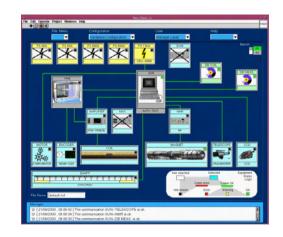
MMP6:An Object Oriented Toolkit to manage the Magnetic Measurements for the LHC Magnets

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Introduction

CERN LHC magnet test facilities

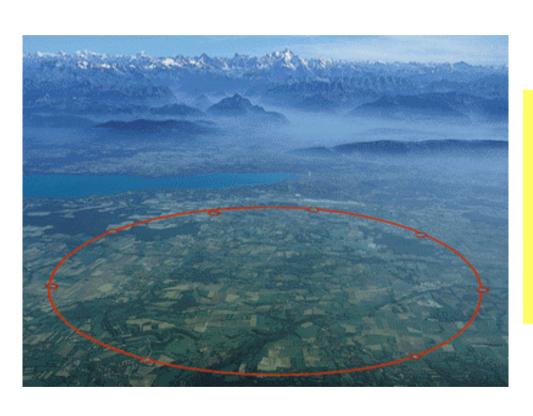
The magnetic measurement system

Project status

Summary



The LHC MB & MQ test program



- 4 years to test all magnets
 - 1232 dipoles
 - 400 quadrupoles
 - 100 spec. quad.
- ~1 week test time per magnet



- 6 clusters planned to be installed
- 2 magnet test benches per cluster:
 - 1 under test
 - 1 on mounting or cool down status



- A cluster is fitted with:
 - power supplies (13KA, 600A,...)
 - 1 Twin Rotating Unit
 - 1 long coil pair
 - 1 MM acquisition system
 - 1 precision current readout











Warm measurement test facilities

- 2 "MOLE" benches will be used
- 1 under use and fitted with:
 - 55A power supply
 - 1 mole rotating unit
 - 1 coil
 - 1 MM acquisition system
 - 1 axial move unit
 - 1 coil center tracker



Warm measurement test facilities





Coil calibration bench

- 1 bench used to calibrate the 15m long coil, fitted with:
 - 55A power supply
 - 1 Twin Rotating Unit
 - 1 long coil under test
 - 1 MM acquisition system
 - 1 axial move unit
 - 1 NMR (main field readout)



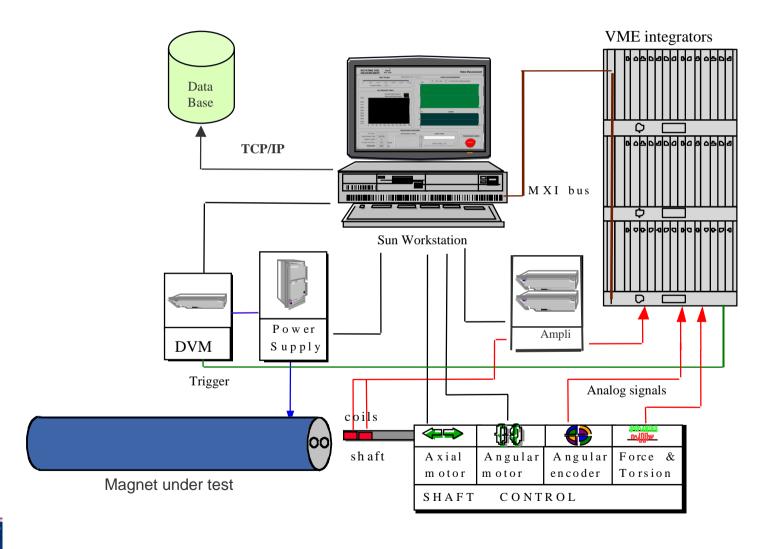
Short prototype test bench

- 3 cryostats dedicated for the 1m magnet prototypes
- Used for fast mechanical & electrical design
 - coils geometry
 - coil spacers
 - choice of the collars material

-...

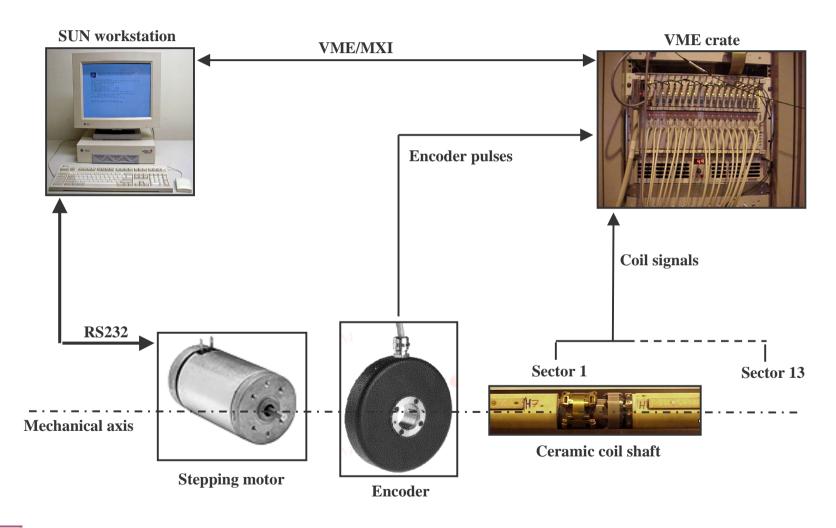


The Magnetic Measurement System



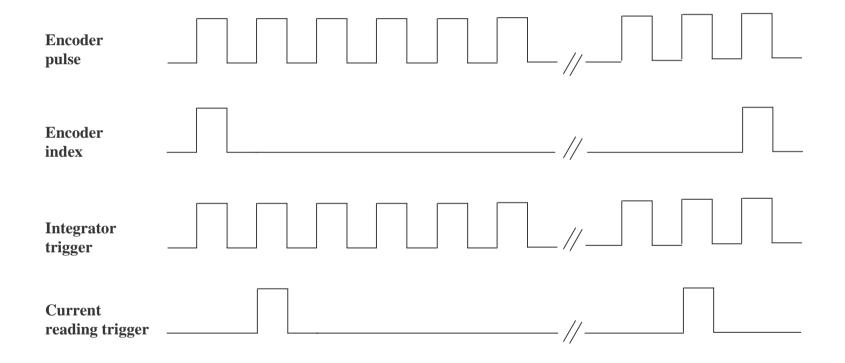


The MM acquisition loop



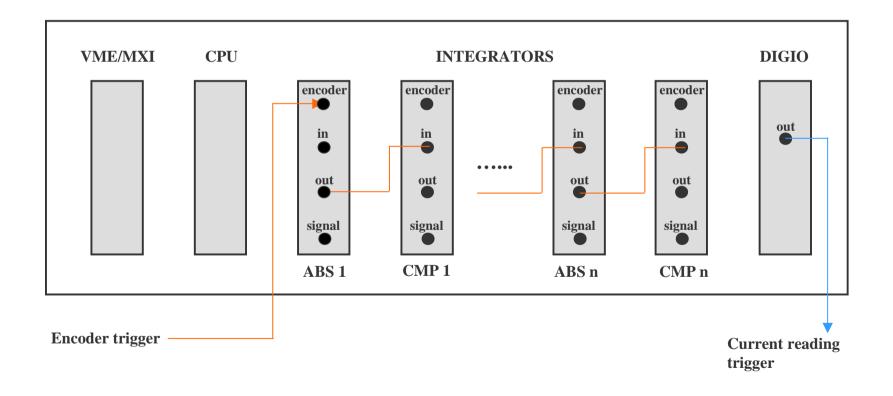


Triggering events



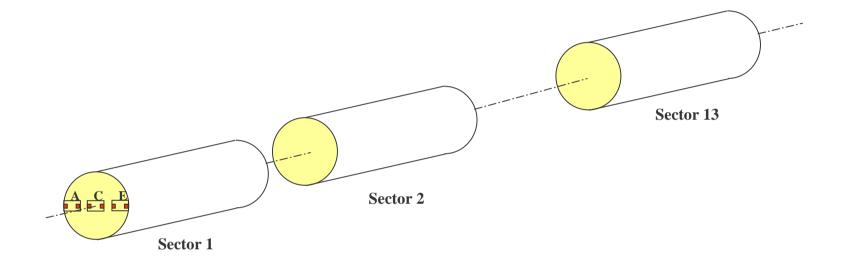


Mapping of the VME crate





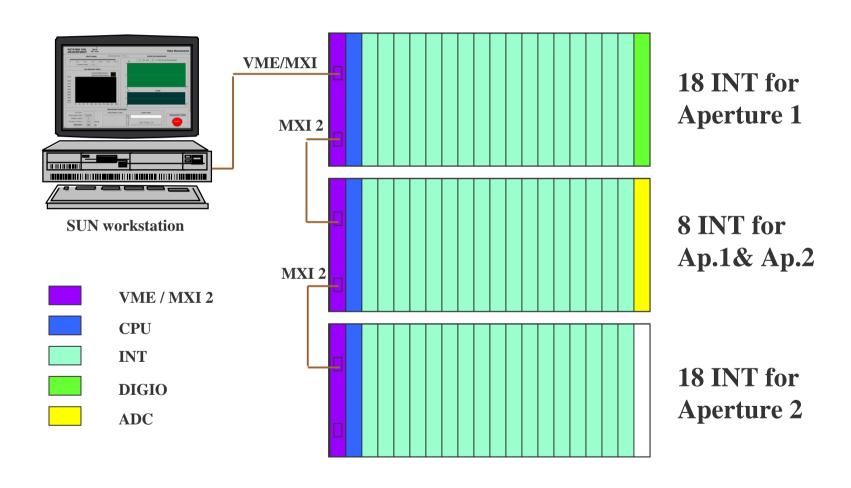
Design of the 15m coil shaft



- ABS signal = coil A, CMP signal = coil A coil C
- 13 sectors * 2 signals = 26 integrators / aperture

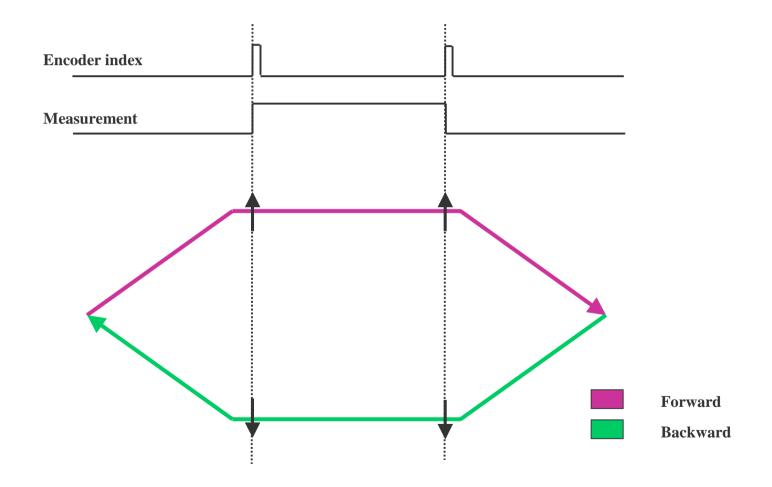


The whole VME system





Coil rotating motor speed map





The measurement cycle

MMP6	Real time
- VME configuration (CPU, INT)	- Enc. steps -> CPU, INT1 = Enc. Trig
- Start the coil rotating motor	- Coil signals reading
- CPU state polling	- Trig output for current reading
- Stop the coil rotating motor	- INT data -> CPU memory
- Read CPU data	



Actual status of the MMP toolkit

- 15 devices can be driven during the MM cycle
- Up to 6 different types of each
- Current cycle: Editor / Management
- Axial move cycle: Editor / Management
- On-line analysis feature
- Database exportation facilities



MMP toolkit in industry

- 1 warm Corrector test bench in INDIA(CAT)
- 1 warm Corrector test bench in SPAIN(ANTEC)
- 1 warm Corrector test bench in UK (TESLA)
- 1 warm Corrector test bench in FRANCE (SIGMA-PHI)
- 1 warm Dipole test bench in ITALY (ANSALDO) (planned)
- 1 warm Dipole test bench in FRANCE (ALSTHOM)
- 1 warm Dipole test bench in GERMANY (NOELL) (planned)



Summary

- LabVIEW based application
- Open architecture system (1 4 crates, 2 72 integrators)
- Wide range of devices management
- Compliant with Dipole, ..., Dodecapole

