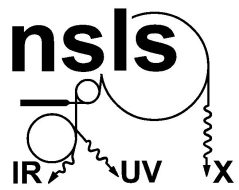


# Measurement of Small-Gap Insertion Devices

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Presented at the 12th International Magnetic Measurement Workshop  
ESRF, Grenoble, France

3 October 2001



## *Outline*

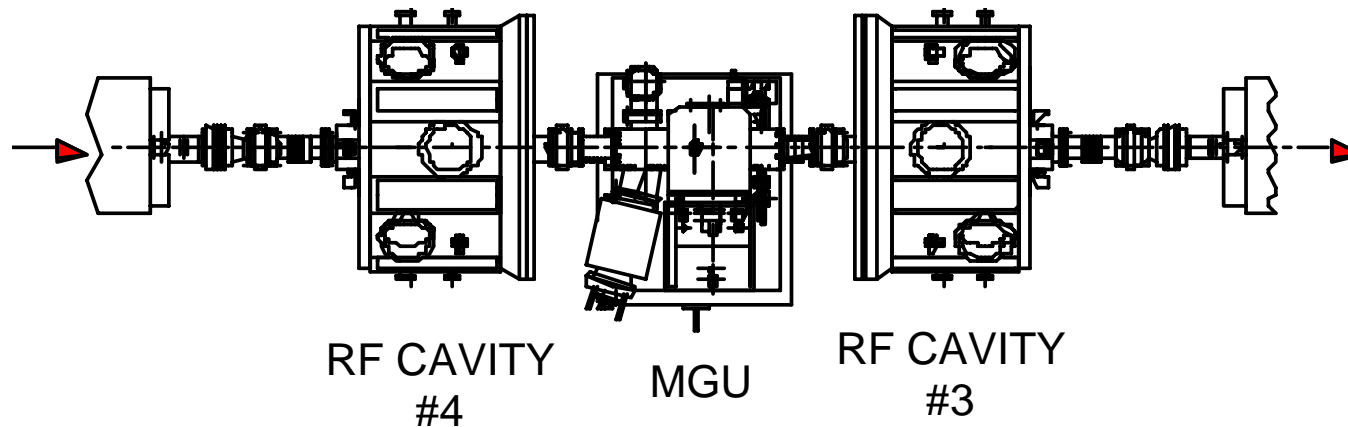
- Motivation
- The Challenges of Small-Gap Measurement
- Review of Applicable Magnetic Measurement Techniques
- Recent Examples
- Prognosis

- Insertion devices are being designed with ever-smaller gaps.
- Storage Rings:
  - Improvements in lattice designs have **reduced the vertical emittance**
  - Older (NSLS) and new machines (Swiss Light Source) are taking advantage of this by designing **ID's with smaller gaps.**
  - **In-vacuum ID's** allow further gap reduction (magnet gap = aperture)
  - Short, in-vacuum ID's are being squeezed into non-ID straight sections to create new beamlines in older machines (NSLS).
- Linac-Driven FEL's:
  - Photocathode RF guns now yield extremely **low emittance beams.**
  - Efficient beam transport designs **preserve this emittance.**
  - In-vacuum undulators with **small gap, short period** and **strong focusing** can reach saturation in much shorter length than previous designs. (VISA)

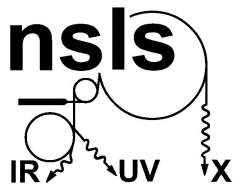
## NSLS Small-Gap ID Development Program

Device Parameter	<b>PSGU</b> (1993)	<b>IVUN</b> (1997)	<b>MGU</b> (2002)	<b>MGU</b> (2003)
Type	Pure PM	Pure PM In-Vacuum	Hybrid PM In-Vacuum	Hybrid PM In-Vacuum
Period $\lambda_u$	16 mm	11 mm	12.5 mm	12.5 mm
No. of Periods	18	30.5	27	27
Nom.Mag.Gap	6.0 mm	3.3 mm	3.3 mm	3.3 mm
Peak Field $B_u$	0.62 T	0.68 T	1.0 T	1.0 T
$K_{max}$	0.93	0.7	1.17	1.17
Fund. Energy @ 2.8 GeV	3.2 keV	5.4 keV	3.5 keV	3.5 keV

## *NSLS "Finds" 2 New Undulator Straights*



MGU's will fit between pairs of RF Cavities at X29 and X9.  
Result: **2 new Undulator Beamlines**



## *The Challenges*

- I.D. gaps ~ 3 mm (or less)
- I.D. periods ~10 mm
- Require field measurement with spatial resolution of ~0.1 mm
- Measuring devices must shrink
- I.D. must still meet performance requirements
- What measurement techniques can we use?

## *Magnetic Measurement Techniques*

- Scanning Hall probe
  - Scanning 1-period coil
  - Scanning transverse wire
  - Vibrating wire
- DETAILED  
FIELD  
MAPPING**
- 
- Rotating long coil
  - Translating long coil
  - Moving wire
- INTEGRATED  
MULTIPOLES**
- 
- Pulsed wire
- **TRAJECTORY IMAGING**
  - **AXIS LOCATION**

### Features

- Measure field at a point
- Measure single vector field component normal to chip
- Transverse probes  $\geq 1.5$  mm thick
- Axial probes  $\geq 1.5$  mm dia.
- Active area  $\geq 0.5$  mm dia.
- Angular alignment  $\pm 1^\circ$
- Linearity correctable to  $< 0.01\%$
- Various mountings available

### Advantages

- Detailed, high accuracy field measurement for computing K, trajectory, phase error, spectrum, flux, power
- Numerical integration cross-checks long-coil measurements
- Work down to  $4^\circ\text{K}$

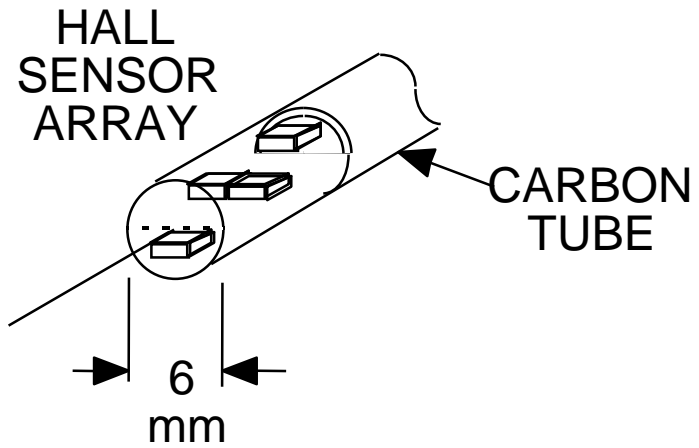
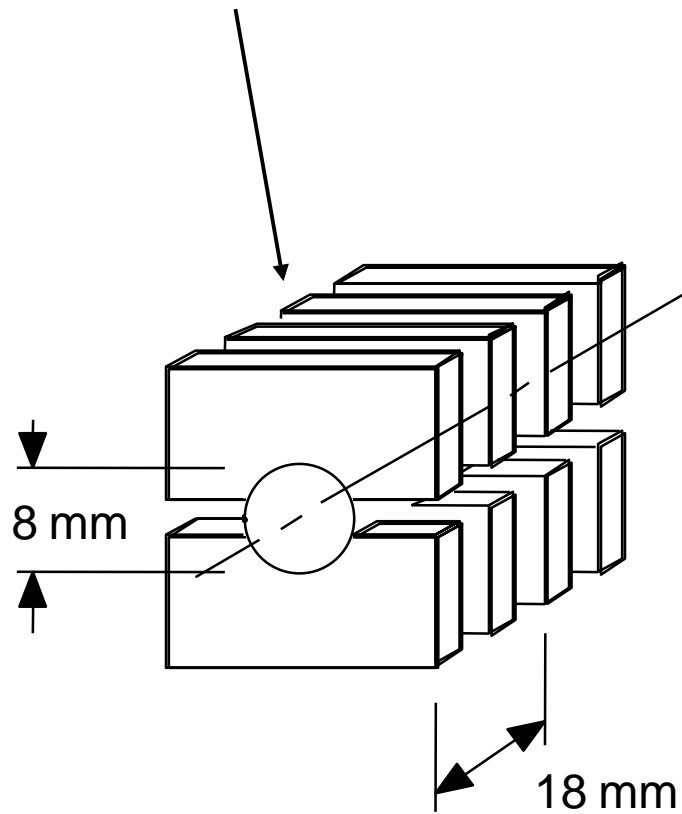
### Disadvantages

- Precision carriage system req'd.
- Field sampled at discrete points
- Cross-field, planar Hall errors
- Field averaged over chip area
- At limit of spatial resolution



# *Cryogenic Multi-Element Hall Array*

**HARMONIC-GENERATION FEL  
SUPERCONDUCTING  
UNDULATOR\***



\* L. Solomon & G. Ingold, 1993 PAC

### Features

- 1, 2 & 3-axis measurements with one chip
- Measures B<sub>x</sub> & B<sub>z</sub> parallel to chip
- B<sub>y</sub> component normal to chip is derived from 2 parallel components
- Fabricated with IC technology
- Orthogonality of axes  $\pm 0.1^\circ$
- Sensor area  $\geq 0.1 \times 0.1$  mm
- Linearity to  $\pm 0.1\%$
- Low cross-coupling, planar-Hall

### Advantages

- Same as Conventional Hall probe
- True 3-axis vector field measurement at common point
- Available probes  $\geq 0.4$  mm thick

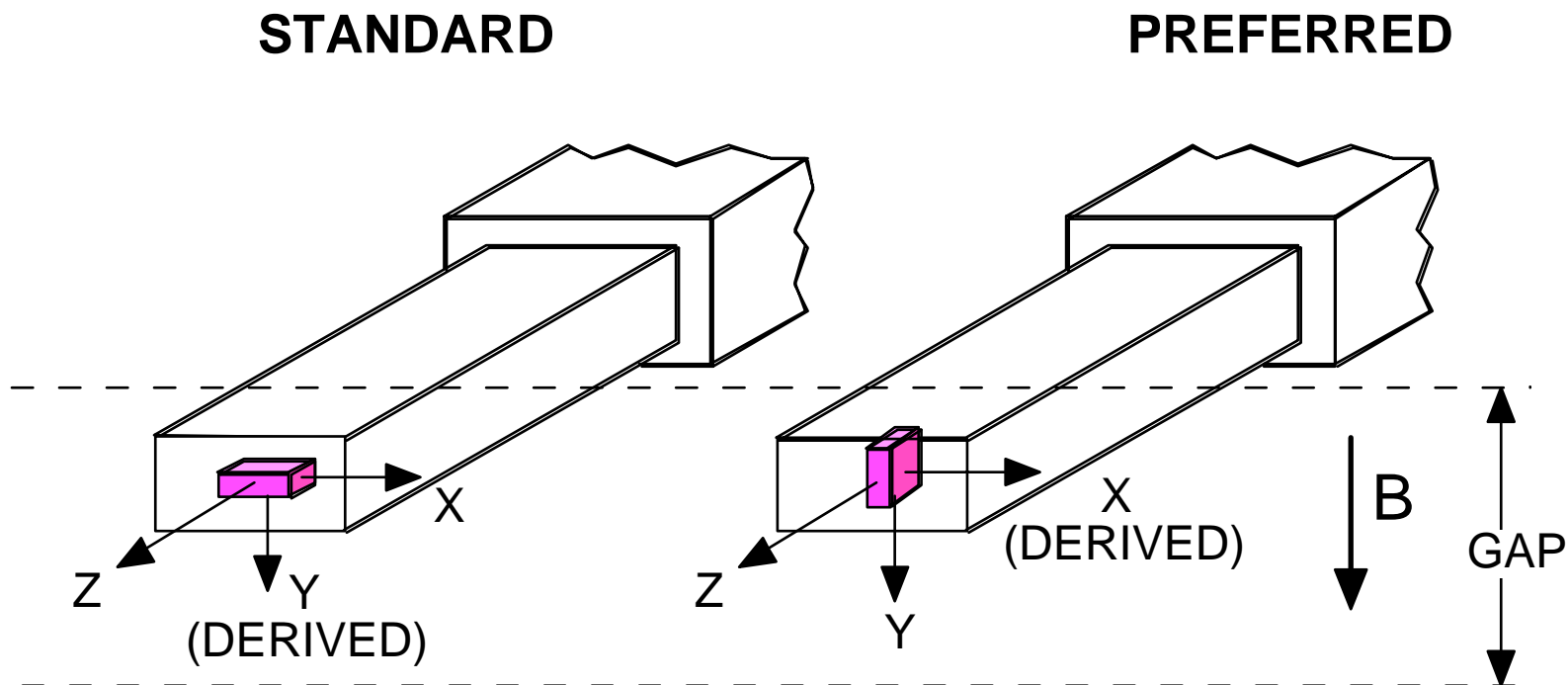
### Disadvantages

- Same as Conventional Hall probe.
- Standard 3-axis probes oriented so *derived (worst) axis* measures principal undulator field

•C. Schott, et al., IEEE Trans. Instr. & Meas.,(46) 1997, 613-616.  
 Made by SENTRON AG, Zug, Switzerland

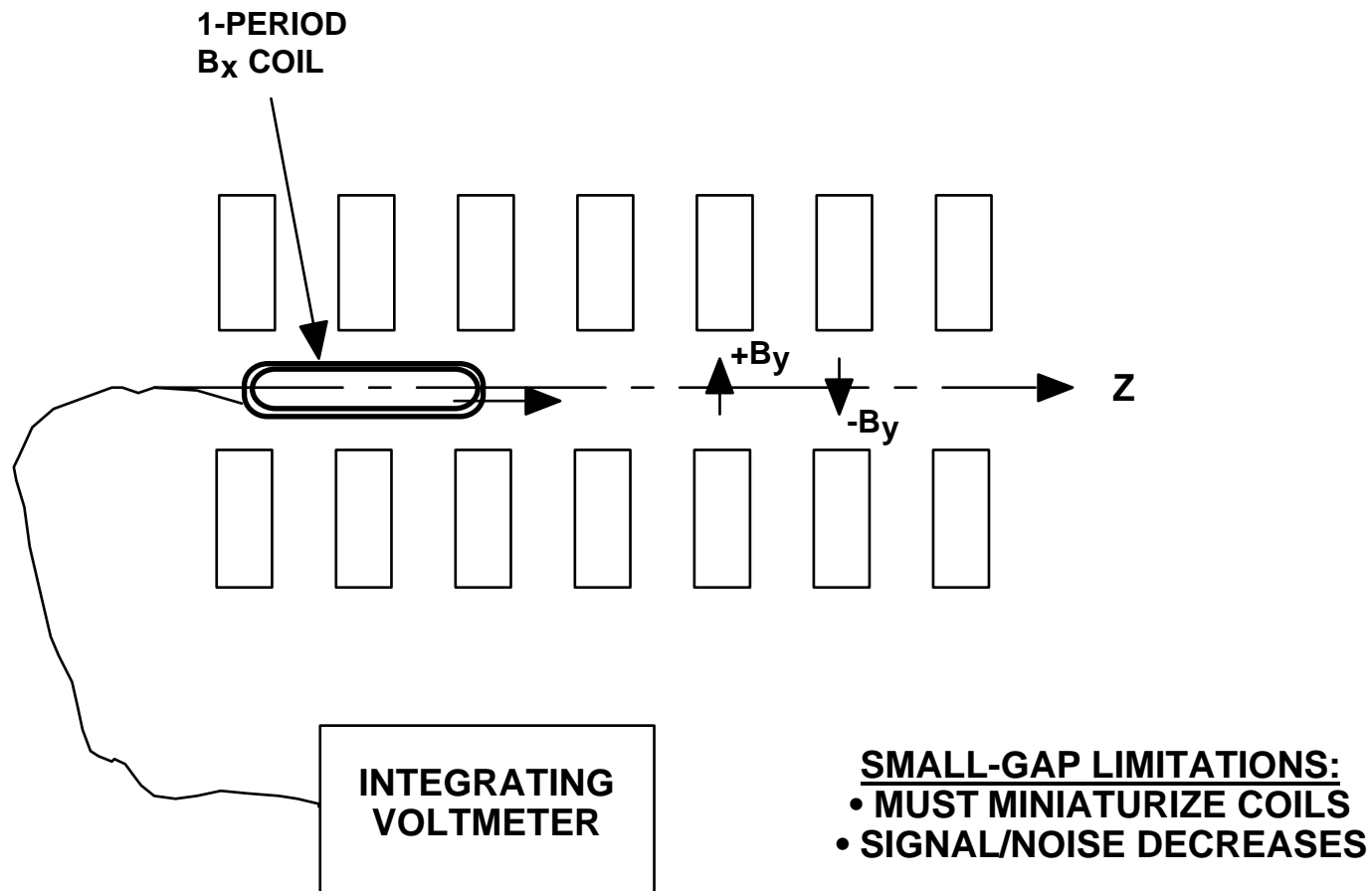
## Vertical Hall Sensor Orientation

With exception of the “nude” tip probe, standard **3-axis** sensor mountings available from Sentron are not optimal for small-gap undulator mapping, because the least linear, noisiest, & slowest (Y) axis is oriented to measure the **principal** field component. We recommend the orientation shown at right.



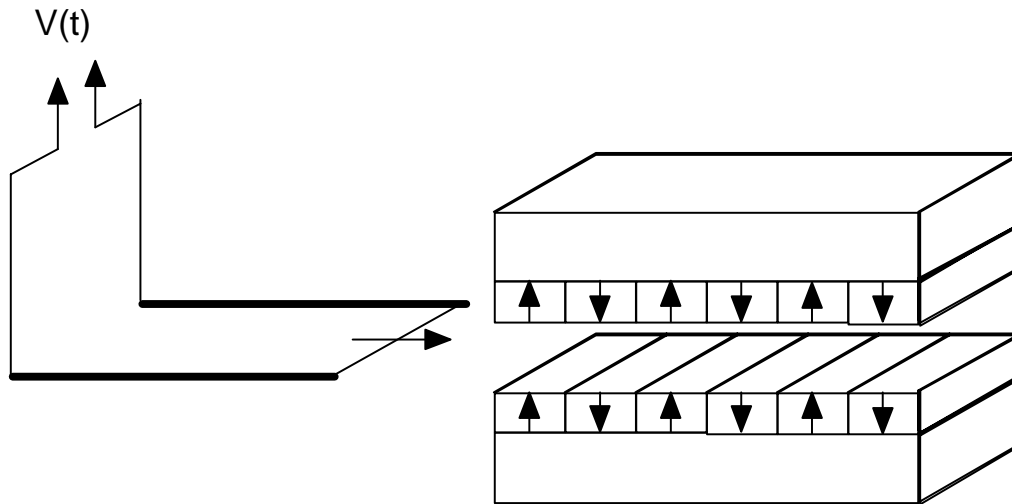
## Scanning 1-Period Coil

USED FOR TRANSVERSE FIELD MEASUREMENT IN PLANAR ID'S



## Scanning Transverse Wire\*

TO SCOPE OR  
VOLTAGE  
INTEGRATOR



- INDUCED VOLTAGE DUE TO  $\Phi_y$  CUT BY WIRE
- TO GET  $B_y$  UNFOLD TRANSVERSE PROFILE (COMPUTE BY RADIA?)

### ADVANTAGES

- FAST
- INSTANT  $B_y$  or  $\int B_y dz$  MAP
- USED FOR GAPS  $< 1\text{mm}$  and PERIODS  $< 1\text{mm}$

### DISADVANTAGES

- NO DETAILS ON  $B_y(x)$
- CAN'T MEASURE  $B_x$

\* R. Tatchyn, NIM A279 (1989) 655-664

### (FREQUENCY-DOMAIN DUAL OF THE PULSED-WIRE TECHNIQUE)

- Reconstructs fields from vibration amplitudes of wire driven by currents at frequencies of natural modes of the wire.
- Both  $B_x$  &  $B_y$  measured simultaneously
- Measures fields in inaccessible regions, in gaps  $< 1$  mm

### REFERENCES

- [1] A. Temnykh, "Vibrating Wire Field Measuring Technique", PAC 1997, p.3218-3220.
- [2] A. Temnykh, This Workshop

### Key Features:

- Measure total field integrals
- Measurement over a volume
- Obtain multipole components
- Resolution: ~ 1 gauss-cm
- Figure-8 coil can measure total 2nd integral

### Advantages:

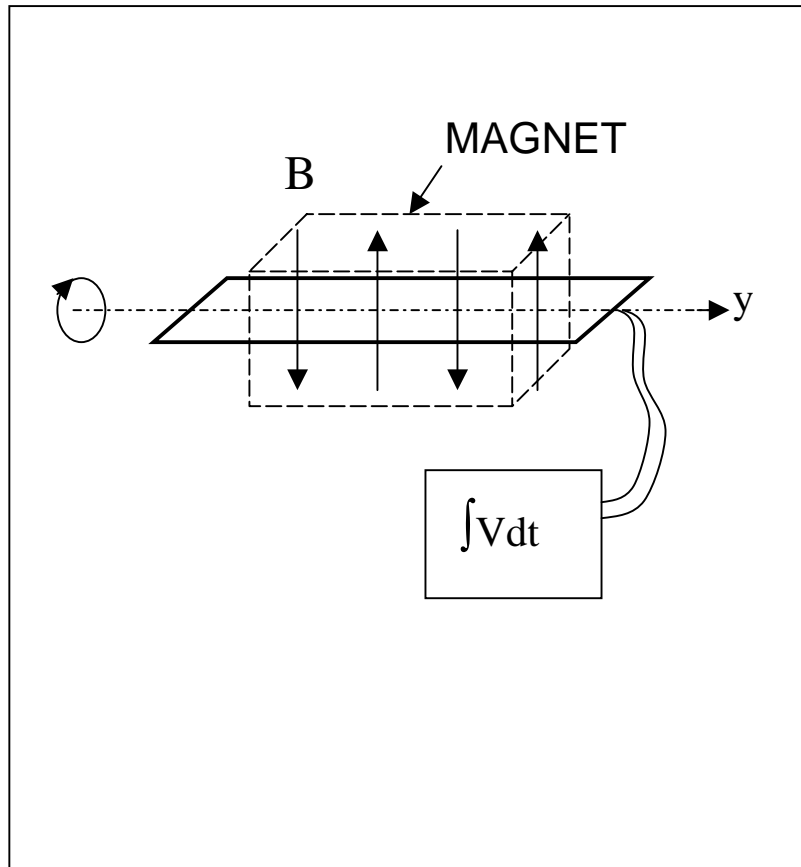
- No precision probe carriage
- No bucking coils needed for undulator measurement
- Sensitive near-null measurement

### Disadvantages:

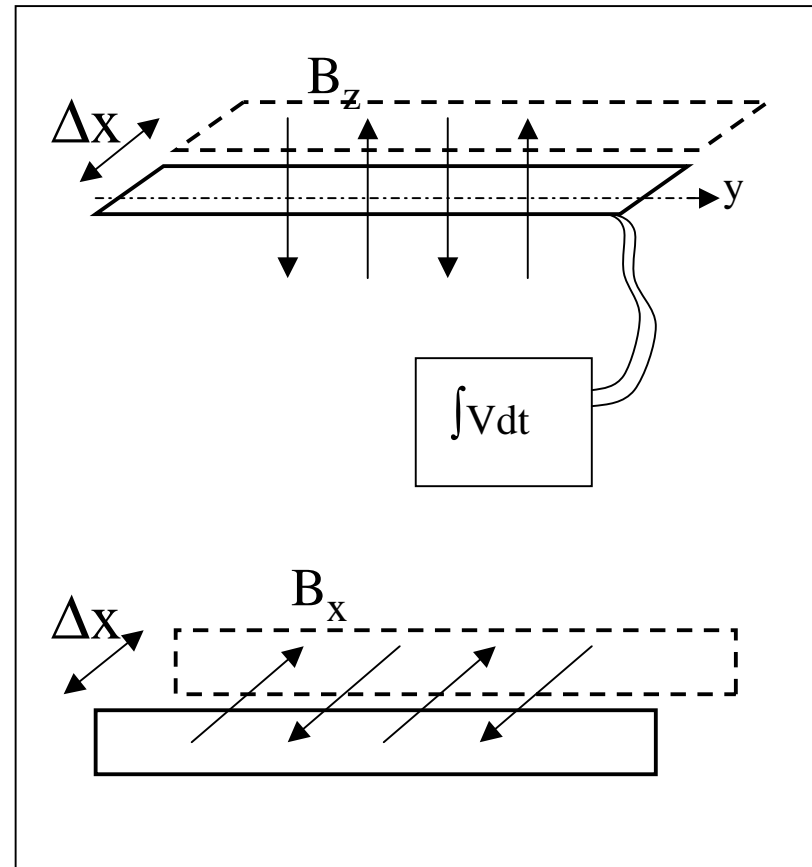
- No information on internal fields, local trajectory errors;
- Integrator drift error
- Length limited by sag

# Long Coil for Integrated Multipole Measurement

**ROTATING COIL**



**TRANSLATING COIL**



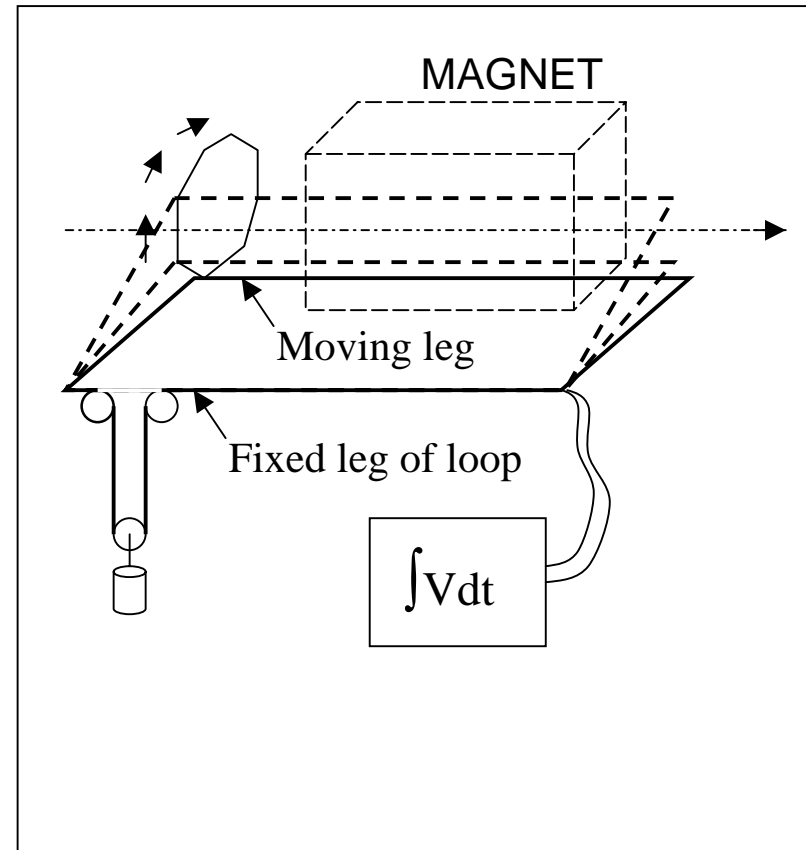
**Small gap limits diameter or height of coil, --> lower signal/noise**



## Moving Wire Integrated Multipole Measurement

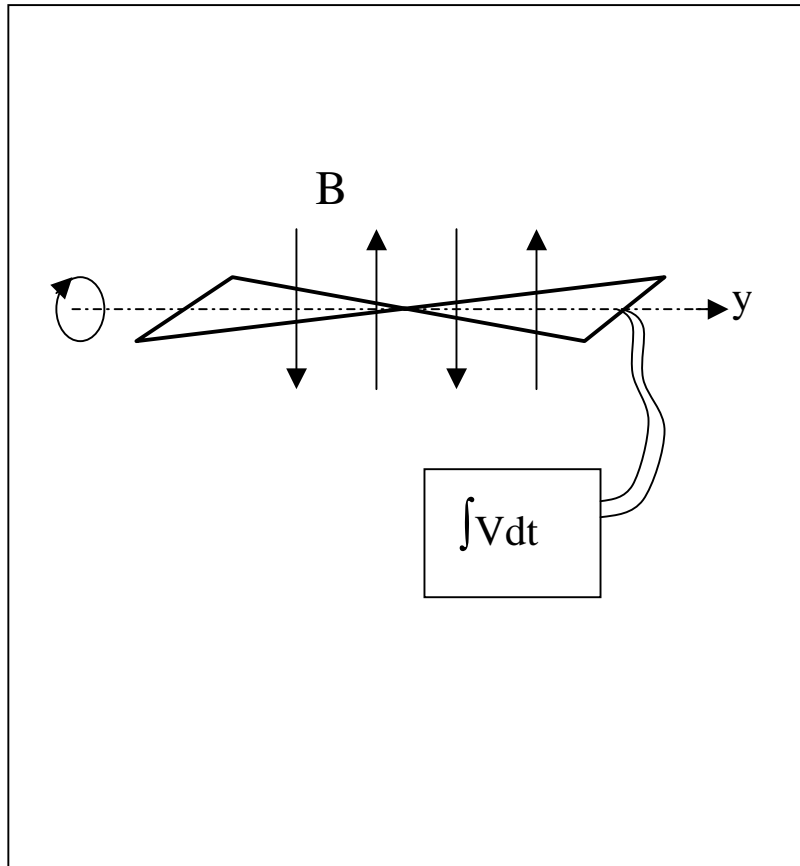
Ref.: D. Zagrando, R.P. Walker, "A Stretched Wire System for Accurate Integrated Magnetic Field Measurement in Insertion Devices", NIM, 1996.

- Integrates field over area cut by moving leg of loop.
- Move one leg of loop along circle of radius  $r$ , in steps  $\Delta\theta = 2\pi/2^n$ . Obtain  $n$  multipoles by FFT.
- No details of fields inside loop.
- Multiple moves needed to average integrator drift.
- Same GAP HEIGHT limitations as rotating & translating coil.
- Stretched wire subject to sag.
- \* If wire only moves in mid-plane, we get multipoles of  $B_y$ , but not of  $B_x$ .

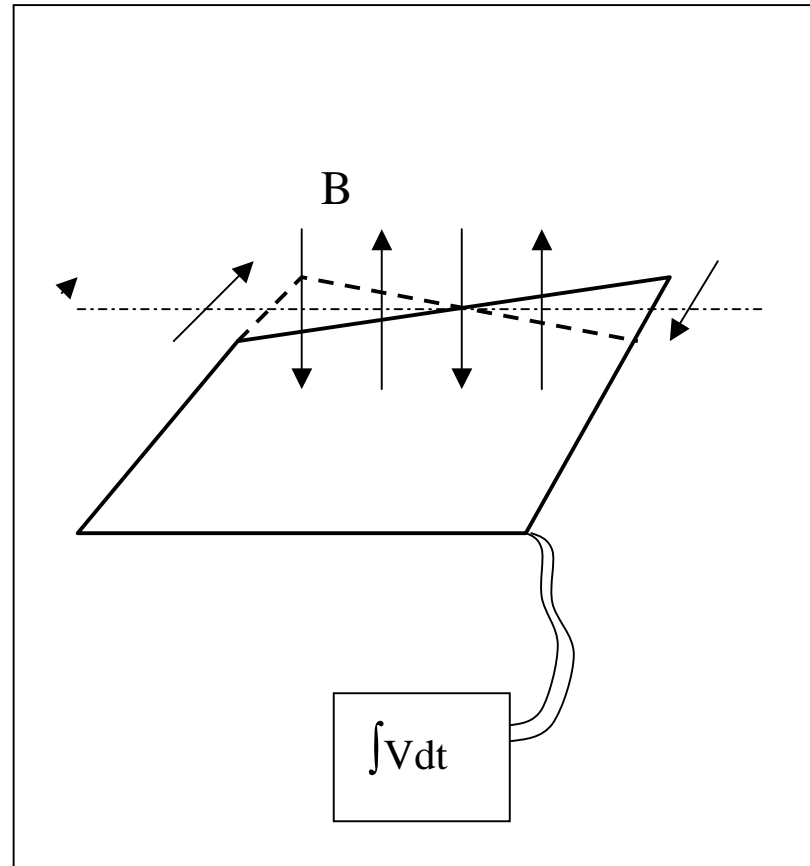


# Measurement of 2nd Integral of Field

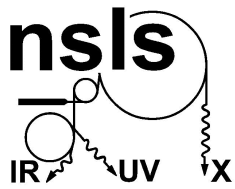
**Figure-8 Integrating Coil**



**Move wire about mid-point**



**Same height limitation as long coils**



## *Pulsed Wire Technique* <sup>1, 2</sup>

Ref.: [1] R.W. Warren, NIM A272 (1985) 257; [2] G. Moritz, Proc. IMMW 11, BNL, 1999.  
[3] T.C. Fan, PAC 2001

### **Key Features:**

- Measure 1<sup>st</sup> or 2<sup>nd</sup> field integral along a line (volume of wire)
- Get “snapshot” of trajectory
- Fast, qualitative information
- Use for gaps < 1mm

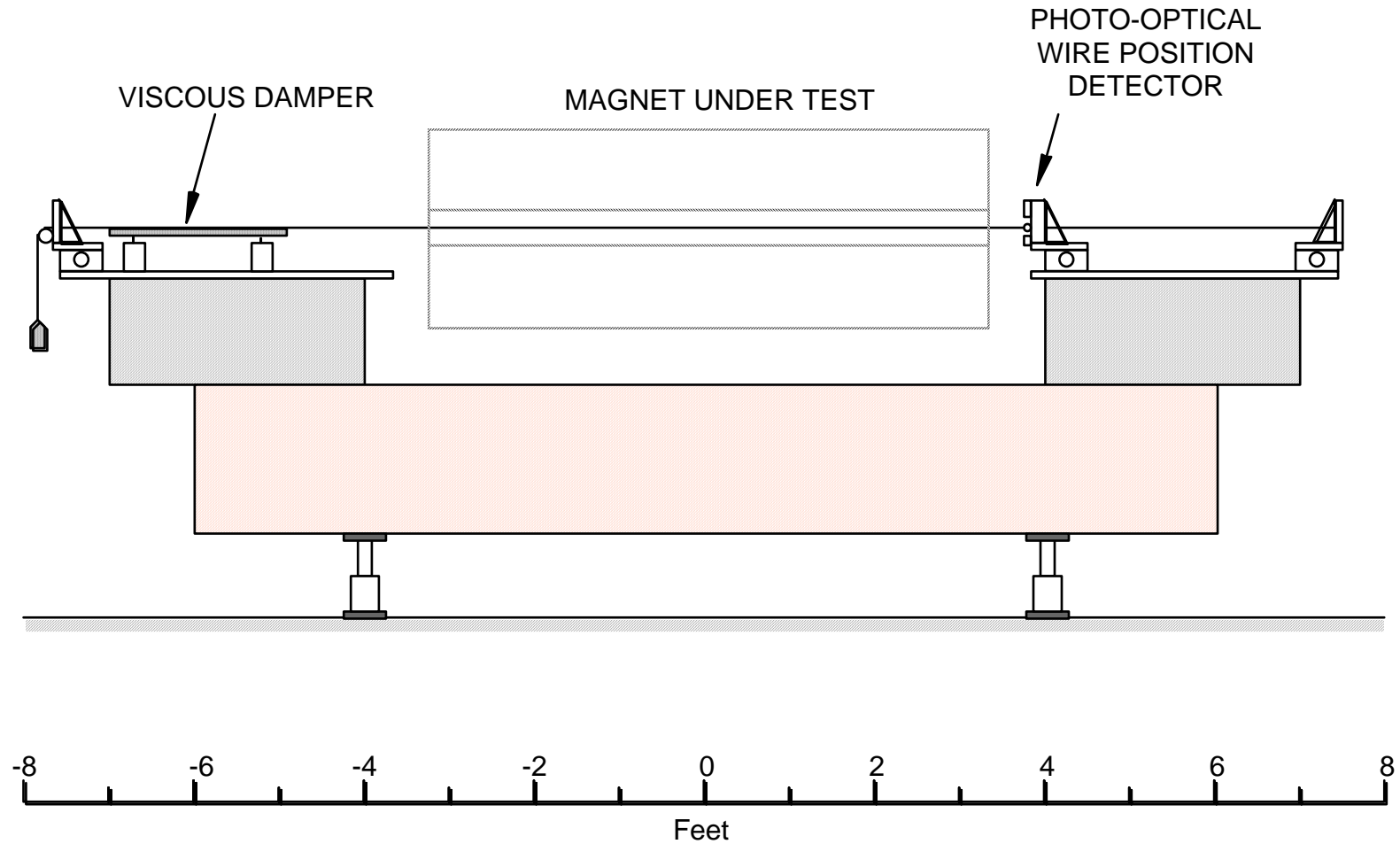
### **Disadvantages:**

- No information on multipoles
- Distortion due to dispersion [3]
- Length limited by wire sag
- Motion not scaled to energy
- No direct field measurement

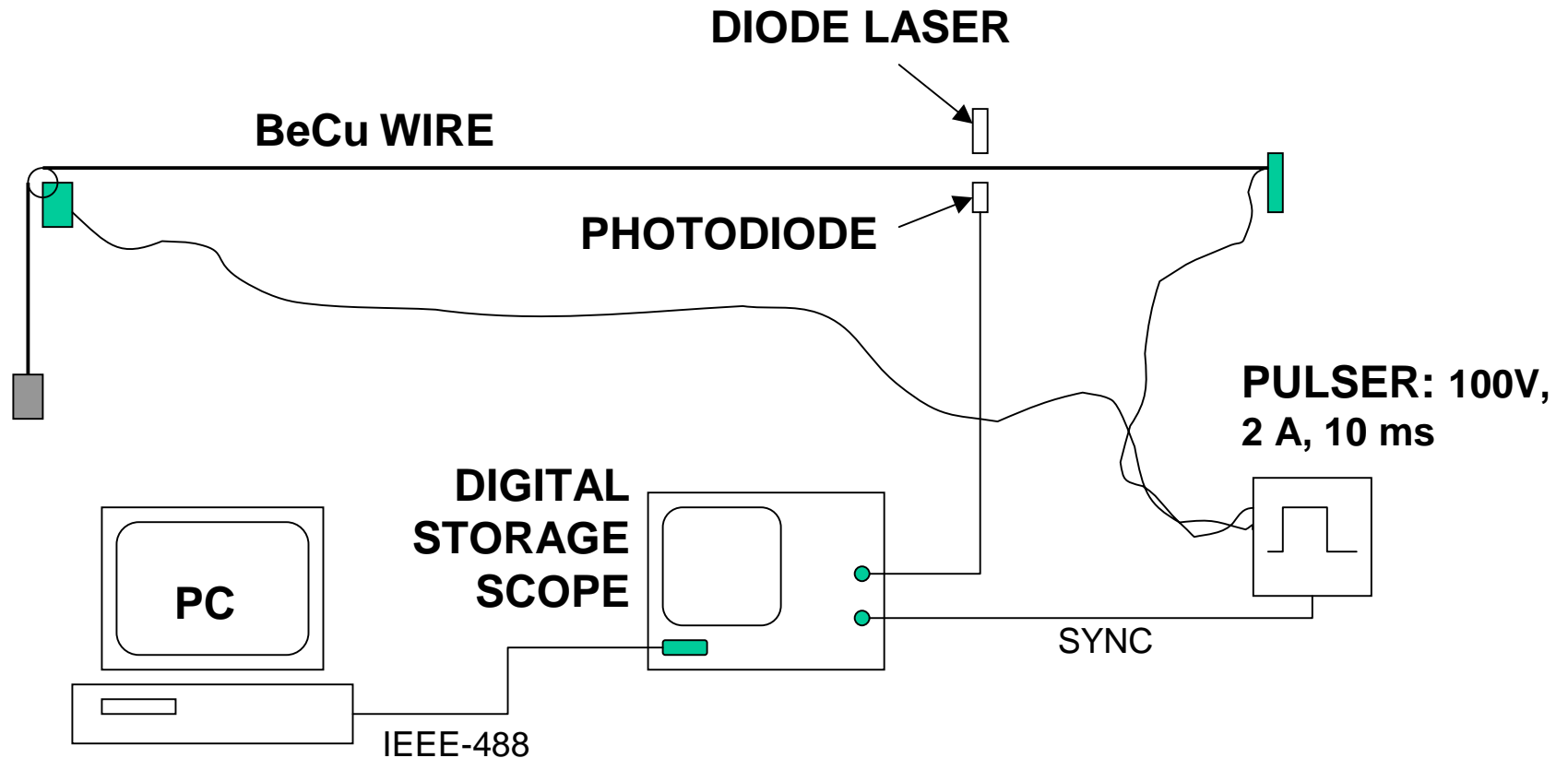
### **Advantages:**

- Simple instrumentation
- Access confined spaces
- No precision probe carriage
- Local trajectory errors visible
- Distinguish systematic, local errors, end effects
- Real-time feedback eases tuning
- Sensitive null measurement
- Find magnetic axis to ~10  $\mu\text{m}$
- Wire provides reference for fiducialization

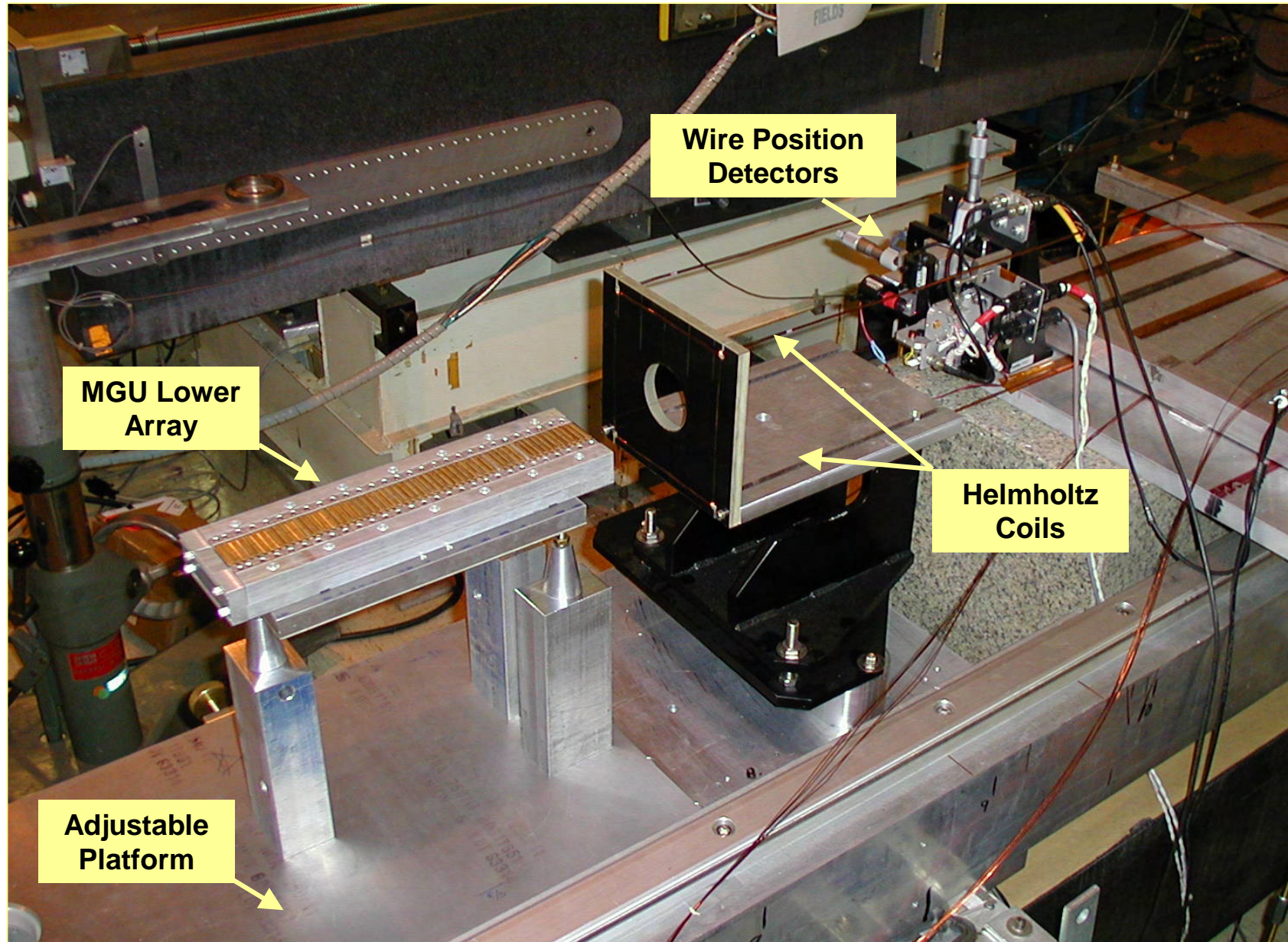
# *NSLS Pulsed Wire Bench*



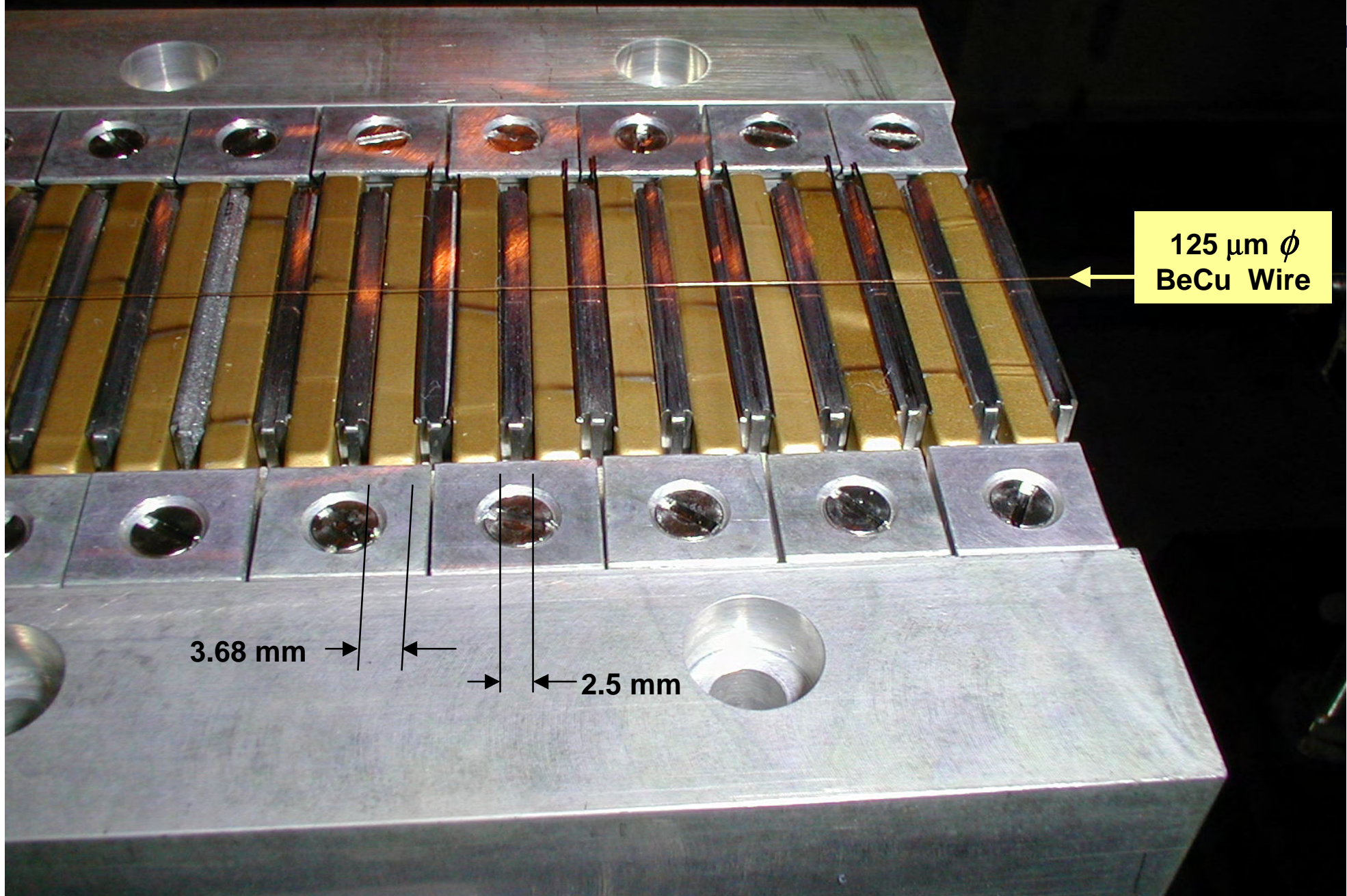
# *Pulsed Wire Instrumentation*



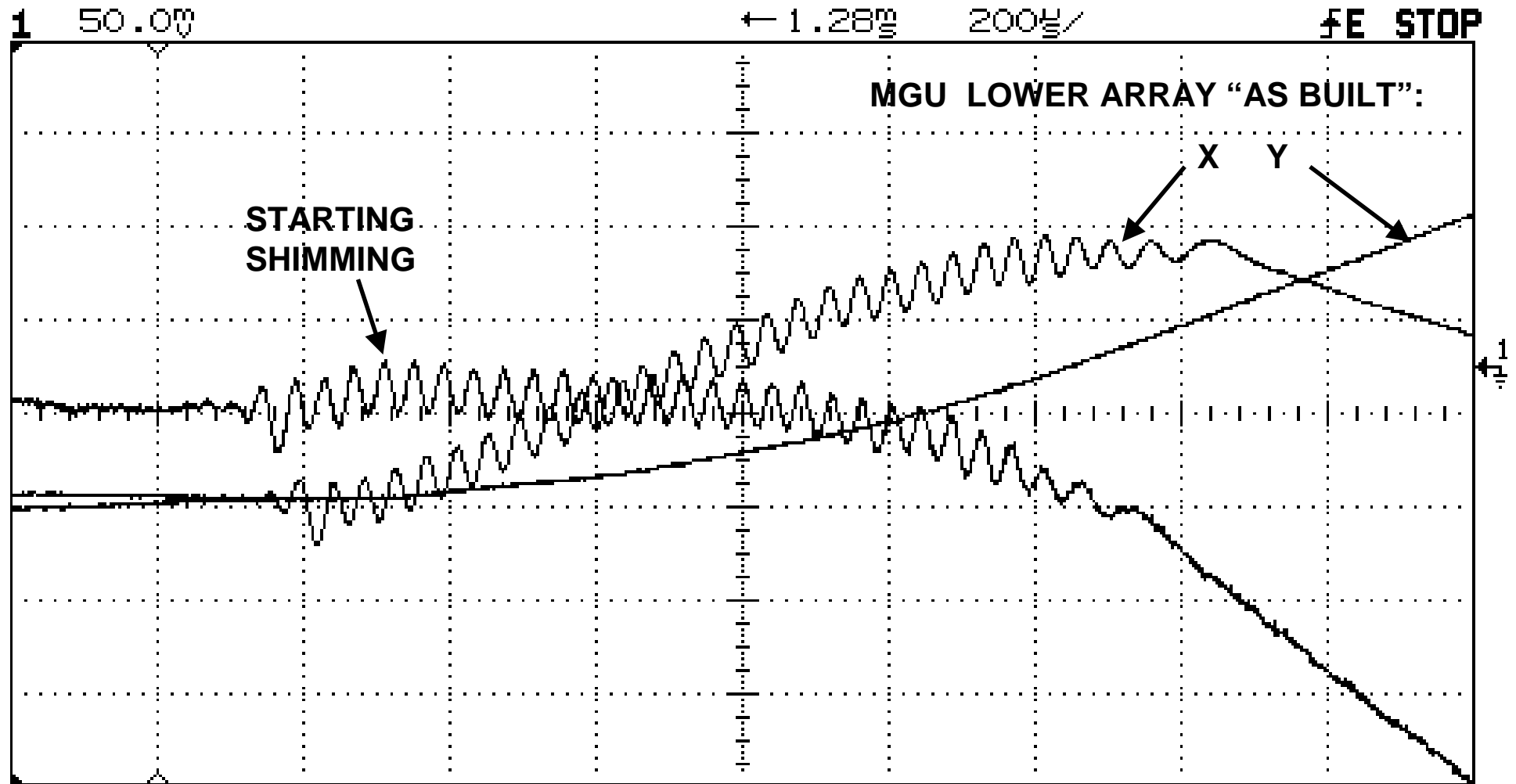
## *MGU Lower Array on Pulsed Wire Bench*



## *Mini-Gap Undulator Magnet Array*



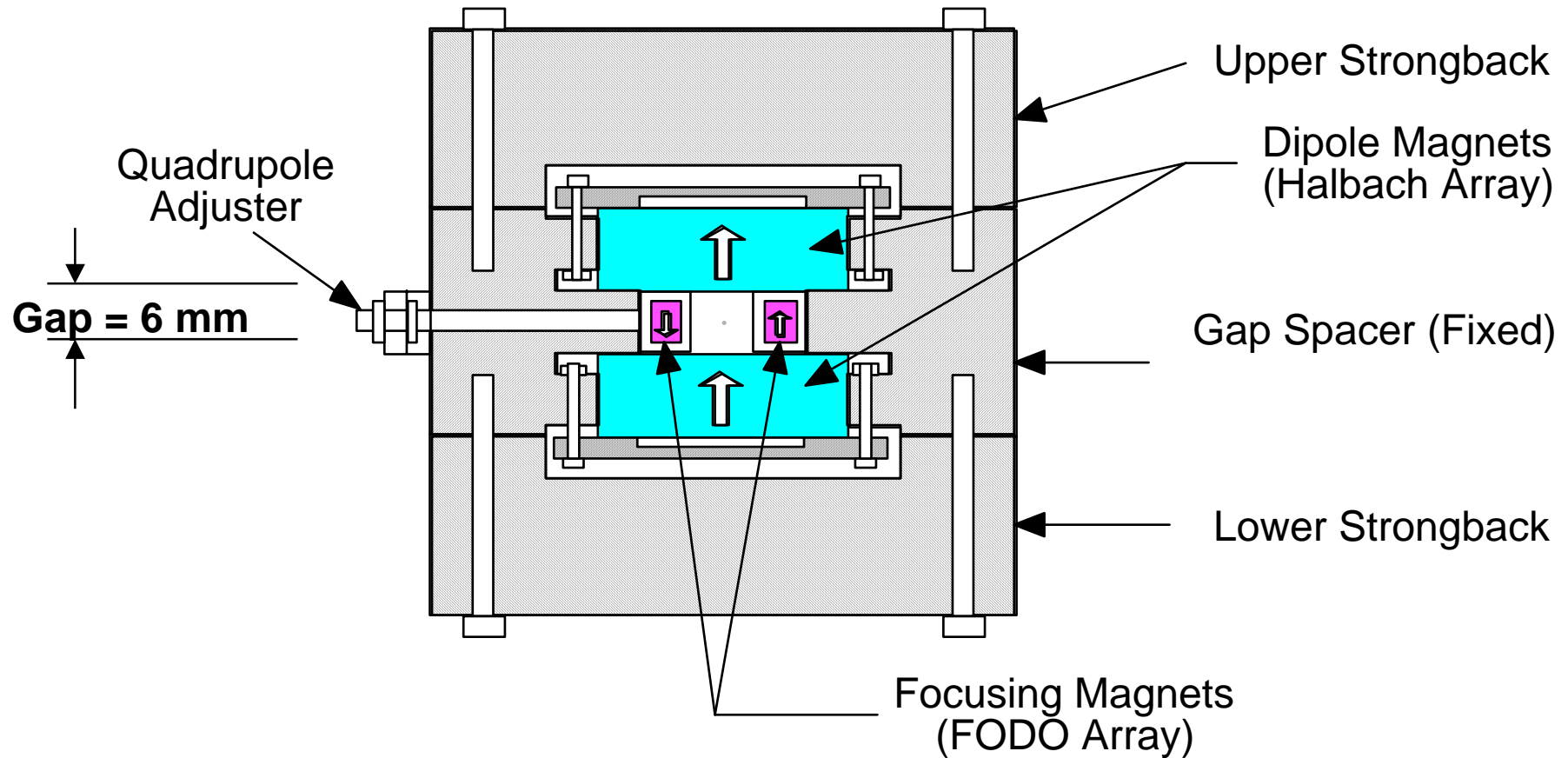
*Pulsed wire allows quick first look and initial shimming*



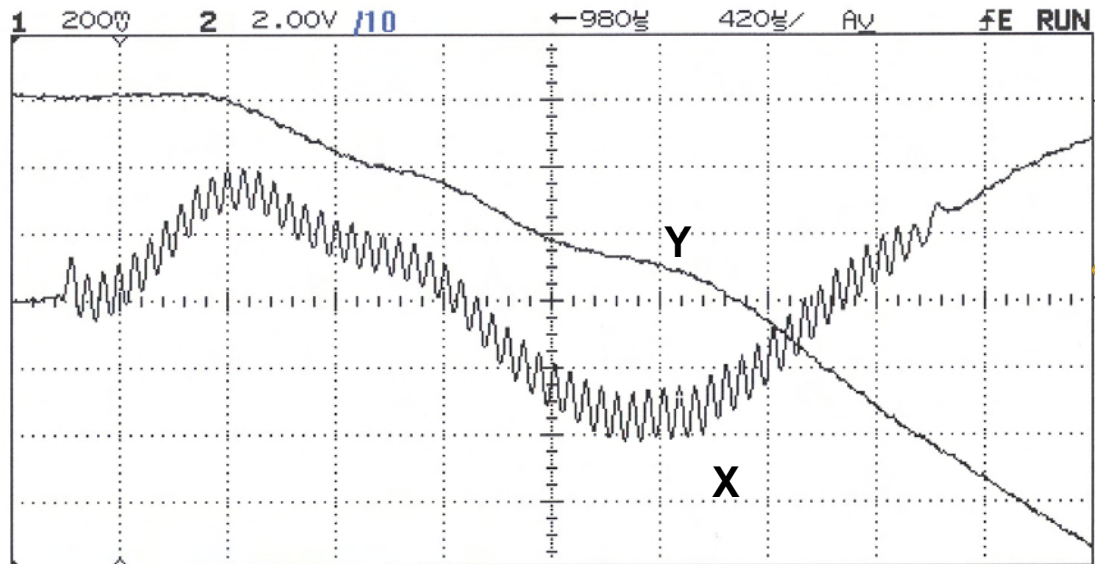


# VISA Undulator's aperture accessible only by stretched wire

REF.: R. Carr *et al.*, "The VISA FEL Undulator", Proc. FEL-98, North Holland, p. II-79  
 G. Rakowsky, *et al.*, "Measurement and Optimization of the VISA Undulator", PAC-99



# Trajectory Tuning Using Pulsed Wire

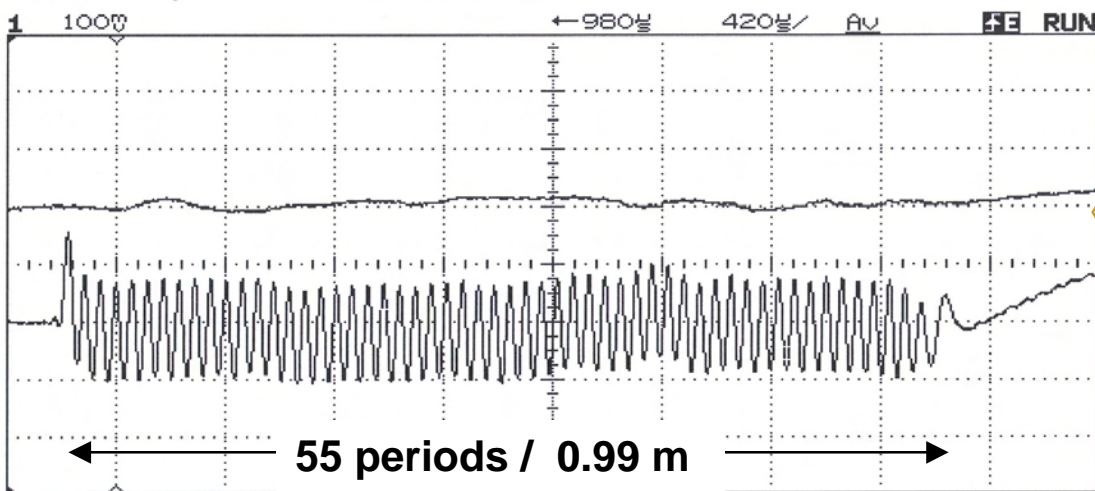


VISA Section #3; Normal Orientation.  
X and Y trajectories before shimming.

Pulsed Wire provides instant “**snapshot**” of trajectory in X & Y.

X & Y trajectories in typical VISA section (#3) as received from SLAC, after “best” centering.

**NOTE:** Dominant source of trajectory error was **Quadrupole misalignment**.



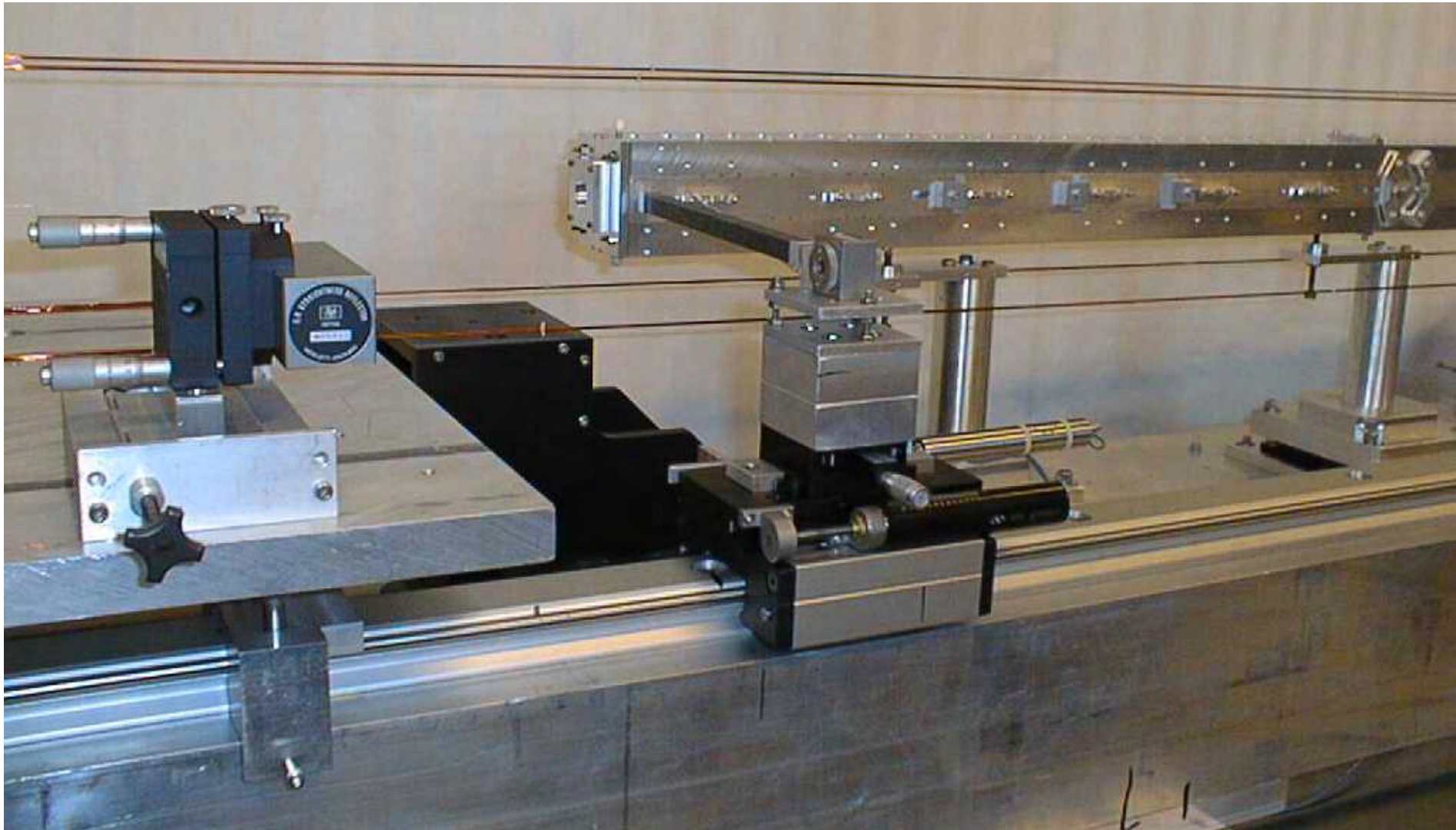
VISA Section #3; Normal [upright] orientation.  
X and Y trajectories after shimming.

X & Y trajectories in VISA Section #3 after aligning Quadrupole modules (X) and shimming with external magnet blocks (Y).

For gradients of ~30 T/m, easily achieved centering accuracy of **±10 μm!**

## *Fiducialization of VISA Sections Using Straightness Interferometer*

REF.: R. Ruland, Proceedings IMMW-11, BNL, 1999



## CONCLUSIONS

- As gaps of Insertion Devices approach mm scale, some magnetic measurement techniques become unworkable, due to size of devices. (Example: Integrating Coils)
- “Vertical” Hall sensors offer accurate, 3-axis, point field measurement in sub-mm probe geometries.
- Stretched-wire techniques (both TIME and FREQUENCY domain) can image 1st & 2nd integrals (angle & trajectory), and reconstruct the field along a line, in mm-scale apertures.
- Pulsed wire is a fast diagnostic of trajectory error, useful for trajectory shimming, end tuning (but not phase shimming).
- Pulsed wire can precisely locate magnetic axis of quadrupoles and higher multipoles, solenoids.