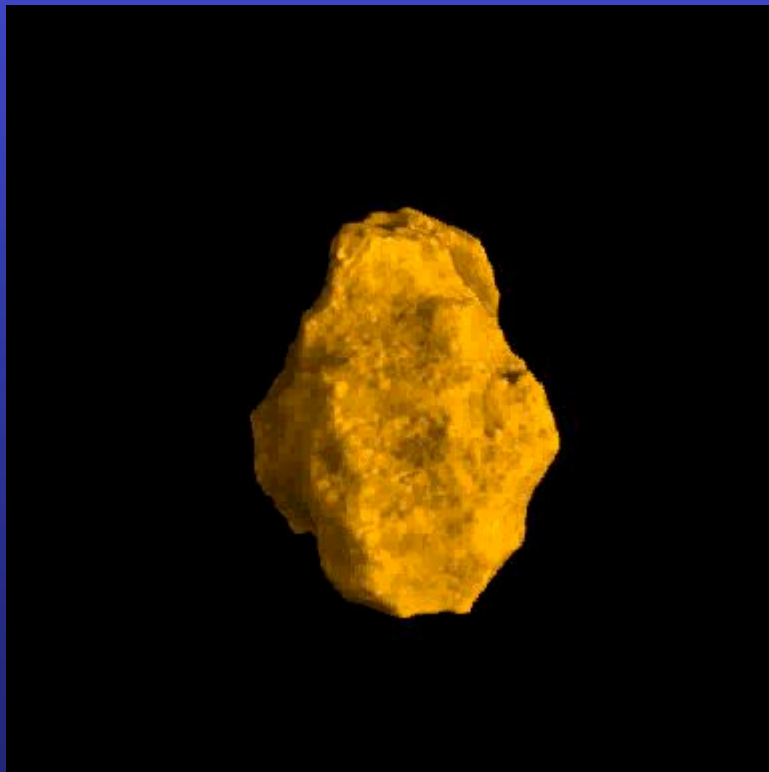


Reconstruction from diffracted
beam (180 projections)

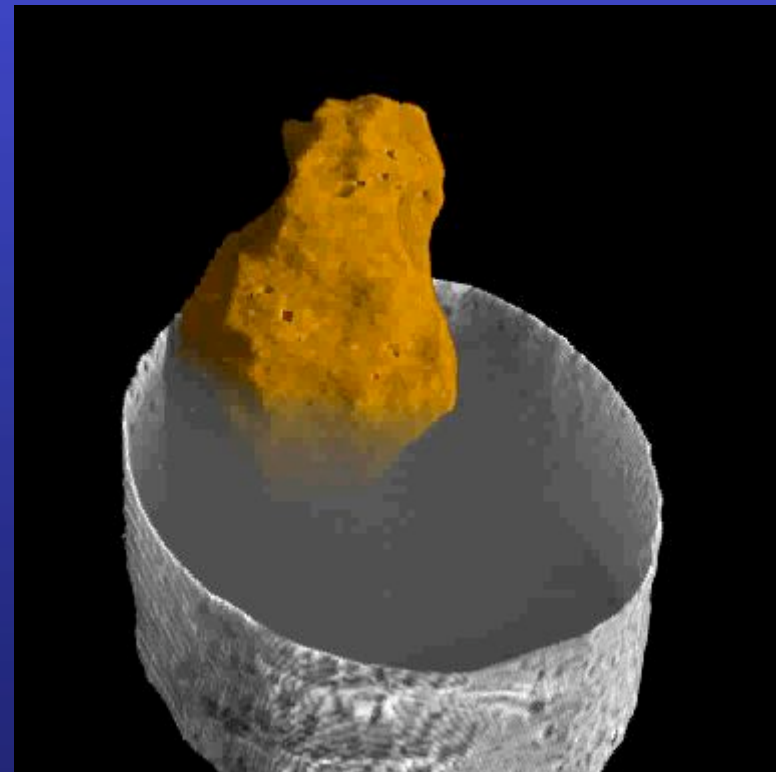


Reconstruction from direct beam
(720 projections)

FBP reconstruction (cone beam algorithm)



Diffracted beam



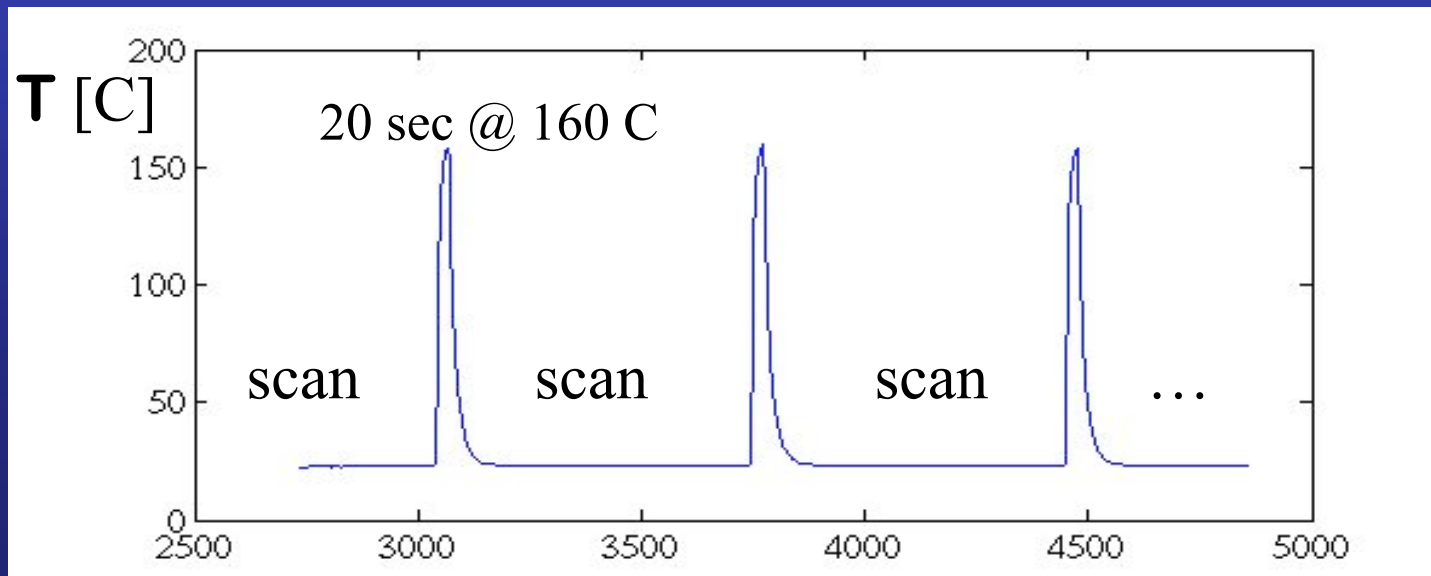
Direct beam

Topo-Tomography applied to recrystallisation (...first results)

sample: deformed Al single crystal

46 Topotomo scans (45 angles, 20 sec)

20 s @ 160 C annealing steps



Topo-Tomography applied to recrystallisation

2D projection topographs



100 μm

3D grain shape evolution during growth

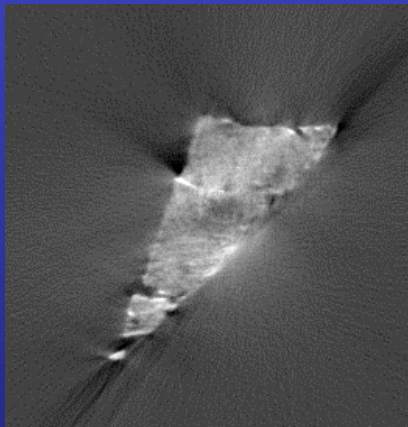
3D reconstruction
(diffracted beam)

ART reconstruction
45 projections

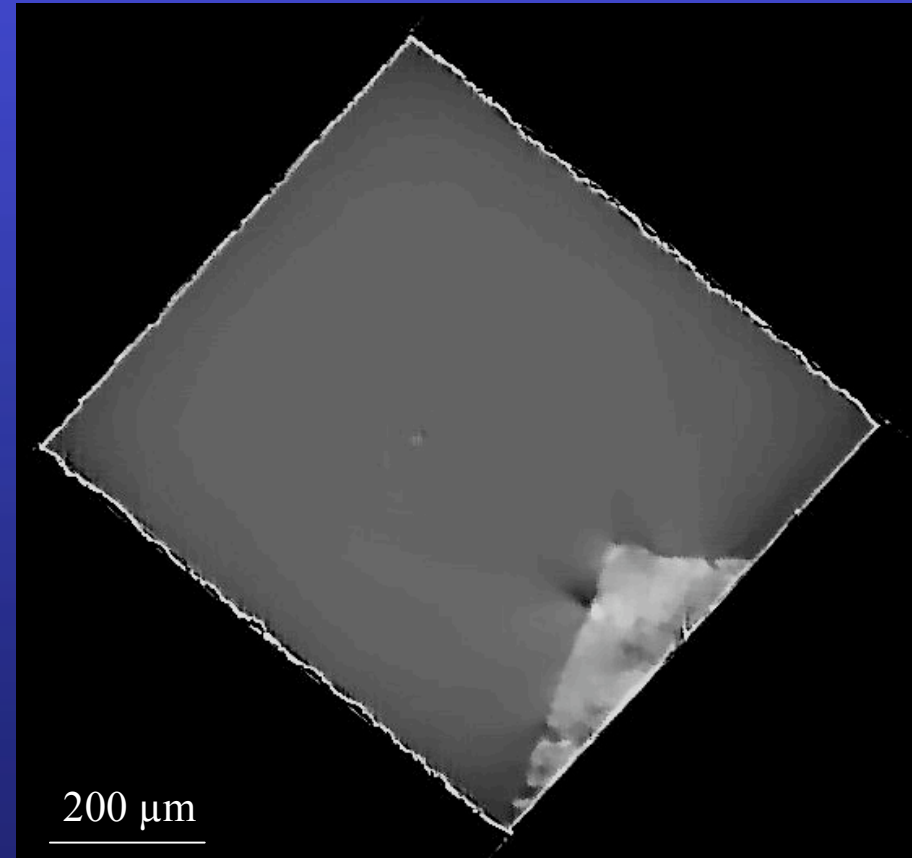


100 μm

Tomographic reconstruction of final grain shape



diffracted beam

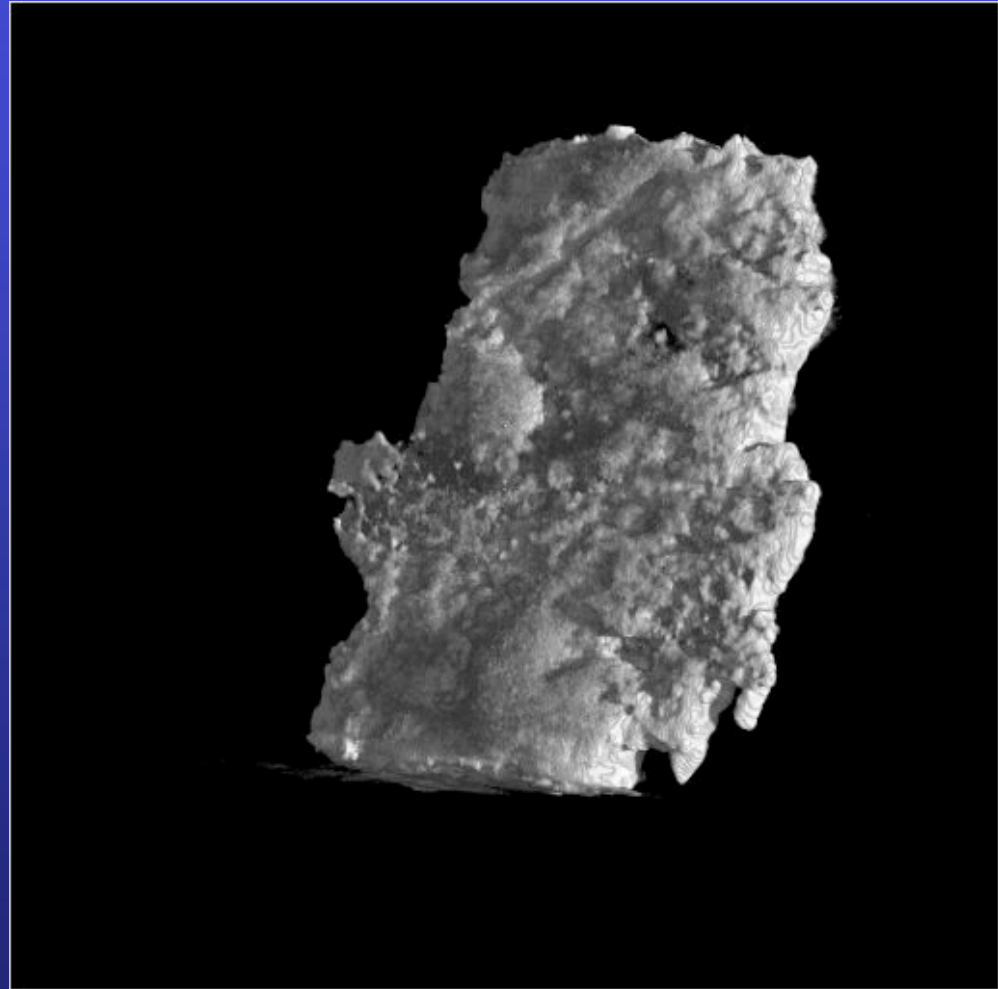


direct beam

Tomographic reconstruction of final grain shape

3D reconstruction
(diffracted beam)

FBP, 360 projections



100 μm