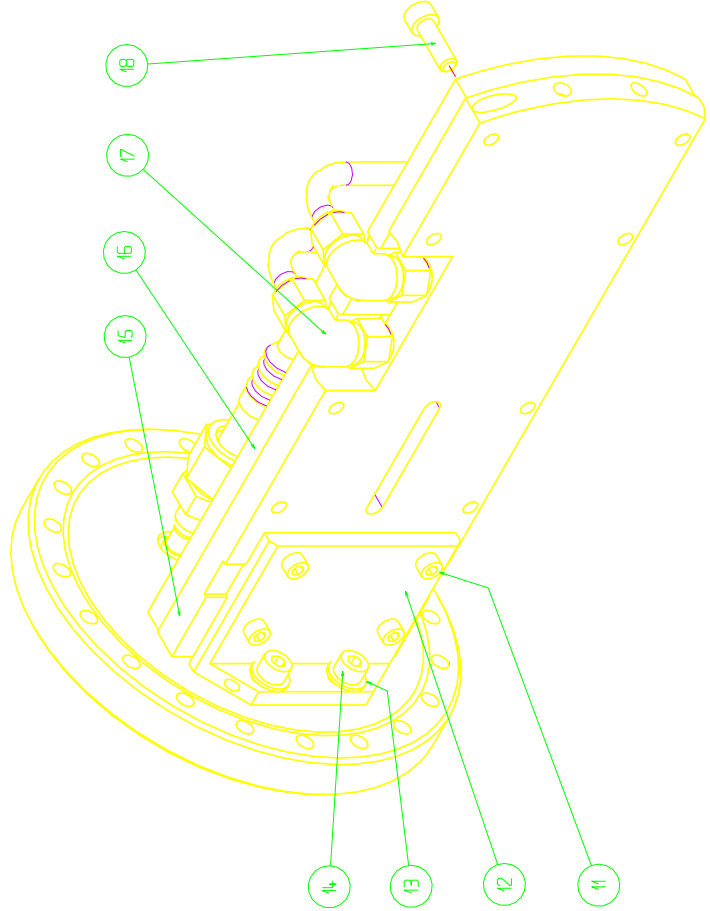


COUPE A-A



REP	NB	DESIGNATION	MATIERE	OBSERVATIONS
18	8	VIS D4C M8x25	Z2 CN 18-10	
17	2	COUDE 90 SWABELOK Ref:10M0-9		
16	1	FENETRE TUNGSTENE		
15	1	FENETRE COUVRE REPROUIDE		
14	2	VIS D4C M8x25	Z2 CN 18-10	
13	2	RONDELLE Ø 8	Z2 CN 18-10	
12	1	EOUIERRE 6		
11	4	VIS D4C M6x20	Z2 CN 18-10	
10	1	TUYAU 2		
09	1	TUYAU 1		
08	2	SOUFFLET DE LIAISON		
07	2	CAJON ref:SS-B-VCR-1		
06	2	JOINTS SS-B-VCR-2		
05	4	EMBOUT A SOUDER ref:SS-B-VCR-3		
04	2	CAJON ref:SS-B-VCR-4		
03	1	ALIMENTATION EAU 1		
02	1	ALIMENTATION EAU 2		
01	1	TRAPE 460DF PLOUAGE 0	Z2 CN 18-10	

TOLERANCES GENERALES EN µm		RUGOSITE GENERALE Ra (µm)		MATERIE		OBSERVATIONS	
DE 0 à 250	±0,20	0,8	0,4				
DE 250 à 500	±0,30	1,6	0,8				
DE 500 à 1000	±0,50	3,2	1,6				
DE 1000 à 4000	±1,00	6,3	3,2				
DE 4000 à 10000	±2,00	12,5	6,3				
DE 10000 à 40000	±4,00	25,0	12,5				
DE 40000 à 100000	±8,00	50,0	25,0				
DE 100000 à 400000	±16,00	100,0	50,0				
DE 400000 à 1000000	±32,00	200,0	100,0				
DE 1000000 à 4000000	±64,00	400,0	200,0				
DE 4000000 à 10000000	±128,00	800,0	400,0				
DE 10000000 à 40000000	±256,00	1600,0	800,0				
DE 40000000 à 100000000	±512,00	3200,0	1600,0				
DE 100000000 à 400000000	±1024,00	6400,0	3200,0				
DE 400000000 à 1000000000	±2048,00	12800,0	6400,0				
DE 1000000000 à 4000000000	±4096,00	25600,0	12800,0				
DE 4000000000 à 10000000000	±8192,00	51200,0	25600,0				
DE 10000000000 à 40000000000	±16384,00	102400,0	51200,0				
DE 40000000000 à 100000000000	±32768,00	204800,0	102400,0				
DE 100000000000 à 400000000000	±65536,00	409600,0	204800,0				
DE 400000000000 à 1000000000000	±131072,00	819200,0	409600,0				
DE 1000000000000 à 4000000000000	±262144,00	1638400,0	819200,0				
DE 4000000000000 à 10000000000000	±524288,00	3276800,0	1638400,0				
DE 10000000000000 à 40000000000000	±1048576,00	6553600,0	3276800,0				
DE 40000000000000 à 100000000000000	±2097152,00	13107200,0	6553600,0				
DE 100000000000000 à 400000000000000	±4194304,00	26214400,0	13107200,0				
DE 400000000000000 à 1000000000000000	±8388608,00	52428800,0	26214400,0				
DE 1000000000000000 à 4000000000000000	±16777216,00	104857600,0	52428800,0				
DE 4000000000000000 à 10000000000000000	±33554432,00	209715200,0	104857600,0				
DE 10000000000000000 à 40000000000000000	±67108864,00	419430400,0	209715200,0				
DE 40000000000000000 à 100000000000000000	±134217728,00	838860800,0	419430400,0				
DE 100000000000000000 à 400000000000000000	±268435456,00	1677721600,0	838860800,0				
DE 400000000000000000 à 1000000000000000000	±536870912,00	3355443200,0	1677721600,0				
DE 1000000000000000000 à 4000000000000000000	±1073741824,00	6710886400,0	3355443200,0				
DE 4000000000000000000 à 10000000000000000000	±2147483648,00	13421772800,0	6710886400,0				
DE 10000000000000000000 à 40000000000000000000	±4294967296,00	26843545600,0	13421772800,0				
DE 40000000000000000000 à 100000000000000000000	±8589934592,00	53687091200,0	26843545600,0				
DE 100000000000000000000 à 400000000000000000000	±17179869184,00	107374182400,0	53687091200,0				
DE 400000000000000000000 à 1000000000000000000000	±34359738368,00	214748364800,0	107374182400,0				
DE 1000000000000000000000 à 4000000000000000000000	±68719476736,00	429496729600,0	214748364800,0				
DE 4000000000000000000000 à 10000000000000000000000	±137438953472,00	858993459200,0	429496729600,0				
DE 10000000000000000000000 à 40000000000000000000000	±274877906944,00	1717986918400,0	858993459200,0				
DE 40000000000000000000000 à 100000000000000000000000	±549755813888,00	3435973836800,0	1717986918400,0				
DE 100000000000000000000000 à 400000000000000000000000	±1099511627776,00	6871947673600,0	3435973836800,0				
DE 400000000000000000000000 à 1000000000000000000000000	±2199023255552,00	13743895347200,0	6871947673600,0				
DE 1000000000000000000000000 à 4000000000000000000000000	±4398046511104,00	27487790694400,0	13743895347200,0				
DE 4000000000000000000000000 à 10000000000000000000000000	±8796093022208,00	54975581388800,0	27487790694400,0				
DE 10000000000000000000000000 à 40000000000000000000000000	±17592186044416,00	109951162777600,0	54975581388800,0				
DE 40000000000000000000000000 à 100000000000000000000000000	±35184372088832,00	219902325555200,0	109951162777600,0				
DE 100000000000000000000000000 à 400000000000000000000000000	±70368744177664,00	439804651110400,0	219902325555200,0				
DE 400000000000000000000000000 à 1000000000000000000000000000	±140737488355328,00	879609302220800,0	439804651110400,0				
DE 1000000000000000000000000000 à 4000000000000000000000000000	±281474976710656,00	1759218604441600,0	879609302220800,0				
DE 4000000000000000000000000000 à 10000000000000000000000000000	±562949953421312,00	3518437208883200,0	1759218604441600,0				
DE 10000000000000000000000000000 à 40000000000000000000000000000	±1125899906842624,00	7036874417766400,0	3518437208883200,0				
DE 40000000000000000000000000000 à 100000000000000000000000000000	±2251799813685248,00	14073748835532800,0	7036874417766400,0				
DE 100000000000000000000000000000 à 400000000000000000000000000000	±4503599627370496,00	281479981368524800,0	14073748835532800,0				
DE 400000000000000000000000000000 à 1000000000000000000000000000000	±9007199254740992,00	562949962737049600,0	281479981368524800,0				
DE 1000000000000000000000000000000 à 4000000000000000000000000000000	±18014398509481984,00	1125899925474099200,0	562949962737049600,0				
DE 4000000000000000000000000000000 à 10000000000000000000000000000000	±36028797018963968,00	2251799850948198400,0	1125899925474099200,0				
DE 10000000000000000000000000000000 à 40000000000000000000000000000000	±72057594037927936,00	4503599701896396800,0	2251799850948198400,0				
DE 40000000000000000000000000000000 à 100000000000000000000000000000000	±144115188075855872,00	9007199403792793600,0	4503599701896396800,0				
DE 100000000000000000000000000000000 à 400000000000000000000000000000000	±288230376151711744,00	18014398807585587200,0	9007199403792793600,0				
DE 400000000000000000000000000000000 à 1000000000000000000000000000000000	±576460752303423488,00	36023037615171174400,0	18014398807585587200,0				
DE 1000000000000000000000000000000000 à 4000000000000000000000000000000000	±1152921504606846976,00	7205759403792793600,0	36023037615171174400,0				
DE 4000000000000000000000000000000000 à 10000000000000000000000000000000000	±2305843009213693952,00	14411518807585587200,0	7205759403792793600,0				
DE 10000000000000000000000000000000000 à 40000000000000000000000000000000000	±4611686018427387904,00	28823037615171174400,0	14411518807585587200,0				
DE 40000000000000000000000000000000000 à 100000000000000000000000000000000000	±9223372036854775808,00	57646075230342348800,0	28823037615171174400,0				
DE 100000000000000000000000000000000000 à 400000000000000000000000000000000000	±18446744073709551616,00	115292150460684697600,0	57646075230342348800,0				
DE 400000000000000000000000000000000000 à 1000000000000000000000000000000000000	±36893488147419103232,00	230584300921369395200,0	115292150460684697600,0				
DE 1000000000000000000000000000000000000 à 4000000000000000000000000000000000000	±73786976294838206464,00	461168601842738790400,0	230584300921369395200,0				
DE 4000000000000000000000000000000000000 à 10000000000000000000000000000000000000	±147573952589676412928,00	922337203685477580800,0	461168601842738790400,0				
DE 10000000000000000000000000000000000000 à 40000000000000000000000000000000000000	±295147905179352825856,00	1844674407370955161600,0	922337203685477580800,0				
DE 40000000000000000000000000000000000000 à 100000000000000000000000000000000000000	±590295810358705651712,00	3689348814741910323200,0	1844674407370955161600,0				
DE 100000000000000000000000000000000000000 à 400000000000000000000000000000000000000	±1180591620717411303424,00	7378697629483820646400,0	3689348814741910323200,0				
DE 400000000000000000000000000000000000000 à 1000000000000000000000000000000000000000	±2361183241434822606848,00	14757395258967641292800,0	7378697629483820646400,0				
DE 1000000000000000000000000000000000000000 à 4000000000000000000000000000000000000000	±4722366482869645213696,00	29514790517935282585600,0	14757395258967641292800,0				
DE 4000000000000000000000000000000000000000 à 100	±9444732965739290427392,00	472236648286964521369600,0	29514790517935282585600,0				
DE 100 à 400	±18889465931478580854784,00	9444732965					